

21 **ABSTRACT**

22 The ongoing pandemic, COVID-19, caused by SARS-CoV-2 has taken the world, and especially
23 the scientific community by storm. While vaccines are being introduced into the market, there is
24 also a pressing need to find potential drugs and therapeutic modules. Remdesivir is one of the
25 antivirals currently being used with a limited window of action. As more drugs are being vetted,
26 passive immunotherapy in the form of neutralizing antibodies can provide immediate action to
27 combat the increasing numbers of COVID-positive cases. Herein, we demonstrate that equines
28 hyper-immunized with chemically inactivated SARS-CoV-2 generate high titers of antibody with
29 a strong virus neutralizing potential. ELISA performed with pooled antisera displayed highest
30 immunoglobulin titer on 42 days post- immunization, at 1:51,200 dilutions. F(ab')₂
31 immunoglobulin fragments generated from the pools also showed very high, antigen-specific
32 affinity at 1:102,400 dilutions. Finally, *in vitro* virus neutralization assays confirmed that different
33 pools of F(ab')₂ fragments could successfully neutralize SARS-CoV-2 with titers well above
34 25,000, indicating the potential of this strategy in treating severe COVID-19 cases with high
35 titers. The F(ab')₂ was able to cross neutralize another SARS-CoV-2 strain, demonstrating its
36 efficacy against the emerging viral variants and the importance of this approach in our efforts of
37 eradication of COVID-19. In conclusion, this study demonstrates that virus-neutralizing
38 antibodies raised in equines can potentially be used as a treatment regimen in the form of
39 effective passive immunotherapy to combat COVID-19.

40 **INTRODUCTION**

41 The ongoing pandemic COVID-19 caused by severe acute respiratory syndrome coronavirus-2
42 (SARS-CoV-2) has caused over 115 million total infections with more than 2.5 million deaths
43 globally to date¹. The severity and the scale of the pandemic have imposed an unprecedented
44 strain on human health and the global economy. Though several vaccines have been approved
45 for immunization, it would require years of continuous vaccination drive before we defeat the

46 disease^{2,3}. Remdesivir is an antiviral drug used for treating COVID-19, though with limited
47 efficacy which can only shorten the period of hospitalization if administered at the early phase of
48 infection⁴. The long delay in vaccination programs coupled with the absence of effective drug
49 indicates that COVID-19 is far from being over⁵⁻⁷. The situation clearly calls for multiple
50 approaches in countering the viral spread.

51 Neutralizing antibody (nAb)-based passive immunotherapy has been used as an antiviral
52 therapy module against various intractable viral diseases⁸ by blocking the viral attachment and
53 entry into the host cell. In the pandemic setting, convalescent plasma from the recovered patient
54 has been used as an emergency treatment plan for the emerging virus infectious diseases⁹ and
55 congruently, it has been approved by USFDA in the COVID-19 too¹⁰. While convalescent
56 plasma is considered as a quick source of polyclonal nAb against the infectious agent, its scope
57 is limited due to the lack of abundant blood source, heterogeneous antibody titer, and possible
58 risks of transmission of blood-borne infections^{7,11}. An alternative to convalescent plasma can be
59 the antisera with improved efficacy obtained from hyper-immunized large animals such as
60 equines as demonstrated against various infectious diseases and venoms¹²⁻¹⁴. Even though
61 equine-derived antisera offer great potential for passive immunotherapy, they carry the risk of
62 antibody-dependent enhancement of infection (ADE) and serum sickness^{15,16}. To overcome this
63 limitation, the next-generation passive immunotherapy uses the F(ab')₂ fragment of antigen-
64 specific immunoglobulins, thus avoiding the risk of ADE by removing the Fc region of the
65 antibody¹⁷⁻¹⁹.

66 Based on the above background, we have developed equine SARS-CoV-2 specific
67 immunoglobulin fragment F(ab')₂ and evaluated its virus neutralization potential. In this process,
68 the SARS-CoV-2 cultures of Indian isolate were propagated and chemically inactivated before
69 immunizing equines for the evaluation of its immunogenicity and potency. The immunoglobulin
70 fragments F(ab')₂ were prepared from the hyper-immunized equines and their virus
71 neutralization potential was tested by microneutralization assay. The result of the study

72 indicates the efficacy of SARS-CoV-2 specific F(ab')₂ fragments in the neutralization of the virus.
73 This strategy is reproducible, easily scalable and could be made available for the masses. This
74 approach of immunotherapy will considerably help in managing the global COVID-19 pandemic
75 scenario.

76 **MATERIALS AND METHODS**

77 **Cell Culture:** Vero (CCL-81) cells were cultured in Dulbecco's modified eagle medium (DMEM,
78 Gibco) supplemented with 10% Fetal Bovine Serum (Hyclone) and 1 × Penicillin-Streptomycin
79 cocktail (Gibco). Cells were continuously passaged at 70-80% confluency and were maintained
80 in a humidified cell culture incubator at 37°C and 5% CO₂.

81 **SARS-CoV-2 propagation, quantification, and infection:** SARS-CoV-2 virus was isolated
82 from COVID-19 patient sample. Briefly, viral transport media (VTM) with lower Ct values (<20)
83 for SARS-CoV-2 Envelop and RdRp genes by real-time qRT-PCR were identified for culturing.
84 100µL of the filter-sterilized VTM was added to Vero cell monolayer in 96 well plates. Fresh
85 media was supplemented three hrs post-infection (hpi) and the wells were observed daily for
86 cytopathic effect (CPE). After the appearance of CPE, the supernatants of the corresponding
87 wells were transferred to fresh monolayers of Vero cells and the culture was continued. The
88 supernatants were regularly monitored by real-time qRT-PCR for viral genes as an indicator for
89 viral replication. Two such isolates that established continuous replication were identified and
90 sequenced by next-generation sequencing. Their genomic sequences have been deposited to
91 the GISAID database ^{20,21} (GISAID ID: EPI_ISL_458075; virus ID- hCoV-19/India/TG-CCMB-
92 O2-P1/2020, and EPI_ISL_458046; virus ID- hCoV-19/India/TG-CCMB-L1021/2020). These
93 viral stocks were used for all the experiments in this study.

