

Hyaluronic Acid on the Urokinase Sustained Release with a Hydrogel System Composed of Poloxamer 407

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Abstract: Pleural empyema is an inflammatory condition characterized by
35 accumulation of pus inside the pleural cavity, which is usually followed by bacterial
pneumonia. During the disease process, the pro-inflammatory and pro-fibrotic
cytokines in the purulent pleural effusion cause proliferation of fibroblasts and
deposition of extracellular matrix, which lead to fibrin deposition and fibrothorax.
Urokinase instillation therapy through a chest drainage tube is frequently used for
40 fibrinolysis in patients with empyema. However, urokinase treatment requires multiple
instillation (2-3 times per day, for 4-8 days) and easily flows out from the chest drainage
tube due to its high water solubility. In this in vitro study, we developed a thermo-
responsive hydrogel based on poloxamer 407 (P407) combined with hyaluronic acid
(HA) for optimal loading and release of urokinase. Our results show that the addition
45 of HA to poloxamer gels provides a significantly more compact microstructure, with
smaller pore sizes (**p < 0.001). The differential scanning calorimetry (DSC) profile
revealed no influence on the micellization intensity of poloxamer gel by HA. The 25%
poloxamer-based gel was significantly superior to the 23% poloxamer-based gel, with
slower gel erosion when comparing the 16th hour residual gel weight of both gels (*p
50 < 0.05; **p < 0.001). The 25% poloxamer-HA gel also exhibited a superior urokinase
release profile and longer release time. A Fourier-transform infrared spectroscopy (FT-
IR) study of the P407/HA hydrogel showed no chemical interactions between P407 and
HA in the hydrogel system. The thermoresponsive P407/HA hydrogel may have a
promising potential in the loading and delivery of hydrophilic drugs. On top of that, in
55 vitro toxicity test of this combination demonstrates a lower toxicity.

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1. Introduction

Pleural empyema is an inflammatory condition characterized by accumulation of pus inside the pleural cavity, which is usually followed by bacterial pneumonia [1]. Pleural effusion is found in 9-30% of cases of bacterial pneumonia, 20% of which progress to empyema. The pro-inflammatory and pro-fibrotic cytokines in the purulent pleural effusion cause the proliferation of fibroblasts and deposition of extracellular matrix, which lead to fibrin deposition and fibrothorax [2]. Urokinase instillation therapy through a chest drainage tube is a standard protocol used for fibrinolysis of the deposited fibrin material [3]. However, urokinase treatment requires multiple instillation (2-3 times per day, for 4-8 days), and easily flows out from the chest drainage tube due to its high water solubility [4, 5]. Therefore, we attempted to develop a thermo-responsive hydrogel based on poloxamer 407 (P407) combined with hyaluronic acid (HA) for the loading and release of urokinase and for over 24 hours.

P407 is a non-ionic tri-block copolymer composed of a central hydrophobic block of polypropylene oxide sandwiched between two hydrophilic blocks of polyethylene oxide (PEO_x-PPO_y-PEO_x) [6]. P407 is a thermo-responsive polymer that is liquid at low temperatures; and the aqueous polymer solution converts to a gel status when the temperature rises. The solubility of the hydrophobic blocks decreases as they aggregate to minimize the interaction of PPO blocks with the solvent [7, 8]. Due to its thermo-responsive character, good biocompatibility, and low toxicity [9], P407 is widely used for smart drug delivery [8] and in different formulations such as nasal, ophthalmic, and vaginal [10-14]. When used on its own, the P407 gel rapidly loses its gelation ability after dilution in a water-rich environment. Blending P407 with other polymers or molecules for better drug loading and retention has been previously studied [7, 8, 15]. For example, the P407 based hydrogels have been widely used to encapsulate some small molecular drugs (with a molecular weight (MW) under 500g/mole) such as ketorolac, metoprolol, and doxycycline; and the P407-based hydrogels could continually release these drugs for up to 20 hours [15, 16]. However, urokinase is a hydrophilic macromolecular protein kinase with 411 amino acid residues and a molecular weight of 32 kDa [17, 18], which facilitates the movement of water molecules into the urokinase-loaded P407 gel and therefore faster dissolution of P407-based hydrogels due to the larger constitutional property of urokinase, as shown in a previously reported *in vivo* study [19]. Therefore, a proper additive is

therefore needed in order to achieve an optimized release of urokinase with the P407-based gel.

Hyaluronic acid (HA) is an endogenous glycosaminoglycan that exists in various tissues, including connective tissues and the aqueous humor of the eye. This polysaccharide is composed of disaccharide monomers (N-acetylglucosamine and glucuronic acid) and plays an important role in tissue hydration, cell migration, and wound healing [20]. HA is highly hydrophilic and able to form hydrogen bonds with water molecules. Also, HA was used as a drug delivery agent with different routes of administration in ophthalmic, nasal, pulmonary and oral [21], which has been reported to have the improved rheological and mucoadhesive properties [22, 23]. In addition to the pure HA, HA/Ploxamer hydrogels were studied as a thermo-responsive injectable filling material with the capability of controlled drug release for bone regeneration [24]. However, those studies were devoted to chemical synthesis and formulations. The release kinetics of urokinase and the effect of HA on urokinase-loaded drug release system have not been reported yet. In this study, we investigated different combinations of P407 and HA for the optimal effect of urokinase loading and release. Micellization and gelation behavior, gel dissolution, release of urokinase and its stability within the gels, and gel microstructure were also studied.

