

1 **Rapid and dynamic nucleic acid hybridization enables enzymatic oligonucleotide synthesis by cyclic**
2 **reversible termination**

3 **or**

4 **A novel mechanism for enzymatic DNA synthesis**

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16 **Abstract:**

17 Phosphoramidite chemistry for DNA synthesis remains the industry standard despite limitations on length and yield
18 of the resulting oligonucleotides, time restrictions, and the production of hazardous waste. Herein, we demonstrate
19 the synthesis of single-stranded oligos on a solid surface by DNA polymerases and reverse transcriptases. We report
20 single base extension of the surface-bound oligonucleotide which transiently hybridizes to a neighboring strand with
21 as few as the last two bases. Additionally, when multiple transient hybridization structures are possible, each
22 templating a different base, a DNA polymerase or reverse transcriptase can extend the oligonucleotide with either of
23 these two bases, and therefore the sequence of the newly synthesized fragment can be controlled by adding only the
24 desired base (dNTP deoxyribonucleic acid triphosphate) to create custom oligonucleotides. We used this enzymatic
25 approach to synthesize a 20 base oligonucleotide by incorporating reversible terminator dNTPs through a two-step
26 cyclic reversible termination process with stepwise efficiency over 98%. In our approach, a nascent DNA strand that
27 serves as both primer and template is extended through polymerase-controlled sequential addition of 3'-reversibly
28 blocked nucleotides followed by subsequent cleavage of the 3'-capping group. This process enables oligonucleotide
29 synthesis in an environment not permitted by traditional phosphoramidite methods, eliminates the need for
30 hazardous chemicals, has the potential to provide faster and higher yield results, and synthesizes DNA on a solid
31 support with a free 3' end.

32

33 **Introduction:**

34 The first chemically synthesized dinucleotide, dTdT, was reported in 1955(1), and the first gene was synthesized in
35 1970(2). This gene, encoding a transfer RNA, was just 77 bases long and synthesized by enzymatically joining 17
36 chemically synthesized short oligonucleotides (2). While today, anyone can purchase custom oligonucleotide
37 sequences up to several thousand bases long, the demand for longer and more accurate synthetic DNA is increasing
38 as DNA and RNA are used for new applications in therapeutics (3,4), high-throughput genotyping (5), gene and
39 whole genome synthesis(6), and data storage (7). These new applications place high requirements on stepwise
40 yields, but chemical synthesis methods can only achieve 98.5-99.5% stepwise efficiency. For example, the final
41 yield for a 1kb fragment synthesized with 99.5% efficiency per step is less than 1%. Therefore, long sequences are
42 enzymatically assembled from shorter, purified, chemically synthesized fragments, and they are then enzymatically
43 processed and screened to remove inaccurate sequences or to correct for errors. This process can be arduous and the

44 ability to synthesize longer, more accurate sequences would enable emerging advanced technologies limited by this
45 multi-step method(6).

46

47 The first published Enzymatic Oligonucleotide Synthesis (EOS) methods used RNases (8) and polynucleotidyl
48 phosphorylase(9). Oligonucleotides synthesized with these enzymes enabled research that was otherwise impossible
49 at the time(10), but the methods were highly inefficient compared with emerging phosphoramidite chemistry and
50 subsequently abandoned. Attempts at EOS have also been made with ligases(11), but all recent published efforts
51 have utilized Terminal deoxynucleotidyl Transferase (TdT). TdT is a unique DNA polymerase that can extend
52 single-stranded DNA but not a DNA duplex due to a 16 amino acid lariat-like loop that occupies the binding site for
53 a templating DNA strand(12). Several enzymatic oligonucleotide synthesis approaches using TdT have been
54 attempted; cyclic reversible termination with 3'-blocked nucleotides(13–15), using a reversible covalent TdT-
55 nucleotide complex (16), or simply using dNTPs to synthesize homopolymer tracts for data encryption(17,18). For
56 various reasons, these methods have experienced limited success, and the longest product accurately synthesized
57 using TdT is just 10 bases. However, as the demand for longer, more accurate, less expensive oligonucleotides
58 increases, polymerase-mediated methods are a natural direction to explore, because *in vivo*, these enzymes are
59 capable of high-fidelity synthesis of an entire genome(19). Therefore, we sought to develop a cyclic reversible
60 termination method using a polymerase that efficiently incorporates 3'-blocked reversible terminators, and herein
61 we demonstrate controlled synthesis of single-stranded 20mer DNA oligonucleotide with stepwise efficiency over
62 98%. Ultimately, we envision a path forward using our methods to achieve efficiencies that exceed traditional
63 phosphoramidite methods.