94 All viral cultures were maintained in serum-free media. Three days post-infection, the cell
95 culture supernatant was collected, centrifuged at 5000 rpm for 10 min at 4°C to remove all the
96 cell debris, and was stored at -80°C till further use. Infectious viral titers of the supernatants
97 were measured by plaque forming assay (PFU/mL). All infections for the experimental assay

98 were performed in serum-free media for two hrs at 37°C with the required amount of virus
99 calculated from the respective PFU values.

100 **Real-time Quantification and Plaque forming assay:** RNA was isolated using viral RNA
101 isolation kit (MACHEREY-NAGEL GmbH & Co. KG). Real-time quantitative RT-PCR was
102 performed in Roche LightCycler 480 either using a commercial kit (LabGun™ COVID-19 RT-
103 PCR Kit; CV9032B) or following WHO guidelines using SuperScript™ III Platinum™ One-Step
104 qRT-PCR Kit (Thermo Fisher) and TaqMan probes against SARS-CoV-2 E- and RdRp (Eurofins
105 Scientific). Raw Ct values generated post analysis of qRT-PCR was used to score the
106 supernatants. For plaque assay, 0.35 million Vero cells were seeded in 6 well plates and serial
107 dilutions of virus supernatants (10^{-3} to 10^{-8}) were used for infection in serum-free media. Two hrs
108 post-infection, cells were briefly washed with 1 × PBS to remove unbound virus and overlaid
109 with 1 × agarose overlay media (2 × DMEM, 5% FBS, 1% penicillin-streptomycin, 2% LMA).
110 Plates were left undisturbed at 37°C with 5% CO₂ in an incubator for 6-7 days. Later, 4%
111 formaldehyde in 1 × PBS was added onto the overlay media for fixation and incubated for 15-20
112 min at 37°C. The overlay media along with formaldehyde were removed, the cells were washed
113 briefly with 1× PBS and then stained with crystal violet stain (1% crystal violet in ethanol was
114 used as the stock solution and 0.1% working solution was prepared in double distilled water).
115 The plates were washed, dried and the number of clear zones in the plate was counted to
116 determine the infectious titer as PFU/mL.

117 **Virus Inactivation:** The cell culture supernatant containing SARS-CoV-2 was inactivated using
118 beta propiolactone (BPL; HiMedia) at a ratio of 1:250 or 1:1000. After adding BPL to virus
119 supernatants, the mixture was incubated at 4°C for 16 hrs with constant stirring, followed by
120 four-hour incubation at 37°C to hydrolyze the remaining BPL in the solution. The inactivation of
121 the virus was measured by plaque assay or CPE for three consecutive rounds. The absence of
122 plaques or CPE in the lowest dilution confirmed the total inactivation. The BPL treated

123 supernatants were precipitated by ultracentrifugation and the antigenic integrity of the samples
124 was confirmed by immunoblotting.

125 **Immunoblotting:** Infected cell lysates and virus supernatants were separated on SDS-PAGE
126 gels to confirm the presence and integrity of viral proteins. All samples were lysed in a mild lysis
127 buffer (Tris-Cl, NaCl, NP40; protease and phosphatase inhibitors) and Laemmli loading dye was
128 added. Once the proteins were separated on the gels, they were transferred onto PVDF
129 membranes for 2 hours and subsequently blocked in 5% BSA. Blots were probed with
130 Nucleocapsid (1:8000) and Spike (1:2000) primary antibodies, and HRP-conjugated secondary
131 antibodies. Image processing was performed using ImageJ²².

132 **Equine immunization plan:** Separate groups (lots) each comprising of equines were formed
133 and each lot was assigned a unique lot number. These unique numbers were used across the
134 entire study involving activities such as immunization, bleeding and plasmapheresis. The
135 immunization schedule comprised of primary immunization, during which period the animals
136 were sensitized with inactivated SARS-CoV-2 viral antigen mixed with Freund's complete
137 adjuvant (FCA) as adjuvant and administered for a single time. The subsequent booster
138 immunizations were administered with Freund's incomplete adjuvant (FIA).

139 During the primary immunization, the animals were immunized on days 0, 15, 29, 35 and 45.
140 On day zero, the equines were immunized with 1mL of viral antigen suspension containing $1 \times$
141 10^7 inactivated virus particles mixed with equal volumes of FCA. The subsequent booster doses
142 were prepared by mixing 0.5 mL of viral antigen (containing 1×10^7 inactivated virus particles)
143 with equal volume of FIA and administered periodically for boosting the immune response.
144 Plasma samples from the immunized animals were tested periodically to estimate the antibody
145 response against SARS-CoV-2 inactivated viral antigen. The highest dilutions of the plasma
146 samples necessary to bind with specificity to viral antigen coated in the micro-titer plate were
147 estimated by ELISA. Once the antibody response in the animals was saturated, they were bled
148 and blood volumes equivalent to 1.5% of the individual body weight were collected in glass

149 containers containing acid citrate dextrose solution (final concentration of 15% in the blood
150 volume) to prevent the coagulation. The supernatant plasma in each of the containers was
151 carefully collected and pooled for further studies.