2. Materials and Methods

2.1. Materials

In this study, we aimed to reduce the frequency to single administration daily at maximal in vivo regimen release. Ploxamer 407 (P407, culture tested) was obtained from Sigma-Aldrich (Gillingham, UK). Research-grade sodium hyaluronate (HA) of 490 ± 11.3 kDa was purchased from Lifecore Biomedical, Inc. (Minnesota, USA). Lyophilized urokinase powder for injection (60000 IU) was purchased from Taiwan Green Cross Co., Ltd (Taiwan).

2.2. Sample preparation

23% and 25% w/w P407 aqueous solution was prepared using a 'cold method' [7, 8]. Briefly, a weighed amount of P407 was added to water that had been equilibrated at 4–8 °C before use. The ploxamer solution was then kept for a further 24–36 hours in a refrigerator until a clear solution was obtained. Under an ice bath (temperature maintained at 2–5 °C), 5, 6, or 7 mg of HA was added into every ml of 23% or 25% cold P407 aqueous solution for dissolution under gentle stirring for 2 h. Then, 60000 IU lyophilized urokinase was dissolved into 60 mL water to make a 1000 IU/mL

135 aqueous solution. 100 IU urokinase (0.1 ml of 1000 IU/ml urokinase aqueous solution)
was loaded into 1 mL of P407/HA solution on ice bath with gently stirred.

2.3. Fourier transform infrared spectroscopy (FT-IR)

Fourier-transform infrared spectroscopy (FT-IR) experiments were performed using a
Spectrum 100 spectrometer (PerkinElmer, USA). The samples were previously
140 ground and mixed thoroughly with potassium bromide (1 mg of sample to 80 mg of
potassium bromide). Potassium bromide discs were prepared by compressing the
powders in a hydraulic press. Scans were obtained at a resolution of 1 cm^{-1} from
4000 to 450 cm^{-1} .

2.4. Gel dissolution

145 Dissolution profiles of the P407-based gels in an aqueous environment were
determined using the gravimetric method [25]. A pre-weighed glass vial of 13 mm
diameter containing 0.6 g of the gel was equilibrated at $37\text{ }^{\circ}\text{C}$, and 0.3 mL of water
previously equilibrated at 37°C was layered over it. The liquid medium was removed
at pre-determined time intervals, the vial was re-weighed, and the weight of residual
150 gel was calculated from the difference in weight of the vial. The entire process was
carried out in an incubation room maintained at $37\text{ }^{\circ}\text{C}$.

In vitro cumulative release of urokinase

A membrane-less dissolution model was applied to the study of the release profile of
urokinase [25]. The urokinase-loaded gels were treated as described above. The
155 concentration of urokinase in the released medium was collected at pre-determined
time intervals, and then determined using a fluorometric spectrophotometer utilizing
the Abcam[®] Urokinase Fluorometric Activity Assay Kit (Abcam, USA). An AMC-
based peptide substrate containing the recognition sequence for urokinase was used.
The urokinase present in the sample catalyzes the cleavage of the substrate and
160 releases AMC, which could be easily quantified by measuring its fluorescence at
 $\text{Ex/Em} = 350/450\text{ nm}$ with an ELISA (SpectraMax M2, Molecular Devices, USA).

2.5. Differential scanning calorimetry (DSC)

Calorimetry was carried out using a MicroCal VP-DSC microcalorimeter (Malvern,
USA) equipped with VP Viewer software. Approximately 5 mg of poloxamer aqueous
165 solution was placed in sealed aluminum pans. Prior to measurement, the sample was
subjected to the following thermal cycle: heating from 0 to $50\text{ }^{\circ}\text{C}$, then cooling from 50
to $0\text{ }^{\circ}\text{C}$ at a rate of $10\text{ }^{\circ}\text{C}/\text{min}$. DSC traces were then recorded as the temperature
increased from 0 to 50°C at a rate of $10\text{ }^{\circ}\text{C}/\text{min}$, with an empty pan as a reference. Data

were analyzed to obtain onset temperature (T_{onset}), area under the peak, peak
170 temperature (T_{peak}), and endset temperature (T_{endset}) of the endothermic peak.

2.6. Scanning electron microscope (SEM)

The samples were processed through lyophilization, which was used to preserve the
cross-sections of samples. The samples were then coated with gold before being placed
onto SEM specimen holders. The microstructures were observed under an S-4800
175 scanning electron microscope (Hitachi, Japan).