64

65 **Results:**

66 **Transient Secondary Structures in DNA Enable Synthesis.**

67 Herein, we demonstrate the unique ability of some DNA polymerases and reverse transcriptases (RTs) to extend
68 single-stranded DNA, as shown in Fig. 1a. Since the enzymes tested lack terminal deoxynucleotidyl transferase
69 activity, we hypothesized that the polymerase extends the oligonucleotide when it forms a transient hybridized
70 structure though the sequence of the oligonucleotide used can only hybridize two bases at the 3' end. We sought to
71 harness this capability for EOS, and we generated a series of modified 9°N DNA polymerases capable of efficiently

72 incorporating reversible terminators in these reactions, which we refer to as Duplases. The oligonucleotide extension
73 products are templated single base extensions that are the result of transient hybridization, and Duplase extension
74 proceeds in a sequence-specific manner with only two bases of transient hybridization which may be occur
75 internally or opposite a neighboring strand (Fig. 1b-c). Although extension with a nucleotide not templated by a
76 neighboring sequence can be observed at longer timepoints, we hypothesize that this is the result of
77 misincorporation, and for shorter one-minute reactions, complete incorporation with either of two the templated base
78 is observed, and no incorporation is observed with the other two non-templated bases (Fig. 1b).

79

80 **Fig. 1. Dynamic hybridization of DNA enables EOS. (a) Extension of single-stranded DNA by DNA**

81 **polymerases and reverse transcriptases.** Denaturing PAGE analysis of a 20 base single-stranded sequence, self-
82 priming oligo-1 aka SPO-1, using different enzymes and dGTP. Despite a maximum of two bases of hybridization,
83 some enzymes are able to extend this solid-phase oligonucleotide. None of these enzymes have previously been
84 reported to have nucleotidyl transferase activity on single-stranded DNA. **(b) Sequence-specific extension of**

85 **single-stranded DNA.** Duplase extension of four different 20 base oligos proceeds in a sequence-specific manner,
86 and only two bases of hybridization are required for extension. * indicates unextended control. Extension with non-

87 templated bases can be explained by misincorporation that occurs at long reaction times. **(c) Extension of solid-**

88 **phase oligos through intermolecular reactions.** Magnetic beads were conjugated with either a 20 base poly-T
89 oligonucleotide as illustrated in *i*, or with that oligonucleotide plus a 30 base poly-T oligonucleotide with an internal
90 5'-CAA-3' sequence as illustrated in *ii*. Beads were extended using Duplase-3 and Cy5-ddGTP (* indicates
91 unextended control during this step), after which, all samples were labeled with TdT and fluorescein-12-ddUTP.
92 Oligos appear blue if extended with Duplase-3 and green if extended with TdT.

93

94 The ability of the Duplase to extend the single stranded oligonucleotides supports a dynamic transient hybridization
95 model as illustrated in Fig. 1b, and intermolecular interactions alone are sufficient to facilitate extension of surface-
96 bound oligos (Fig. 1c). To support this assertion, we have shown that oligo-dT sequences are not efficiently
97 extended by the Duplase, because the oligo-dT is unable to hybridize intramolecularly. However, robust extension
98 of an oligo-dT sequence is achieved when a second templating oligo is bound to the same surface (Fig. 1C).