152 **Measurement of serum IgG level and their titer:** Antigen-specific total IgG was measured by
153 indirect ELISA method. The whole viral antigen was coated in the 96 well plate (Nunc) using
154 bicarbonate coating buffer (pH=9.5) overnight at 4°C. The coated plates were washed with
155 washing buffer (0.05% Tween-20 in 1× PBS) and blocked with 4% skimmed milk solution for
156 two hrs at RT followed by three rounds of washing. Sera from control and test group were
157 added in the plate at 1:100 dilutions and incubated for two hrs at RT. Subsequently, the plate
158 was washed four times and incubated with HRP conjugated anti-horse whole IgG secondary
159 antibody (Sigma) for 1 hr at RT. After washing the plate five times, TMB substrate was added,
160 the reaction continued for about three minutes, and stopped by addition of 0.2N H₂SO₄.
161 Absorption maxima were recorded at 450nm and plotted on the XY axis graph.

162 In another set of experiment, IgG titer kinetics from 0 to 54 days post immunization were
163 calculated by similar ELISA method with slight modification. Here, sera from ten animals for
164 each time point were pooled in and serially diluted beginning from 1:100 to 1:204800 and added
165 into viral antigen coated ELISA plates while rest of the steps were the same as above. Similar
166 protocols were followed for the titration of F(ab')₂ fragments. Antibody titers were calculated by
167 the reciprocal value of highest dilution at which absorbance value is ≥ twice the value of
168 negative control in the same dilution series based on the earlier report²³.

169 **Virus Neutralization assay:** Neutralization capacities of the antisera and F(ab')₂ were
170 measured by microneutralization assay in 96-well plates. For the initial standardization of the
171 optimal number of viruses required for CPE in 100% wells, cells were infected in a 96 well
172 format with the varying numbers of the virus particles. In all our neutralization studies, 300 virus
173 particles were used for infection. For neutralization of virus by equine antisera, 30000 cells were
174 seeded in each well of a 96 well plate 12 hrs before assay set up. 25 µL of serum-free media

175 containing 300 infectious SARS-CoV-2 particles were mixed with 25 μ L of antiserum: serum-free
176 media mix prepared separately. This mix contained antisera in 1:2, 1:4, 1:8 and up to 1:4096
177 parts of concentrations. The antisera: virus mixes were pre-incubated at 37°C for 1 hr before
178 infection. Subsequently, the wells containing cells were washed with 1 \times PBS and the mixes
179 were added to the corresponding wells. After the initial adsorption for 2 hrs at 37°C and 5%
180 CO₂, the virus containing media was replaced with fresh serum-sufficient media and incubated
181 for six days. CPE developed in the wells were noted, media removed, and the remaining cells
182 were fixed with 100 μ L of 4% formaldehyde at 37° C for 20 minutes. Post-fixation, formaldehyde
183 was removed, wells were washed and the cells were stained with 0.1% trypan blue for 5
184 minutes to detect the live cells. The wells were observed against white light and scored for the
185 presence or absence of CPE and CCID 50 was calculated by a modified Reed and Muench
186 formula. The proportionate distance (PD) was first calculated using the formula (% positive
187 above 50%-50%)/(% positive above 50%- % positive below 50%). The PD obtained was
188 multiplied by the dilution below 50% and value obtained was added to the dilution below 50% to
189 reach the dilution of CCID50).

190 **Preparation of F(ab')₂ immunoglobulin:** Thirty liters of pooled plasma was subjected to
191 enzymatic hydrolysis of IgG using pepsin (2% w/v) for 2 hrs with the pH adjusted to 3.3. The
192 enzymatically treated plasma was subjected to complement inactivation by holding at a
193 temperature of 56°C for 30 minutes. Further, caprylic acid was added gradually to make a final
194 concentration of 5% v/v and mixed for one hour. Caprylic acid precipitates non-IgG proteins
195 keeping the F(ab')₂ in solution. The antibody fragment F(ab')₂ in the supernatant was diafiltered
196 and concentrated by ultra filtration through a 30 kDa cut-off membrane using 20 mM sodium
197 acetate buffer with 0.9% sodium chloride. The resultant purified concentrated bulk becomes the
198 key intermediate and tested for *in vitro* potency by ELISA and viral neutralization by the cell
199 culture method. The concentrated bulk was formulated and filled as a final injectable dosage
200 form, keeping the fill volume to 3 mL per vial. The finished product is intended for administration

201 through either intramuscular or intravenous route based on the severity of the viral load and the
202 urgency of the intervention. Immunization schedule along with the workflow is given in Figure 1.

203 **RESULTS**

204 **Isolation of SARS-CoV-2 particles and establishment of virus culture**

205 Out of several cultures established, two cultures were used for this study. The cultures
206 continued to demonstrate the presence of the virus in the supernatant as suggested by qRT-
207 PCR (data not shown). Plaque forming assay revealed high titers of infectious virus particles in
208 the order of 10^7 PFU/mL in these supernatants (data not shown). This culture was further
209 expanded to larger size and stored for subsequent studies. To verify the presence of SARS-
210 CoV-2, we analyzed the presence of virion proteins in the supernatants. Supernatants
211 containing infectious viral particles were precipitated by ultracentrifugation, lysed, and
212 subsequently subjected to immunoblotting. As demonstrated in Figure 2A, the spike (S) and
213 nucleocapsid (N) proteins of SARS-CoV-2 were detected in the concentrated viral supernatants
214 confirming the presence of the virus. In parallel, immunoblot analysis of SARS-CoV-2 infected
215 Vero cells detected the robust expression of S and N proteins, further confirming the
216 establishment of active SARS-CoV-2 cultures (Figure 2B). The viral genome sequences are
217 available at GISAID (hCoV-19/India/TG-CCMB-O2-P1/2020 [hereafter referred to as CCMB-
218 O2], GISAID accession- EPI_ISL_458075) and hCoV-19/India/TG-CCMB-L1021/2020 [referred
219 to as CCMB-L-1021], GISAID accession- EPI_ISL_458046). We then examined the inactivation
220 of the virus by β -propiolactone (BPL). We used either 1:250 or 1:1000 dilutions of BPL (v/v in
221 media) in this study, both of which displayed total inactivation of the virus. Detection of viral
222 proteins S and N confirmed the retention of the protein integrity of the inactivated viral stocks to
223 induce immune response in the equines (Figure 2C).