2.7. In vitro cytotoxicity

The cytotoxicity of 23% and 25% P407, urokinase and sodium hyaluronate were
measured by Alamar blue assay. Normal fibroblasts (Hs68 cells) were seeded at a
density of 2×10^4 (cell/ml) per well in 1ml culture medium (DMEM-HG)
180 supplemented with 10% FBS in a 48-well plate and incubated for 3 hours at 37°C in
a humidified incubator containing 5% CO_2 . Urokinase concentrations tested were
1000(IU/ml)[26]. The P407: urokinase proportion was maintained at 9:1(ml) for all
formulations into the cell culture wells, at final volume of 1 ml. Subsequently the
Alamar blue fluorescence was quantified at excitation and emission wavelength of
185 560nm and 590nm respectively by ELISA plate reader. For each plate the reading was
done in quadruplicate ($n=4$)[27].

Results

3.1. FT-IR spectroscopy characterization

190 The FT-IR spectra of P407, HA, urokinase, and their physical mixtures (P407 +
urokinase and P407 + HA + urokinase) were performed in order to investigate the
molecular interactions between P407, HA, and urokinase. The P407 spectra revealed
characteristic peaks of CH_2 stretch (2920 cm^{-1}), C-O stretch (1100 cm^{-1}), and C-O-C
linkage (952 cm^{-1}). This was comparable with the previously recorded FT-IR spectra
195 of P407 [16]. The HA spectra showed an absorption peak at 1732 cm^{-1} , corresponding
to a C=O stretch. The spectra of the physical mixture (P407 + HA + urokinase) showed
all the characteristic peaks of each chemicals without any shifts (Figure 1). Based on
the FT-IR spectra, no chemical interactions between drug and polymer were observed
in the physical mixtures.

200 3.2. Differential scanning calorimetry (DSC)

A DSC profile was used to determine the micellization behavior of P407 gels. The
illustrative thermogram showed endothermic peaks indicative of micellization. The

micellization process is characterized by the onset temperature (T_{onset}), the area under the peak that reflects the enthalpy change, the peak temperature (T_{peak}) [28], and the endset temperature (T_{endset}) [29]. T_{onset} is the temperature at which micelles begin to form, while T_{endset} is the temperature at which the micellization process is completed. The T_{peak} is referred to as the critical micellization temperature (CMT). The endothermic peak arises from the dehydration of the relatively hydrophobic polypropylene oxide (PPO) blocks of the P407 molecules during the micellization process, as previously reported [30].

The DSC thermogram showed a decrease in CMT when HA was added into pure 23% and 25% aqueous P407 solution (Figure 2). The micellization process occurred earlier in all aqueous P407/HA solutions as shown by the decrease in T_{onset} . The effect of added HA on micellization intensity is relatively minor. On the other hand, the addition of urokinase into aqueous P407 solution delayed the micellization process with a markedly decrease in the micellization intensity. This is demonstrated by the increase in T_{onset} , CMT, and T_{endset} , as well as the decrease in the endothermic peak (Figure 2c).

3.3. Dissolution of poloxamer gels

We examined the gel dissolution properties of pure P407 gels, P407 with HA, and P407 with HA and urokinase. The dissolution curve revealed no swelling of pure 23% P407 gel and a minor degree of swelling ($3.2 \pm 1.7\%$) of pure 25% P407 gel in the first hour. When HA was added into the P407 gels, a relatively wide degree of swelling ranging from $5.1 \pm 1.7\%$ to $17.5 \pm 4.7\%$ were observed in the first 3 hours. The degree of swelling increased with the increase of concentration of P407(23% · 25%) and HA (5.0mg/ml, 6.0mg/ml and 7.0mg/ml accordingly)(Figure 3a and b). The 25% P407 with 5mg/ml HA exhibited the highest degree of swelling ($17.5 \pm 4.7\%$).The addition of HA remarkably improved the hydrogel properties of pure P407 gels with extended gel dissolution time. When comparing the residual gel weights at 20th hour)(Figure 3c), the addition of HA significantly slowed down the gel erosion process in the 23% P407 gels. However, no statistically significant difference was observed between the 25% P407 and 25% P407+HA when comparing the residual gel weight at 24th hour)(Figure 3d).

Furthermore, the loading of urokinase into P407 gels accelerated the gel dissolution by 8-12 hours compared to pure P407 (Figures 4a and b). The addition of HA remarkably extended the gel erosion process in the urokinase-loaded 23% P407 when

comparing the residual gel weights at 16th hour. Similarly, the extended gel erosion process was observed in the 25% P407 +HA+urokinase at 20th hour.

3.4. Release of urokinase from P407 gels

240 The release profiles of urokinase in the 23% P407 and 25% P407 was found to last for 20 hours and 24 hours, respectively (Figure 5). Moreover, the release of urokinase within the gels had been augmented in a significant rate by the addition of HA, which was reinforced in the scenario of 25% P407.

3.5. Microstructure of P407 gels influenced by the addition of urokinase and HA

245 SEM images showed the structures of pure P407 gels as porous and sponge-like. When urokinase was loaded into the P407 gels, a significant change in the structure and pore size was observed. However, the addition of HA significantly reduced the pore size and resulted in a more compact porous structure (Figures 6), suggesting the possible protective role of HA in this hydrogel system. The changed microstructural may explain
250 the extended gel erosion we have observed, hence resulting in the higher stability of urokinase at 37°C.