99

100 **Polymerase-catalyzed cyclic reversible termination.**

101 Some DNA polymerases are able to catalyze the incorporation of a reversible terminator on a solid phase
102 oligonucleotide. The templating strand may be the nascent strand itself through hairpin formation and cis-extension,
103 a neighboring strand, or another oligo provided in solution (Fig. 2). Oligos cannot be extended beyond a single base
104 addition due to the 3' blocking group (3'-OR) on the newly added nucleotide. After the single base incorporation
105 event, the 3'-hydroxyl is restored through a cleavage reaction. This process may be repeated for the addition of a
106 second, third, etc. base. Chemically-cleavable reversible terminators, 3'-O-azidomethyl-dNTPs, were used, and
107 deprotection was achieved using Tris (2-carboxyethyl) phosphine hydrochloride (TCEP), as first described by Palla
108 *et al.* (20). However, we suspect that other reversible terminators could be used, such as chemically cleavable 3'-
109 aminoxy groups (21), enzymatically cleavable(22), or UV-cleavable(23,24) reversible terminator nucleotides.

110

111 **Fig. 2. (a) Polymerase-mediated solid-phase oligonucleotide synthesis using chemically blocked substrates.**

112 DNA/RNA polymerases and RTs require a template for extension. (i) The templating strand for a surface-bound
113 oligonucleotide may be a neighboring strand, an oligo in solution, or the nascent strand itself. A 3'-reversibly
114 blocked nucleotide is added by the enzyme in solution to produce the oligo depicted in (ii), one base longer, but not
115 capable of being extended. The 3'-OR group is then converted into a 3'-OH group through a cleavage step
116 producing the oligo in (iii), which can be extended again. **(b) Sequential incorporation of two bases.** Denaturing
117 PAGE analysis of a 20 base template, SPO-1, after incorporation of 3'-O-azidomethyl-dTTP (+1 base), followed by
118 cleavage of the 3'-O-azidomethyl capping group and incorporation of 3'-O-azidomethyl-dCTP (+ 2 bases). *

119 indicates unextended control. **(c) Synthesis of a 20 base single-stranded DNA fragment on a universal**
120 **templating oligo.** A 20 base sequence, ESO-1, was synthesized using this method on a universal templating oligo
121 (UTO-1) using Duplase-3. Denaturing PAGE was performed after the addition of 4, 8, 12, 16, and 20 bases.

122

123 **The enzymes.**

124 Extension reactions using reversible terminators require enzymes with catalytic domains that are sufficiently large to
125 accommodate the 3'-capping group. Many such enzymes have been reported, and numerous modified DNA
126 polymerases have been developed for this purpose(25,26). Of the enzymes tested, the Moloney murine leukemia
127 virus (M-MLV) RT, Superscript III, and the 9ⁿN DNA polymerase, Therminator, are capable of extending solid-

128 phase single stranded DNA with as few as two bases available for transient hybridization (Fig. 1a). Because the 9°N
129 DNA polymerase has historically been the polymerase of choice for sequencing-by-synthesis experiments using 3'-
130 O-azidomethyl reversible terminators(27,28), we generated a series of modified 9°N DNA polymerases variants to
131 develop an optimized enzyme for EOS. We refer to our enzyme as a Duplase (available from Centrillion
132 Biosciences).

133
134 Comparative analysis of the fidelity of three Duplase enzymes is shown in Fig. 3. Traditional primer extension
135 reactions show that Duplase-1 is higher fidelity than Duplase-2, which is higher fidelity than Duplase-3 (Fig. 3a).
136 Decreasing enzyme fidelity increases the probability of misincorporation events, thus increasing the chance that a
137 base may be added to a surface-bound oligo when the oligo may exist in a conformation that does not necessarily
138 template the base in solution since only one reversible terminator base is provided during each step of EOS (Fig.3b).
139 This concept is illustrated in Fig. 3c, where a single oligonucleotide may rapidly switch between different transient
140 hybridization states templating different bases. A high-fidelity polymerase will only incorporate A in one of the four
141 structures drawn, whereas a low-fidelity polymerase might incorporate A opposite C or G or A as well. Therefore,
142 the more promiscuous the enzyme, the higher the yield of the reaction product in the same amount of time.
143 However, extension with a non-templated base (Fig. 3d) requires more time than extension with a templated base. In
144 one minute, extension appears to be complete using the templated base, G, but no extension is observed using the
145 non-templated base, A. If the reaction is allowed to proceed for one hour, however, extension can be observed using
146 A. Since Duplase-3 has the lowest fidelity, we reason it will have the highest yield for EOS, and therefore it is used
147 for the synthesis of the 20 base single-stranded oligonucleotide. Furthermore, Duplases are able to use
148 ribonucleotides as a substrate (Supp. Fig. 1), and the 9°N polymerase has been used for XNA synthesis(29,30),
149 increasing the options for substrates that can be synthesized using this technique.