224 **Antigen-specific immune response**

225 As explained in the Methods section, the horses were injected with inactivated SARS-CoV-2
226 and blood samples were collected periodically. Plasma/sera prepared from individual animals

227 were subjected to ELISA to quantify IgG levels. Inactivated viral antigens induced strong IgG
228 response from 29th day onwards peaking at 42 days after priming and subsequently stabilizing
229 as shown in the Figure 3A. Notably, 80% of the immunized horses showed the seroconversion
230 from 29th day onwards except two animals which remained non-responsive during the entire
231 period of study (Figure 3B). The antibody titer which is indicative of quality of induced antibody
232 also enhanced from 29th day (1: 25600 dilution) as compared to the negative control, peaking at
233 42nd day post immunization (1:51200) and later retreating to 1: 25600 at 54th day as
234 demonstrated in the Figures 4 A and B.

235 **Characterization of F(ab')₂ and measurement of their binding titer**

236 Pepsin treatment of the purified IgG-generated F(ab')₂ fragments and the purified F(ab')₂
237 fraction showed the characteristic peak in the chromatogram (Figure 5A) with a typical band
238 visible around 110 kDa region in the non-reducing condition and 25 kDa in the reducing
239 condition (Figure 5B), demonstrating the purity of F(ab')₂ preparation. In the non-reducing and
240 reducing condition, F(ab')₂ typically shows single band at ~110kDa and 25 kDa position
241 respectively whereas whole immunoglobulin shows a single band at 150 kDa in non-reducing
242 condition and two bands at 75 kDa (heavy chain) and 25 kDa (light chain) positions under
243 reducing condition. This result confirms that immunoglobulin has been successfully converted
244 into F(ab')₂ fragments. Next, we measured the titer of the purified F(ab')₂. The purified F(ab')₂
245 samples showed a remarkable titer of 1:102400 as compared to the negative control (Figure 6) .

246 **Neutralization of SARS-CoV-2 by antisera and purified F(ab')₂**

247 Antisera from five individual animals were pooled and the virus neutralization capacity was
248 quantified by microneutralization assay. Sera from days 29, 42 and 54 were identified for
249 neutralization assay. The pooled sera were serially diluted at 1:2 ratio in serum-free media and
250 each dilution sample was incubated with Vero cells for infection. As demonstrated in Figure 7A,
251 the antisera from three independent time points displayed significantly higher neutralization

252 capacity over the control sera. Significant neutralization capacity was achieved 29 days post-
253 immunization and spiked at 42 days post-immunization (Figure 7A).
254 Next, we assayed the neutralization capacity of purified F(ab')₂ fragments from the antisera
255 samples. Here, three separate F(ab')₂ pooled batches of antisera were assayed for
256 neutralization. As demonstrated in Figure 7B the purified F(ab')₂ achieved significantly high
257 neutralization titers well above 25000. We also tested the neutralization capacity against
258 another strain CCMB-L-1021 that contained D614G mutation in its Spike protein. The antisera
259 generated against CCMB-O2 demonstrated reasonably high neutralization titer against CCMB-
260 L-1021 containing D614G, albeit lower than that against CCMB-O2, indicating the efficacy of
261 polyclonal antisera against other variant strains of SARS-CoV-2 (Supplementary Figure 1).
262 Cross neutralizing ability of antisera reduces the risk burden of its therapeutic relevance against
263 emerging SARS-CoV-2 variants, thereby suggesting that the equines purified F(ab')₂ based
264 passive immunotherapy hold enormous therapeutic potential against COVID19 in terms of cost,
265 safety, storage and mass availability.

266 **DISCUSSION**

267 Emerging and re-emerging zoonotic viral infectious diseases such as SARS-CoV-2, SARS-CoV
268 and MERS-CoV have become more frequent in the recent past due to the ever-increasing
269 encounters with wild animals and pose great threat to public health system. Despite great
270 advancement in the field of biotechnology and pharmaceuticals, effective response against such
271 kind of pandemic is still lagging. Several vaccines have been at the threshold of being
272 introduced into the markets and they are reported to be quite effective while some of them have
273 been approved for emergency use ^{3,24}. Nevertheless, antibody therapy still holds important
274 position in the fight against COVID-19 since vaccinating the entire human population would
275 require years of continuous vaccination. Several monoclonal antibodies (mAbs) have shown
276 their neutralization potential against SARS-CoV-2 ^{25,26}, but production of individual mAbs are
277 resource-exhaustive and also bear the risk of losing their potential against the possible mutants

278 in the specific epitopes. Polyclonal antibodies generated in large animals such as equines have
279 the advantage of faster generation, requirement of relatively much smaller investment and
280 efficacy against multiple epitopes. Antisera generated from such sources had been a great
281 source of antiviral antibody to treat the various viral infection such as SARS-CoV, Ebola, MERS-
282 CoV and avian influenza virus²⁷⁻³⁰. Clinical evidence of COVID-19 disease shows that latent
283 period of infection is short and majority of the patients recover faster without any persistent
284 infection thus increasing the prospects of using neutralizing antibodies in blocking the SARS-
285 CoV-2 virus particles³¹. Even though convalescent plasma from the recovered patients was
286 considered to be a great source of neutralizing antibodies³², the difficulty in recruiting such
287 individuals along with the lack of consistency in the neutralizing antibody titer among them has
288 posed major obstacles in utilizing its potential³³. Moreover, several reports indicate the lack of
289 efficacy of convalescent plasma therapy in improving the severity of COVID-19^{34,35}.
290 Notwithstanding the use of plasma therapy to treat various infectious viral disease such as
291 SARS, H5N1 and Ebola,^{28,36,37} it always carries a risk of blood-borne infection and its limited
292 availability hampers its prospect of universal application.