3.6. In vitro cytotoxicity

The correlation between cytotoxicity and individual urokinase, sodium hyaluronate, (Figures 7a)23% P407, (Figures 7b)25% P407 and their combination were assessed.
255 The results showed that the cellular activities of above materials were above 80% of the control.

4. Discussion

P407, one of the members of the poly(PEO_x-PPO_y-PEO_x) tri-block copolymers
260 family, presents with a polyoxypropylene (PPO) molecular mass of 4,000 g/mol and a 70% polyoxyethylene (PEO) content. Both of the PEO and PPO blocks develop hydrogen bonds with water molecules, but the former is more hydrophilic than the latter. P407 is characterized by its temperature dependent self-assembling and thermogelling behavior. As the temperature rises, the aqueous P407 solution converts to a gel
265 status driven by the decline of the solubility of PPO blocks, in which aggregation occurs in order to minimize their interaction with water molecules [7, 8]. The aggregated hydrophobic blocks comprise the core of the micelle, whilst the PEO blocks form the outer layer of hydrophilic shell that is bound to the water molecules covalently. The solution-to-gel transformation temperature is concentration-
270 dependent and decreases as the concentration of P407 aqueous solution increases[30].

When the concentration is lower than 15% w/w, gel formation is absent regardless of the temperature change[19].

275 Large amount of micelles and aqueous channels make up poloxamer-based gels, making them excellent candidates to load hydrophilic molecules in spaces between micelles and channels. When the concentration of P407 is increased, a shorter inter-micellar distance and a greater tortuosity can be generated in the aqueous phase of the gel structure, resulting in more cross-links between micelles and a greater number of micelles per unit volume[3 1]. In spite of that, previous *in vivo* studies have explored the applicability of poloxamer-based gels and sustained delivery of model drug with
280 the molecular weight of 5, 20, and 40 kDa. Their results implied that there is an association between high molecular weight of loaded hydrophilic drugs and faster gel erosion [19].

In our study, we observed an acceleration of gel erosion when urokinase was loaded into P407 gel. However, the addition of HA not only extended the gel dissolution time
285 but also protected the activity of urokinase within gels, bringing forth a higher percentage of urokinase release. The acceleration of gel erosion might be attributed to the decrease in micellization intensity in the urokinase-loaded P407 gels. Adding HA into pure P407 gels also gave rise to a reduction in CMT without altering the intensity of micellization. The decrease in CMT and accelerated micellization process may
290 represent the decrease in polarity and proportions of the hydrated methyl group in the PPO blocks[30, 32, 33]. In the context of hydrophilic drugs, gel erosion and drug diffusion occur simultaneously, which means that slower gel erosion often represents slower drug release [19, 31]. The results from our study concur with this phenomenon. In addition, our finding indicates that the existence of urokinase may result in the
295 increase of the solubility of PPO blocks in aqueous P407 solution, possibly through formation of hydrogen bonds with the PPO blocks[34].

The addition of HA significantly postponed the event of gel erosion in the 23% P407 gels with a swelling remarkably observed. The increase in swelling of the hydrogel may occur on account of the COO⁻ groups within the HA/P407 hydrogels which induced
300 the repulsive force, causing the infiltration of water infiltration and an extended process of gel erosion[24]. Although *in vitro* gel dissolution studies showed no significant increase in gel dissolution time regarding the addition of HA into the 25% P407, the swelling may not be the sole determining factor of the process of gel erosion[35-37]. We reasoned that this phenomenon is less prominent as that in the 25% P407 gels owing

305 to the strong inter-micellar interaction associated with the increase of P407 concentration[36].

The microstructure of poloxamer gels revealed by SEM showed that urokinase induced a remarkable structural change with larger pore size. However, a more compact structure with smaller pore size was observed on the HA-added poloxamer
310 gel, which may reflect the strong interaction between HA and poloxamer micelles. The compact porous structure also explains the high swelling rate of P407/HA gels which was observed in the first 3 hours during the gel dissolution[38]. This finding not only provides a good explanation of the slower erosion of P407/HA gels, but also reveals the strong physical interactions between the two polymers[39].
315 Negligible cell toxicity of in vitro toxicity test was detected when 23%, 25% P407 and urokinase were used.[40].

4. Conclusions

Our study presents a hydrogel system composed of P407 and HA that successfully achieved sustained release of urokinase for 24 hours. Sodium hyaluronate, as an
320 additive into P407 gels, can decrease the CMT and accelerate the micellization process without affecting micellization intensity and CGT. The addition of HA was found to perform better on slowing down gel erosion and improving hydrogel property when mixed with aqueous P407 solution, hence resulting in a better regimen for longer urokinase release. HA also provides P407 hydrogel a higher swelling property and a
325 more compact microstructure with smaller pore size. The P407/HA hydrogel is therefore a promising material for loading hydrophilic drugs in future given its safe property without causing cell toxicity after local injection.