150
151 **Fig.3. Effects of misincorporation on step-wise yield. (a) Duplase fidelity on a double-stranded substrate.**
152 Primer extension reactions were conducted using the two oligos sequences shown with the longer templating strand
153 bound to streptavidin-coated magnetic beads through a 5' biotin modification. The primer was stripped from the
154 surface-bound template and analyzed by denaturing PAGE. Extension opposite adenine is shown with dATP, dTTP,
155 dCTP, or dGTP used as the substrate in the reaction for (i) Duplase-1, (ii) Duplase-2, and (iii) Duplase-3. Increasing

156 misincorporation can be seen. * indicates unextended primer control. **(b) Extension of a single-stranded substrate.**

157 Reactions were conducted using a surface-bound single-stranded oligo, SPO-1, as shown with one of four 3'-O-

158 azidomethyl-dNTP in solution and (i) Duplase-1, (ii) Duplase-2, and (iii) Duplase-3. * indicates unextended primer

159 control. As polymerase fidelity decreases, the capability to incorporate bases not templated by a neighboring strand

160 or hairpin structure increases. **(c) Illustration of transient hybridization.** An example oligonucleotide is shown

161 templating four different bases for four different hybridization positions. Such an oligonucleotide at any point in

162 time may exist in one of these conformations but not all of these conformations. **(d) Misincorporation reactions**

163 **may be slower than templated reactions.** Extension of the single-stranded substrate in **(b)**, SPO-1, is demonstrated

164 in one minute or one hour with Duplase-3 and 3'-O-azidomethyl-dATP (not templated by this oligonucleotide) or

165 3'-O-azidomethyl-dGTP (templated). In one minute, extension appears to be complete using the templated base, G,

166 but no extension is observed using the non-templated base, A. If the reaction is allowed to proceed for one hour,

167 however, extension can be observed using A.

168

169 **Optimization of reaction conditions.**

170 For EOS application, we want the enzyme to incorporate the provided base, regardless transient hybridization

171 structures. Therefore, we assayed variables to increase the chance of any incorporation (which includes

172 misincorporation) and found that reaction temperature and the divalent metal ion used had the most significant

173 impact. Manganese has been shown to alter the geometry of the polymerase's substrate binding pocket, opening it

174 up to allow for polymerization with a non-templated base(31), and polymerases are temperature sensitive with

175 respect to fidelity(32). Optimal extension of single-stranded oligos was achieved using manganese (Supp. Fig. 2) at

176 60°C (Supp. Fig. 3). Because the lifetime of hybridization structures decreases with increasing temperatures, these

177 data support a model of transient DNA hybridization where oligonucleotides on a solid surface are rapidly flipping

178 between hybridization states that may be recognized and extended by a DNA polymerase or RT.

179

180 **Extension opposite templates in solution.**

181 Random hexamer priming is a well-established method for cDNA synthesis, rolling circle amplification, and

182 multiple displacement amplification for whole genome amplification(33,34). We sought to enhance extension of a

183 surface-bound oligo by the addition of in-solution 3'-blocked oligonucleotides to serve as intermolecular

184 hybridization partners for templated polymerase extension. It was determined that randomers increase incorporation
185 in reactions with Duplase-3 and a short solid-phase primer (Fig. 4a). As with single-stranded oligos, reactions with
186 random templates in solution are most efficient at higher temperatures, plateauing around 60°C (Supp. Fig. 3).
187 Reaction yields are also higher with shorter randomers in solution (Supp. Fig. 4).