293 Considering the enormous potential of antibody based therapy, we developed a SARS-CoV-2
294 specific immunoglobulin fragments F(ab')₂ in equines using chemically inactivated virus as
295 similar to other reported work^{12,28}. In the current study, we report the serum IgG titer to 1:51200
296 at 42 days' post immunization, which is significant as compared to earlier report against the
297 SARS-CoV²⁸. Another study demonstrated the potency of virus like particle (VLP) of MERS-CoV
298 in the equine²⁷ where they attained the antibody titer of 1: 20480. The higher antibody response
299 in this study might be due to the optimum antigen dose and immunization schedule.

300 The immunoglobulin fragment is normally developed by the proteolytic cleavage of
301 immunoglobulin that potentially negates the side effect of serum sickness and antibody
302 dependent enhancement of infection (ADE) as it no more binds to the Fc receptor of the

303 immune cells. Hence, it is suitable for usage at larger doses without any off-target concerns³⁸.
304 F(ab')₂ that we generated achieved greater antigen specific antibody titer of 1: 102400 which is
305 comparatively better than the earlier published reports^{27,28}. Other recent reports also demonstrated
306 high antibody titer for F(ab')₂ generated from horses using receptor binding domain (RBD) of
307 spike protein^{18,19}, but *in vivo* response still needs to be examined before any conclusion.
308 Generation of inactivated virus was more direct and feasible approach for us than raising large
309 amounts of vaccine quality spike proteins to be used at commercial levels. Apart from the lesser
310 side effect, F(ab')₂ can penetrate deeper into the organs due to smaller size and lesser cellular
311 affinity therefore it can neutralize the virus in the extravascular tissue³⁹.
312 Virus neutralization by an antibody is the major goal of antiviral passive immunotherapy as the
313 effective antibody should neutralize the virus *in vitro* and *in vivo* setup at a significantly higher
314 dilution. At this front, F(ab')₂ generated in this study demonstrates robust *in vitro* virus
315 neutralization titer as high as 28000 which is comparable with other similar studies against the
316 SARS-CoV-2^{18,19,28}. Effective neutralization of a variant carrying mutation in spike protein by this
317 antisera demonstrates the broad efficacy in using purified antisera of equine origin.
318 Furthermore, the F(ab')₂ antibody shows very significant virus neutralization that is comparable
319 or higher than that the convalescent plasma therapy offers without the risk of blood born
320 disease⁴⁰. The F(ab')₂ antibody developed from the whole virus antigen contains polyclonal
321 antibody against all possible antigens exposed, having a broader range of binding repertoire
322 thereby providing better anticipated scope of virus neutralization as compared to subunit
323 polyclonal antibody or monoclonal antibody.
324 The current study is based on the tested method for production of antigen specific antibody in
325 equines and is easy to scale up by industry with the domain expertise. The WHO guidelines are
326 already laid out for the production and application of antisera and their product from equine
327 source therefore it can be quickly available to the world for immediate application⁴¹. Strain-
328 specific antisera can be developed quickly based on the necessity. Hence F(ab')₂ antibody from

329 hyper-immunized equine serum could be a viable option for passive immunotherapy to treat the
330 COVID-19 and along with vaccines, can collectively bring down the burden of the pandemic.
331 Even in the optimistic scenario of active vaccines, passive immunotherapy can also be used to
332 save the life of terminally ill patients as it has been used to treat rabies.

333 **Conclusion**

334 Anti-SARS-CoV-2 immunoglobulin F(ab')₂ prepared from the plasma of hyper-immunized
335 equines demonstrated high antibody titers and effective neutralization of the parental as well
336 emerging viral strains would be a reliable and efficient tool in the fight against COVID-19.

337 **Author Contributions**

338 D.G. optimized large-scale SARS-CoV-2 virus propagation, BPL inactivation and
339 microneutralization assay. D.G., and D.K propagated, quantified and inactivated large-scale
340 SARS-CoV-2 cultures, and performed microneutralization assays. D.V. and V.S established
341 SARS-CoV-2 cultures used in this study. H.P. performed immunoblotting. N.K. conceived and
342 conceptualized the study along with K.H.H. F.A. and R.K. performed the immunological
343 characterization of anti-sera and F(ab')₂. D. G., F.A., K.H.H. and N.K. wrote the manuscript.
344 C.K., P.S., and S.K performed the equine immunization and F(ab')₂ preparation. S.R provided
345 the patient sample for the isolation of SARS-CoV-2.

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354 **Institutional ethics clearance**

355 Institutional ethics clearance (IEC-82/2020) was obtained for the patient sample processing for
356 virus culture.

357 **Institutional biosafety**

358 Institutional biosafety clearance was obtained for the experiments pertaining to SARS-CoV-2.

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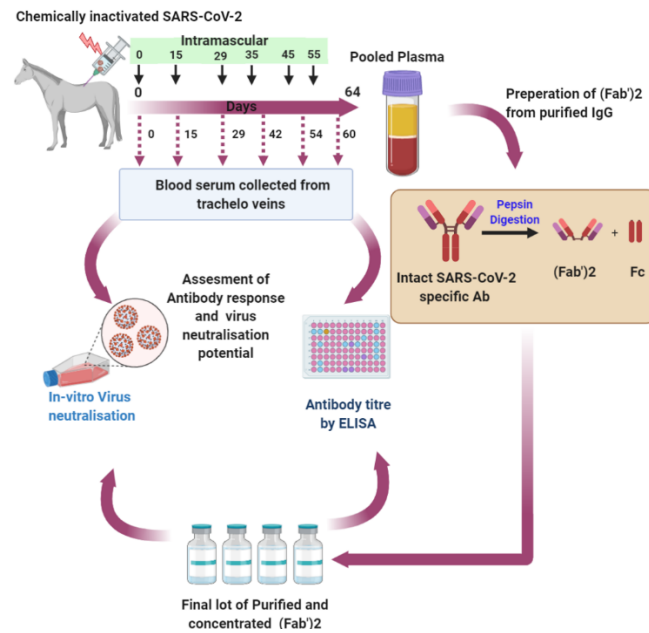
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478 **Figure 1**