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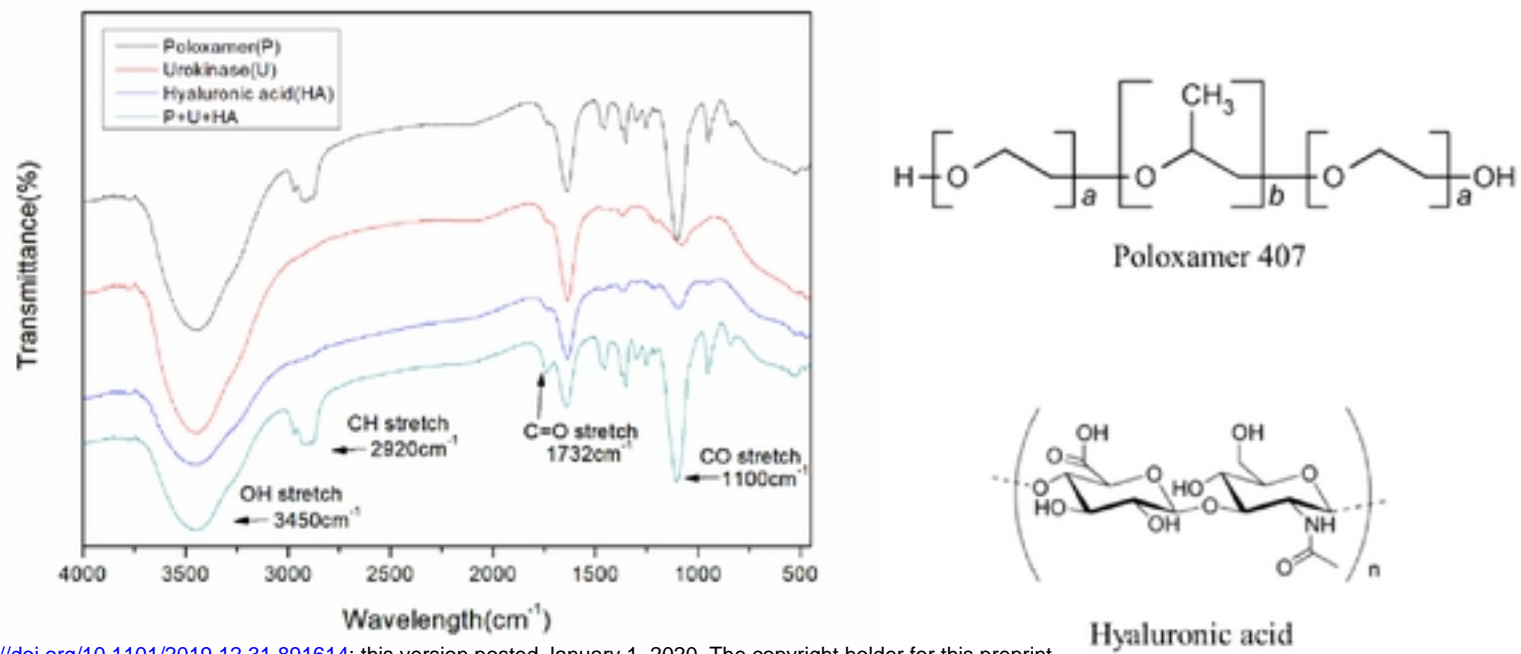
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Figure 1. FT-IR spectra (a) of aqueous P407, U, P407+U, HA, and P407+U+HA. Chemical structure of (b) P407 and (c) HA.