188
189 When the templating strand is in solution, Duplases require three bases for hybridization and at least one base
190 overhang for efficient extension of a solid-phase primer (Fig. 4b-c). Increased base pairing requirements may result
191 from instability that is not present when the template is a neighboring oligonucleotide tethered to the same solid
192 surface. Non-random templates of known sequence are predictably more effective in increasing reaction yields than
193 random templates are (Fig. 4d-e). There are, however, 1024 possible different sequences for a pentamer, the shortest
194 oligonucleotide commercially available (4^5). In order to develop a protocol for the synthesis of any possible
195 sequence, all 1024 different pentamer sequences would have to be stocked and stored in separate wells in an
196 automatic synthesizer, which is not feasible. Only one solution would be required for a random pentamer, NNNNN
197 (N denotes a random base, A, T, C, or G). Four solutions would be required for a semi-random sequence, XNNNN,
198 where X templates the incoming base, and 16 solutions would be required for the semi-random sequence, XYNNN,
199 where Y is complementary to the last base of the solid-phase oligo. These two semi-random oligos improve
200 synthesis yields over random pentamers when added to reaction solutions (Fig. 4d-e). However, there are obvious
201 drawbacks to this method, for example when X=Y or for repetitive or homopolymeric stretches, and removal of
202 templates from solution may be incomplete without additional purification steps and the use of templating oligos
203 adds to the cost of the reactions. Instead, a universal templating oligo was used for the EOS of 20 bases as described
204 below.

205
206 **Fig. 4. (a) Extension of a short solid-phase oligo is enhanced by the addition of randomers to the reaction**
207 **solution.** Denaturing PAGE analysis of a 20 base oligo extended with Duplase-3 and 3'-O-azidomethyl-dNTPs
208 without added template to solution (-T) or with the addition of 3'-phosphate blocked random hexamers to the
209 reaction solution (+T). * indicates unreacted control. **(b) Possible hybridization of different templates to a solid-**
210 **phase poly-T sequence.** Templates used in (c) are drawn in blue. **(c) Three bases of hybridization are required**
211 **with a template in solution.** Denaturing PAGE analysis of a poly-T sequence extended with Duplase-3 and Cy5-

212 ddGTP. 3'-phosphate blocked hexamers are used in reaction solutions with the sequences listed. * indicates
213 unreacted control. -T indicates reactions without added template. After extension with Duplase-3, all samples were
214 incubated with TdT and fluorescein-12-ddUTP to label any primer that was not extended with Duplase-3. **(d)**
215 **Possible hybridization of different templates to a solid-phase oligo.** Templates used in (e) are drawn in blue.
216 Some potential sequence alignments during transient hybridization reactions are illustrated. **(e) Extension of a solid-**
217 **phase oligo with specific, random, and semi-random templates in solution.** Denaturing PAGE analysis of SPO-1
218 after extension with Duplase-3 and 3'-O-azidomethyl-dATP. 3'-phosphate blocked pentamers are used in reaction
219 solutions with the sequences listed. * indicates unreacted control. -T indicates reactions without added template.

220

221 **Design of a universal template.**

222 A universal templating oligonucleotide (UTO) is an oligonucleotide sequence that can template any base regardless
223 of the 3' sequence. UTOs were originally designed including the universal base, 5-nitro-1-indolyl-3'-deoxyribose
224 (5-NI)(35-37), however, there is no universal base that meets all desired requirements for EOS, ability to pair with
225 all natural bases equally, prime DNA synthesis by DNA polymerases, and direct incorporation off each of the
226 natural nucleotides(35,38). Therefore, we designed UTO-1, a 78 base sequence (Supp. Table 1), that contains all
227 codons and includes poly-T sequences at the 3' and 5' ends that serve as spacers and a 3' deoxyuracil. The 3'
228 deoxyuracil can be enzymatically cleaved using a combination of Uracil-DNA Glycosylase and apurinic/aprimidic
229 endonuclease to isolate the enzymatically synthesized fragment(39). All ANN, TNN, CNN, and GNN sequences are
230 contained within UTO-1, meaning that any base can be templated during transient hybridization for efficient EOS.
231 Using this approach, we synthesized the 20 base sequence ESO-1 (enzymatically synthesized oligo-1) on UTO-1
232 using Duplase-3. The resulting oligo was poly-adenylated, and adapters were added by PCR (Supp. Fig. 5), and the
233 library was sequenced on a MiSeq sequencer (Illumina, San Diego, CA).