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481 **Fig.1.** Immunization scheme and workflow. BPL-inactivated SARS-CoV-2 particles were
482 mixed with FCA and injected intramuscularly into the equines. Immunization was repeated on
483 the days mentioned in the scheme. Plasma collected from the immunized animals were pooled,
484 their antibody response was assayed and virus neutralization titer was quantified by
485 microneutralization assay. Subsequently, IgG was purified from the pooled plasma, digested
486 with pepsin and the F(ab')₂ fragment was purified. Neutralization titers of these purified and
487 concentrated fragments were also assayed.

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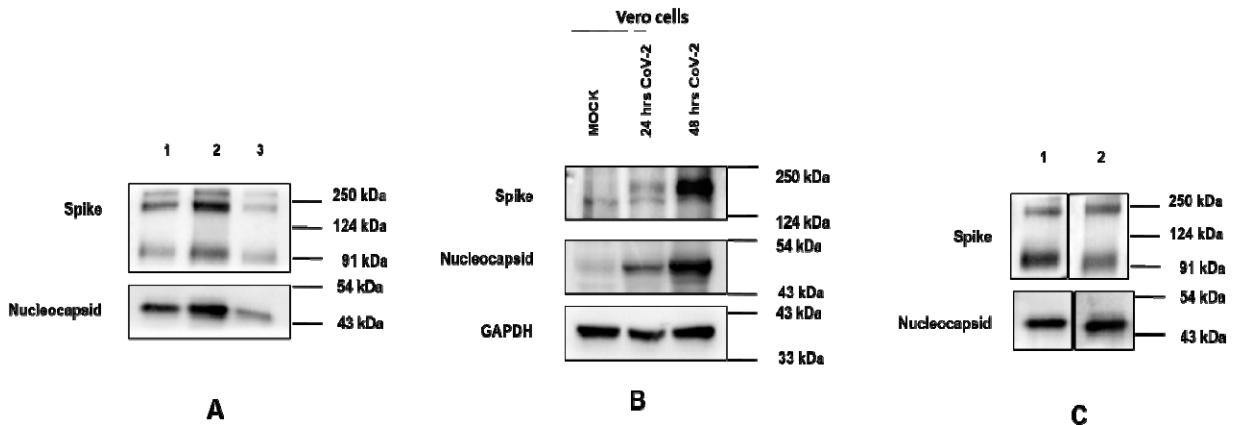
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495 **Figure 2**



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497 **Fig.2.** Characterization of SARS-CoV-2 isolate supernatant and *in vitro* infection. (A)
498 Immunoblotting of SARS-CoV-2 spike and nucleocapsid proteins in three independent
499 supernatants from *in vitro* cultures of Vero cells. Briefly, Vero cells were infected with SARS-
500 CoV-2 stocks at 1:10 dilution and three days later supernatants were collected. 10 mL of three
501 independent supernatants were ultra-centrifuged at 100000 × g for 90 minutes and the pellets
502 were re-suspended in 1 mL of PBS, lysed with 2 × lysis buffer, and immunoblotted. Results from
503 three independent supernatants are depicted. (B) Expression of spike and nucleocapsid
504 proteins in Vero cells infected with SARS-CoV-2. The cells were harvested either at 24 or 48 hrs
505 post-infection before subjecting to immunoblotting. (C) Detection of spike and nucleocapsid in
506 BPL-treated viral supernatants. The supernatants were precipitated as in (2A) after the
507 inactivation with BPL. Two individual samples were processed for immunoblotting.

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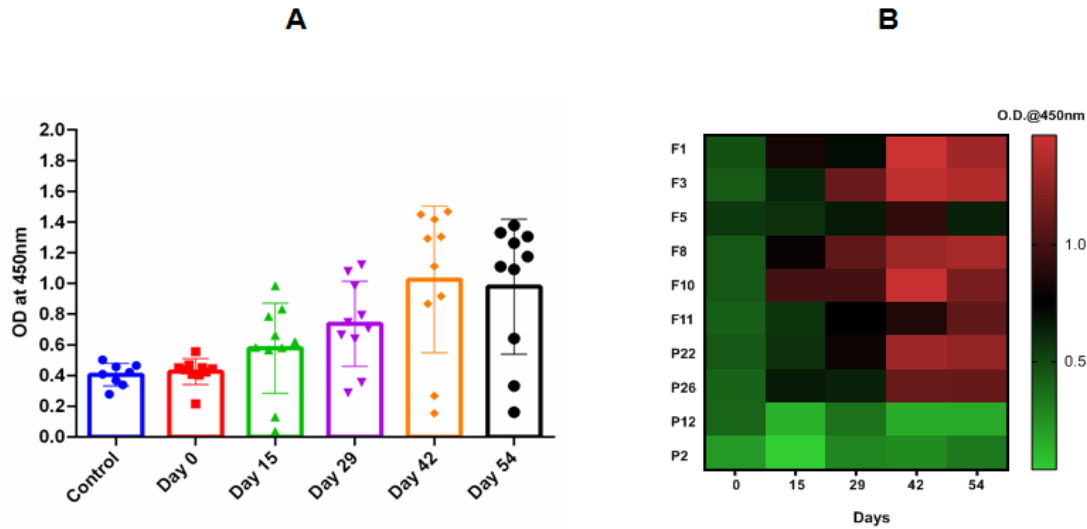
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514 **Figure 3**



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518 **Fig.3.** Evaluation of SARS-CoV-2 specific total IgG from serum collected at specified time
519 points after first immunization using indirect ELISA. A) Antigen response kinetics of 10 individual
520 horses along the course of time (Day 0 to day 54) with respect to control (pre-immunized sera).
521 B) Heat map of the same with labeled individual animal.