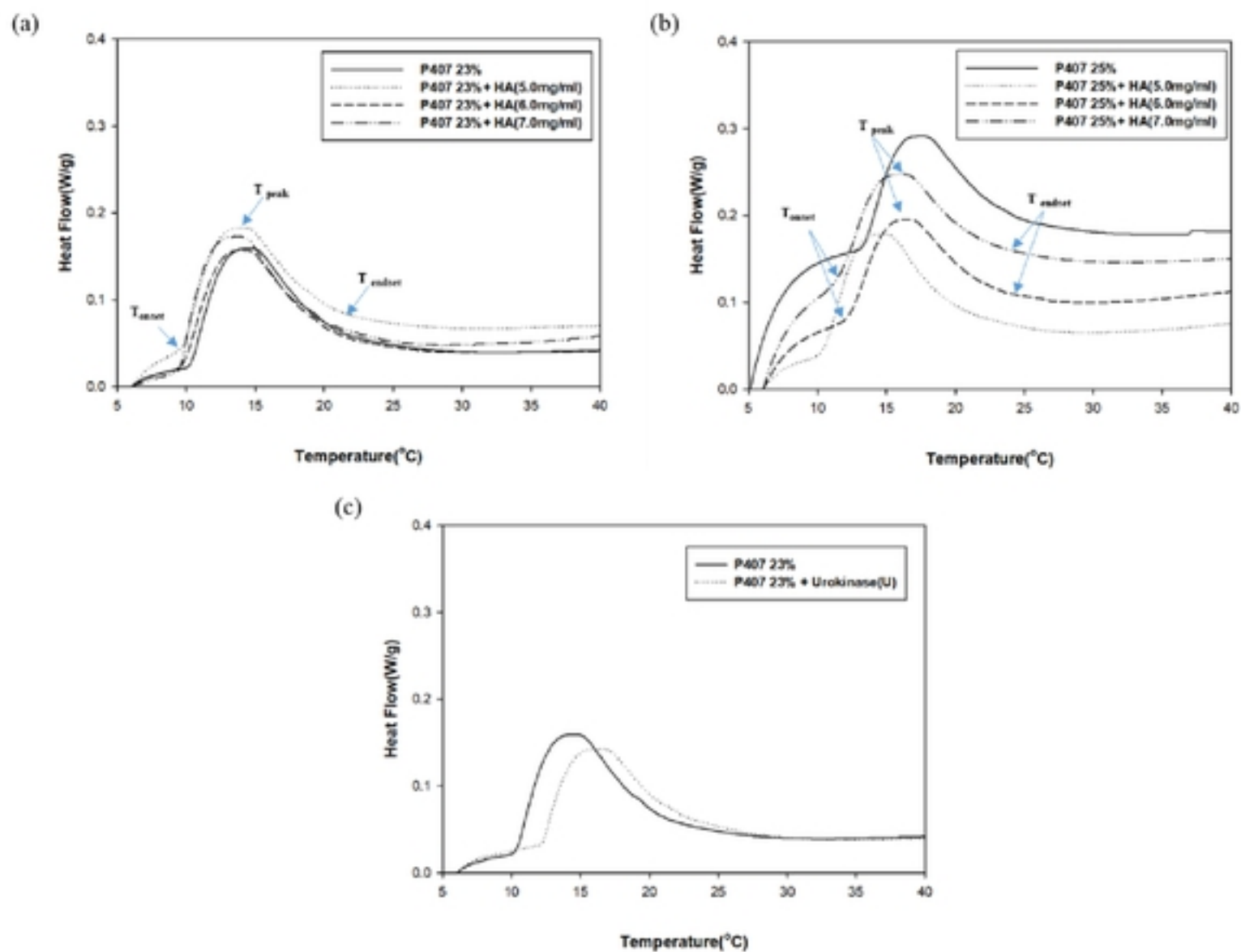
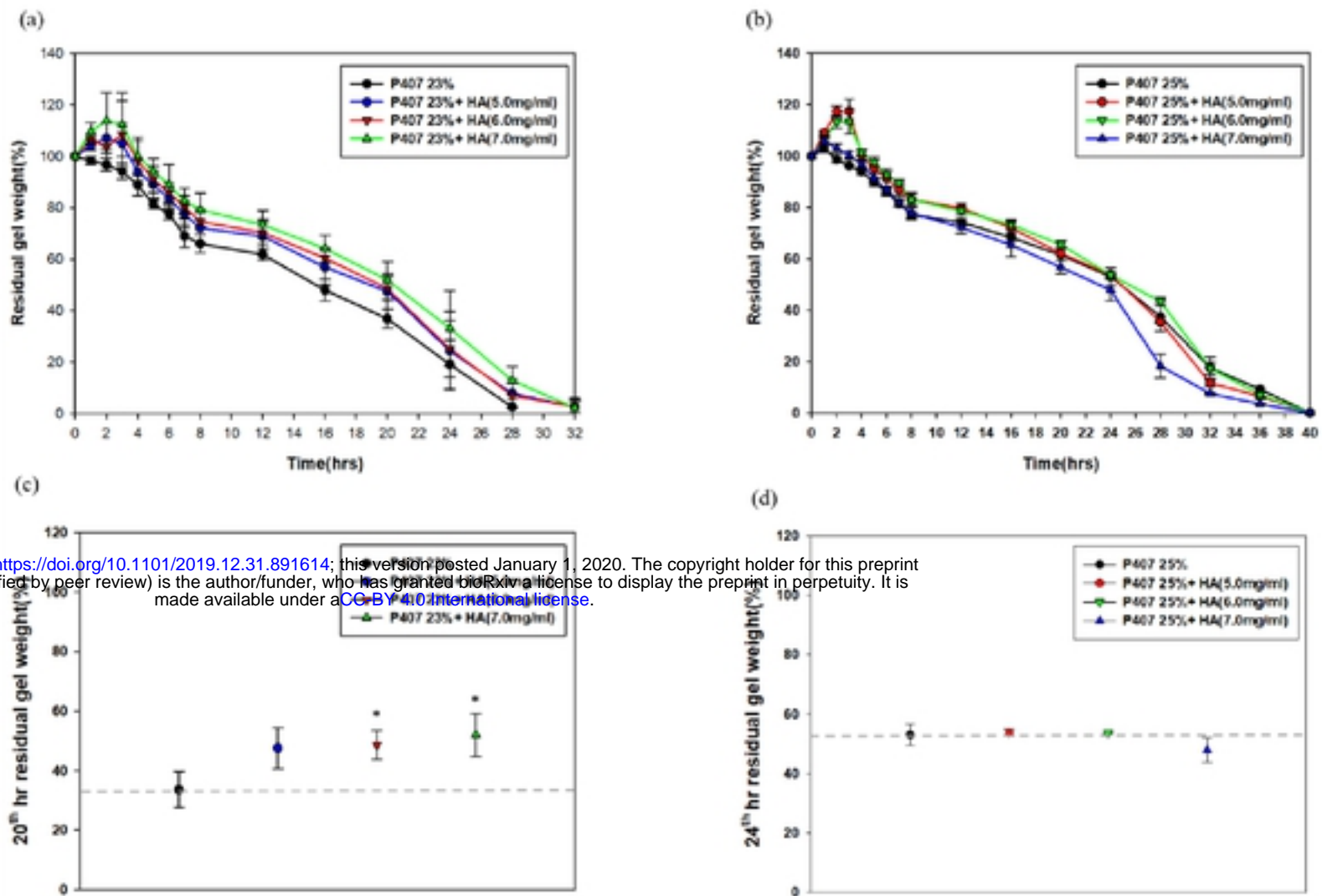