234

235 **Accuracy of the synthesized oligonucleotide.**

236 Background⁸ The sequencing data on the MiSeq was analyzed and 83,631 sequences of our synthesized
237 oligonucleotide were obtained. These sequences were randomly divided into 10 groups for a statistical bootstrapped
238 analysis of the incorporation efficiency and multiple base incorporation frequency (Fig. 5). The number of reads
239 containing the full length ESO-1 sequence was compared to the number of reads one base shorter to determine the

240 efficiency for the perfect incorporation of the final base, and these calculations were repeated to determine synthesis
241 efficiency at each enzymatic synthesis step. Calculations excluded regions containing a homopolymer run because
242 when the n-1 base was the same as the n base or the n+1 base, and therefore failure to synthesize either base would
243 result in the same partial sequence. We observed that XX% of the sequences erroneously contained repeated bases.
244 For example, some of the sequences containing N₁₃CAG read as N₁₃CAGG or N₁₃CAGGG. Incorporation of the
245 final base, C, in N₁₃CAGC was thus calculated from the number of reads containing N₁₃CAG less the number of
246 reads containing N₁₃CAGG. These incorrect sequences could be caused by either 3'OH contaminating bases in the
247 extension mix (17) or TCEP carry over during the synthesis. .

248
249 Based on the sequencing data, we calculated the stepwise efficiency for the last 12 bases of ESO-1 from the subset
250 of sequences that correctly contained the first 8 bases. While the mean success efficiency for ESO-1 was 87.9%,
251 after correcting for multiple base additions, the mean success efficiency was 98.4%. For the control sequence, the
252 mean success efficiency was 97.1%, and incorporation efficiency was 97.8% (Fig. 5).

253
254 **Fig. 5. Oligo Synthesis Efficiency. (a) Variables for evaluating efficiency.** The success rate, multiple base
255 incorporation rate, and adjusted incorporation rate are calculated for the extension of the oligo NNNNNA with D.
256 These numbers are calculated for the bootstrapped sequences for ESO-1 **(b)**, and for the partial UTO-1 sequence
257 used as a control **(c)**. * indicates oligos for which the n+2 base is the same so that the sequence NNNNNAA as in
258 the example in part (a) may be due to multi-base extension or C not being incorporated. + indicates oligos for which
259 the n+1 base is the same so that multi-base extension cannot be distinguished from accurate synthesis. These
260 numbers were omitted from analysis.

261
262 A secondary method of analyzing the stepwise incorporation efficiency was also implemented. The sequence
263 alignment of the correct sequence and each MiSeq read was evaluated, as illustrated in Fig. 6 Each correctly aligned
264 base was scored with a value of 1, and mismatches, insertions, and deletions were scored with 0. This allowed us to
265 evaluate the accuracy of our final fragment, accounting for multiple addition events. The results indicated that
266 54.6% of ESO-1 reads achieved the maximum score of 19 (the first base of the 20 base sequence was omitted
267 because it is the same as the last base on UTO-1), and 95.2% of the control sequence, UTO-1p2, reads achieved the

268 maximum score of 14. This results in a step-wise efficiency of 98.6% and 99.6%, for ESO-1 and UTO-1p2
269 respectively.

270

271 **Fig. 6. Read 1 Alignment Scores. (a) Alignment Score Examples.** A value of 1 is assigned to every perfectly
272 matched base. A maximum value of 19 was possible for ESO-1 (one base was omitted from analysis because the
273 preceding sequence ended in the same base). A maximum value of 14 was possible for the PCR-prepared UTO-1p2
274 control sequence. Distribution of scores reflects final length of the correctly synthesized oligos accounting for
275 multiple base incorporation, as displayed in (b) for ESO-1 and (c) for the UTO-1 control. 55.4% of sequences had a
276 maximum value of 19 for ESO-1, and 95.2% of sequences had the maximum value of 14 for the UTO-1 control.

277

278 **Discussion:**

279 Since the isolation of the first DNA polymerase, *E. coli* pol I, by Kornberg in 1956, hundreds of other polymerases
280 have been discovered, characterized, and engineered, and these polymerases have revolutionized the biomedical
281 sciences with applications such as PCR and DNA sequencing. Herein, we have extended the capabilities of these
282 enzymes and harnessed the same molecular machinery that made sequencing-by-synthesis possible to synthesize
283 novel single-stranded DNA sequences. Enzymatic methods of DNA sequencing quickly overtook the Maxam-
284 Gilbert chemical method more than 40 years ago; they were faster, less expensive, and able to produce longer reads.
285 We hypothesize that DNA synthesis methods will follow a similar path with enzymatic methods opening the door
286 for the production of longer, more accurate sequences at lower cost and without the production of hazardous waste.