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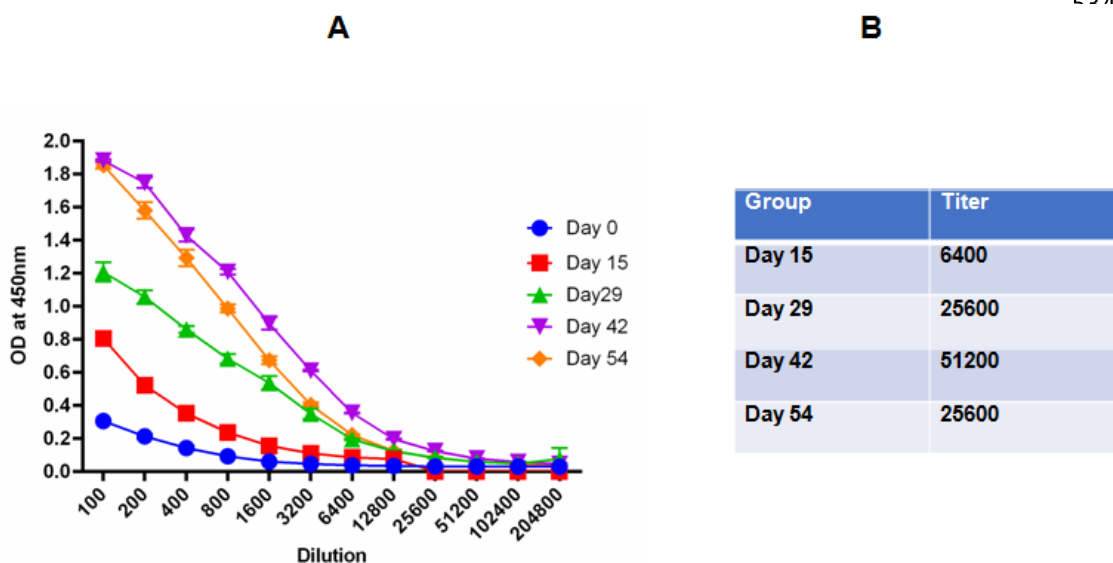
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532 **Figure 4**

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535 **Fig.4.** Antibody titration kinetics of serum collected along the different time points using indirect
536 ELISA. A) Serially diluted serum (100 to 204800) used over the virus antigen coated ELISA
537 plate and absorbance value at each dilution and time points represented at Y axis. B) Antibody
538 titers were calculated by the reciprocal value of highest dilution at which absorbance value is \geq
539 twice the value of negative control in the same dilution series.

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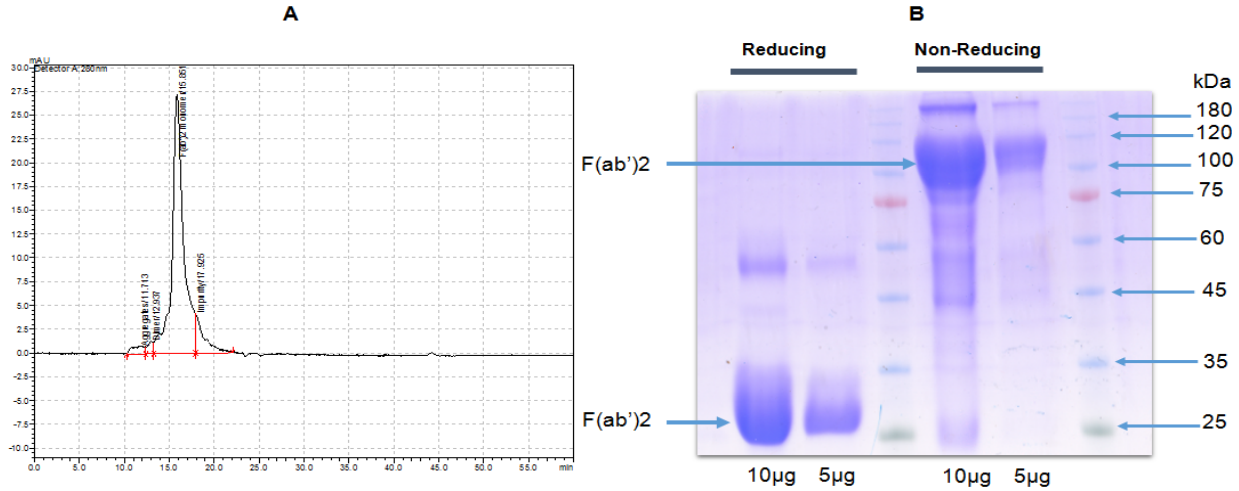
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550 **Figure 5**



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552 **Fig.5.** Characterization of purified F(ab')₂. A) HPLC chromatogram shows a dominant F(ab')₂
553 peak B) SDS-PAGE image of purified F(ab')₂ under reducing and non-reducing conditions. The
554 purified F(ab')₂ were loaded (5 or 10 µg) with and without beta-mercaptoethanol in SDS-
555 polyacrylamide gel and resolved under constant voltage. Reducing and non-reducing conditions
556 were achieved with and without beta-mercaptoethanol respectively. The result shows F(ab')₂
557 fragment of 28 kDa (two heavy chains and two light chains of almost similar molecular weight)
558 under reducing condition (left) and >110 kDa under non-reducing condition (right) demonstrating
559 the purity of F(ab')₂ preparation.