Figure 2. Micellization intensity P407-based gels. T_{onset} , CMT, and T_{endset} decreased when HA was added into the aqueous (a) 23% and (b) 25% P407. The influence of HA on micellization intensity was relatively minor. The micellization process was delayed and micellization intensity was decreased when (c) urokinase was added into aqueous P407 solution.



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Figure 3. Gel dissolution profiles of (a) 23% and (b) 25% P407 with and without HA. The y-axis represents residual gel weight percentage at different time points. The addition of HA into 23% and 25% P407 gels markedly increases swelling rate in the first 3 hours. The addition of HA significantly slowed down the gel erosion in 23% and 25% P407 gels when compared at (c) 20th and (d) 24th hour, respectively. Significant differences from control group (P407+U) were denoted with * $P < 0.05$ and ** $P < 0.01$.

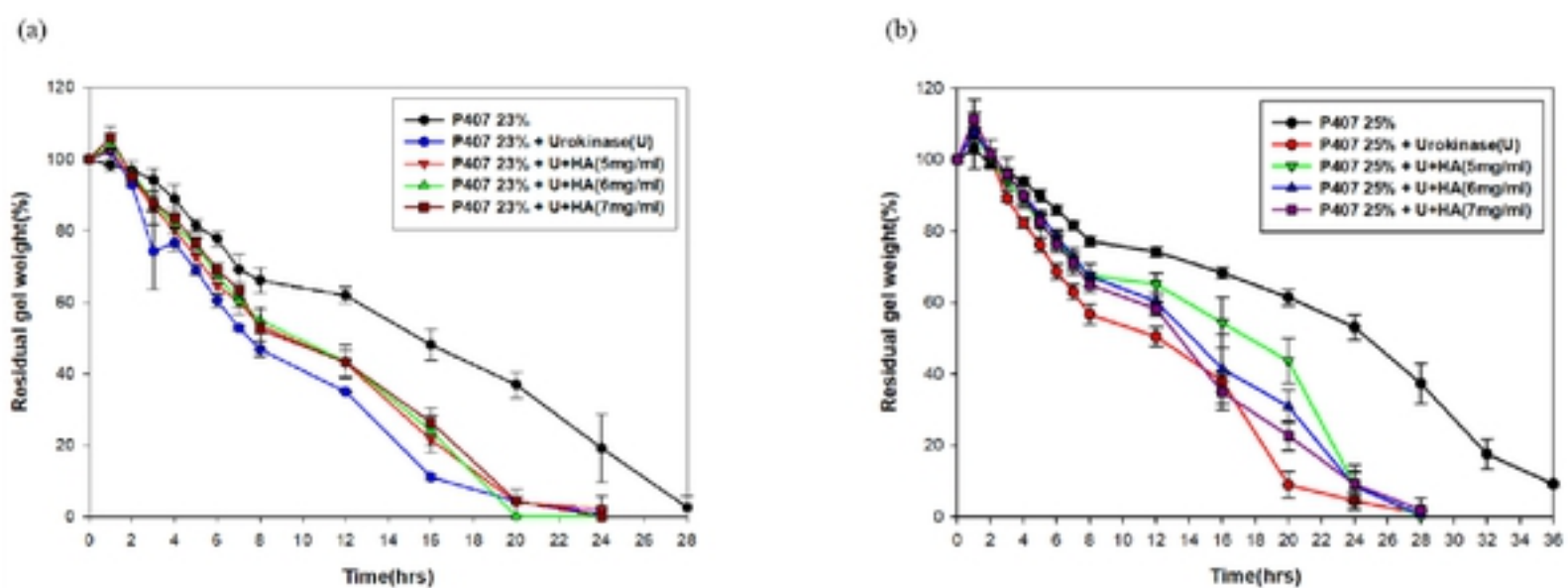
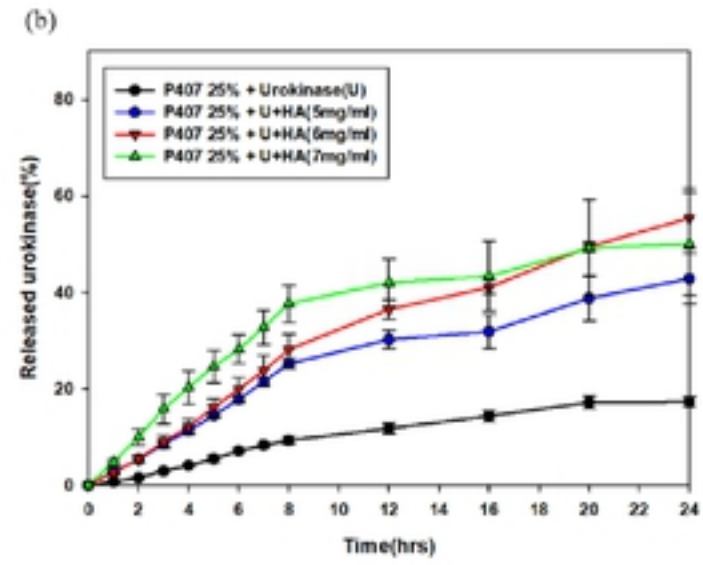
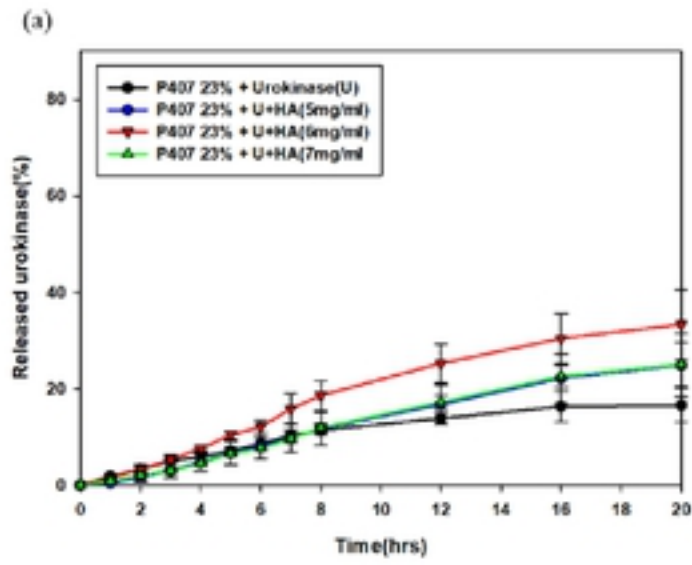