287

288 We synthesized a 20 base single-stranded DNA oligo with stepwise yields between 98-99% using a DNA
289 polymerase, reversible terminators, and a universal templating oligonucleotide. Our methods are already competitive
290 with chemical methods, though further optimization will be required for the efficient synthesis of long oligos. For
291 example, decreased enzymatic fidelity and mismatch discrimination would decrease reaction times and the length of
292 the UTO required, and highly pure reversible terminators and a neutralization step following cleavage could
293 eliminate multiple incorporation events. Additionally, we envision that the yield of full-length products without
294 single-base deletions could be further increased by adding a capping step to terminate synthesis of unextended
295 oligos after every step, and full-length products can be selected for by adding a final base either modified with a

296 group that can be easily pulled-down such as biotin, or with one that may protect against exonucleolytic degradation
297 in a cleanup step. It is reasonable to suspect that EOS can be improved to produce results greater than what is
298 currently seen with chemical methods. High efficiency and low cost should encourage the use of this technology,
299 leading to further advances.

300

301 **Methods:**

302 **Primer extension assays on double-stranded DNA.** Primers were hybridized to a biotinylated target sequence
303 immobilized on streptavidin-coated magnetic beads (Dynabeads MyOne Streptavidin T1, Thermo Fisher, Waltham,
304 MA) by heating to 70°C for five minutes then 55°C for 15 minutes then 25°C for five minutes in RB (1M sodium
305 chloride, 25mM Tris-HCl pH 7.5, 0.01% TWEEN20). 0.1mg of beads were used per 25µL reaction. Reactions were
306 started by the addition of nucleotide at temperature and stopped by the addition of a 1.6x volume of RB. The
307 hybridized primer was stripped from the bead-bound template using 0.1N sodium hydroxide for ten minutes at room
308 temperature and analyzed by denaturing PAGE. All oligos were purchased from Integrated DNA Technologies
309 (IDT, Redwood City, CA). Sequences are listed in Supp. Table 1.

310

311 **Preparation of single-stranded DNA on a solid surface for extension.**

312 Single-stranded oligos were immobilized to streptavidin coated beads. 0.1mg of beads were used per 25µL reaction
313 volume. Reactions were started by the addition of nucleotide at temperature and stopped by the addition of a 1.6x
314 volume of RB. The immobilized primer was stripped from the bead-bound template in 0.1N sodium hydroxide for
315 five minutes at 65°C and analyzed by denaturing PAGE. Oligos were purchased from IDT and are listed in Supp.
316 Table 1.

317

318 **Primer extension reactions with Duplase enzymes.**

319 For reactions on double-stranded DNA, magnetic beads were prepared as previously described with immobilized
320 template and hybridized primer. Beads were washed in reaction buffer and then resuspended in the reaction mix
321 containing a final concentration of 20mM Tris-HCl pH8.8, 10mM ammonium sulfate, 10mM KCl, 0.1% Triton X-
322 100, 2mM MgSO₄, 1mg/mL bovine serum albumin (Sigma-Aldrich, St. Louis, MO), 4µg/mL polyvinylpyrrolidone
323 10, and 1ug of enzyme. Reaction mixtures were pre-warmed to 45°C, and nucleotide was added to a final

324 concentration of 2 μ M. Reactions were allowed to proceed for one minute before stopping for analysis by denaturing
325 PAGE. Extension reactions on single-stranded DNA were performed as previously described though buffer
326 components, reaction times and temperatures, and nucleotide concentrations varied across experiments conducted
327 for research purposes. Optimized conditions for the synthesis of the 20 base ESO-1 sequence are described below.