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569 **Figure 6**

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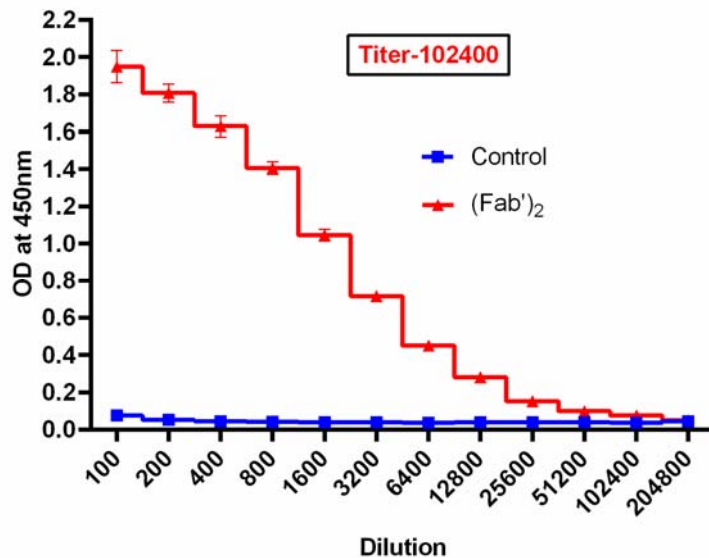
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584 **Fig.6.** Antibody titration of the F(ab')₂ purified from the pooled plasma of immunized equine with

585 respect to pooled sample of negative control and titer is given in inset box. F(ab')₂ titer was

586 measured by direct ELISA method in which the whole virus antigen (approximately 1×10⁵ virus

587 particles) coated-plates were incubated with serially diluted F(ab')₂ (1:100 to 1:204800 dilution)

588 for 2 hours at RT. HRP conjugated anti-F(ab')₂ secondary antibody (1:5000 dilution) were added

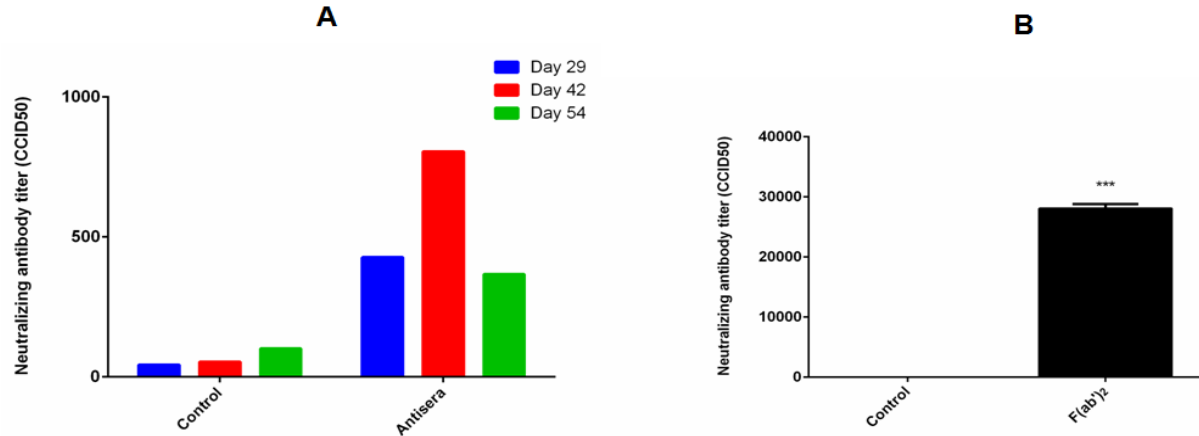
589 subsequently and the color reaction was developed by adding TMB substrate. F(ab')₂ titer was

590 calculated by the reciprocal value of highest dilution at which absorbance value is ≥ twice the

591 value of negative control in the same dilution series.

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593 **Figure 7**



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596 **Fig.7.** Neutralization capacities of host antisera and purified F(ab')₂. (A) Neutralization of
597 SARS-CoV-2 by pooled of antisera. Neutralization capacities of antisera drawn from horses 29,
598 42 and 54 days post-immunization were tested by micro neutralization assays. CCID50 of the
599 antisera treated virus particles are represented. (B) Neutralization capacities of F(ab')₂
600 generated from pooled antisera. Micro neutralization assays were performed similarly as in
601 Figure 6 and the data are represented as CCID50

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607 **Supplementary Figure 1**

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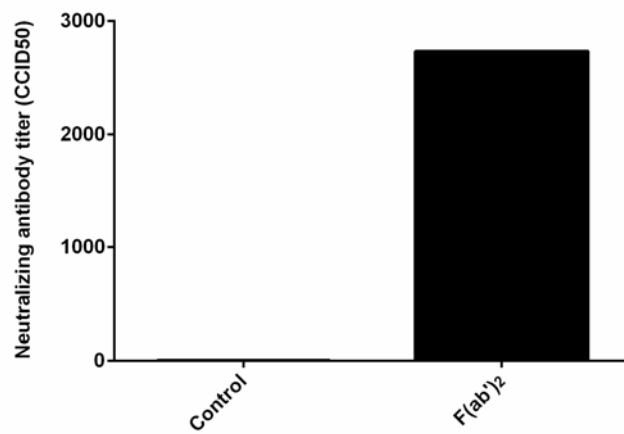
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618 **Fig.S1.** Neutralization capacities of F(ab)₂ generated from batch of pooled antisera. Micro

619 neutralization assays were performed similarly as in Figure 6 and the data are represented as

620 CCID50. The antisera were developed against CCMB-O2 isolate and neutralization was tested

621 against CCMB-L-1021.

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