Figure 4. Gel dissolution profiles of (a) 23% and (b) 25% urokinase-loaded P407 with and without HA. The gel dissolution time decreased markedly in urokinase-loaded 23% and 25% P407 in the comparison with the non-urokinase-loaded gels.



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Figure 5. Urokinase Release from (a) 23% and (b) 25% P407-based gels. The addition of HA into 25% P407 gel significantly increased urokinase activity.

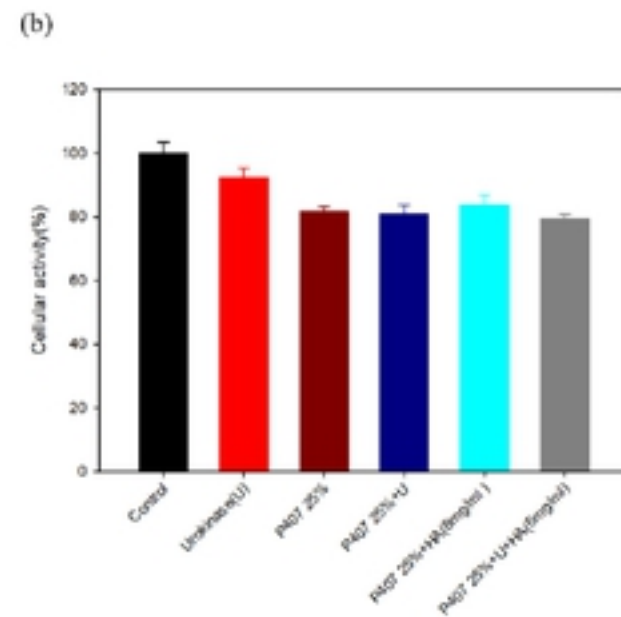
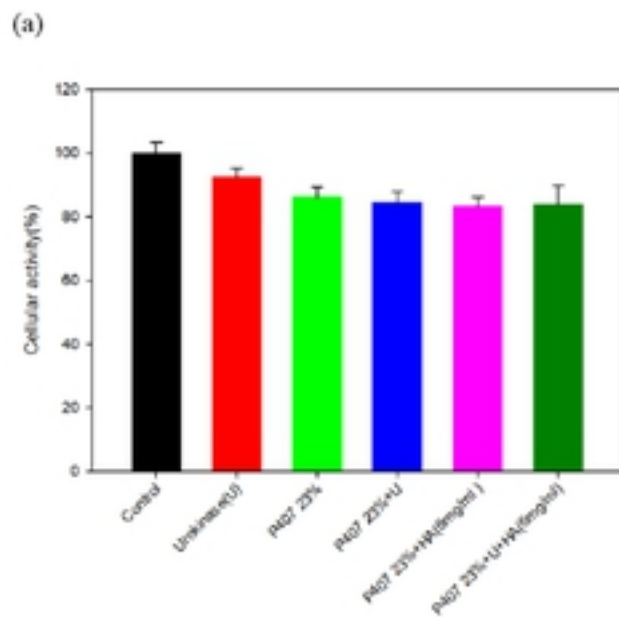


Figure 7. Alamar blue assay was used to determine the Hs68 cells cell viability. Urokinase and 6mg HA were added to (a)23% P407 (b)25% 407.