328

329 **Extension reactions with commercially available enzymes.**

330 Extension reactions on single-stranded DNA were performed similarly to the reactions with Duplase enzymes
331 described above for 60 minutes at 60°C using 2U Vent (NEB, Ipswich, MA), 2U Deep Vent (NEB), or 2U
332 Terminator (NEB) in 20mM Tris-HCl pH8.8, 10mM ammonium sulfate, 10mM KCl, 0.1% Triton X-100, 8mM
333 manganese chloride, 10uM dGTP. Extension reactions with 2U Phusion (NEB) were performed for 60 minutes at
334 60°C using Phusion high fidelity buffer, 8mM manganese chloride, 10uM dGTP. Extension reactions with 10U
335 Phi29 (NEB) were performed for 60 minutes at 37°C using Phi29 buffer, 8mM manganese chloride, 10uM dGTP.
336 Extension reactions with 5U Klenow (NEB) or 3U T4 DNA polymerase (NEB) were performed for 60 minutes at
337 37°C using NEBuffer 2, 8mM manganese chloride, 10uM dGTP. Extension reactions with 250U Superscript III
338 (Thermo Fisher) were performed for 5 minutes at 25°C, 5 minutes at 50°C, then 30 minutes at 55°C using first
339 strand buffer, 8mM manganese chloride, 10uM dGTP. Reactions were analyzed by denaturing PAGE.

340

341 **Cleavage of Reversible Terminators:** After incorporation of reversible terminators, beads were resuspended in
342 50mM TCEP pH9.0 (Gold Bio, Olivette, MO) and incubated at 60°C for 10 minutes. The TCEP solution was
343 removed, and beads were resuspended in RB and transferred to a new reaction vessel.

344

345 **Synthesis of the 20 base ESO-1 sequence with SPO-13.**

346 Beads were prepared as previously described with immobilized SPO-13. 0.2mg of beads were used in 50 μ L
347 reactions containing 200mM NaCl, 20mM Tris pH 8.0, 8mM MnCl₂, 1 μ g Duplase-3, and 100 μ M of a 3'-O-
348 azidomethyl-dNTP. Reactions were allowed to proceed for one hour before stopping. The sequence ESO-1 was
349 synthesized by the incorporation of 3'-O-azidomethyl-dCTP followed by cleavage with TCEP and the incorporation
350 of 3'-O-azidomethyl-dGTP, followed by cleavage with TCEP, etc. For the first synthesis, after the addition of 4, 8,
351 12, 16, and 20 bases, 0.025mg of beads was removed from solution, and the oligo was stripped from beads and

352 analyzed by denaturing PAGE. Volumes for next steps were adjusted accordingly. After the final
353 incorporation/cleavage step, the oligo with ESO-1 sequence was used for sequencing.

354

355 **Fluorescent labeling of oligos with terminal deoxynucleotidyl transferase (TdT).**

356 Labeling of poly-T sequences, which do not stain well with SYBR Gold, was accomplished by end-labeling oligos
357 with TdT (New England Biolabs, Ipswich, MA) and fluorescein-12-ddUTP (Perkin Elmer, San Jose, CA) by
358 incubating 0.1mg of beads with 5 μ M nucleotide and 20U of enzyme in 20mM Tris-HCl pH7.5, 10mM ammonium
359 sulfate, 10mM KCl, 0.1% Triton X-100, and 0.5mM MnCl₂. Reactions were allowed to proceed for 3 hours at 37°C
360 before heat-inactivation of the enzyme for 20 minutes at 75°C.

361

362 **Sequencing of SPO-13 with synthesized 20 base AM1 sequence.**

363 The SPO-13-AM1 oligo still on beads was poly adenylated using TdT (Roche, Santa Clara, CA) and Duplase-1.
364 Illumina sequencing adapters were added to these sequences using PCR, a poly (T)-tailed P7 adapter sequence, P7-
365 Poly (T), and an oligo with the sequence PCR-ESO1-FPCR was repeated with Illumina P5 and P7 adapter oligos,
366 and the library quality was analyzed by Bioanalyzer (Agilent, Santa Clara) and qPCR. All oligos were purchased
367 from IDT. A MiSeq nano flow cell (Illumina) was clustered with a 4pM library comprised of 90% PhiX and 10%
368 PCR-prepared library. 150 step paired end cycling was run using a V2 kit (Illumina), and the AM1 sequence was
369 identified by manually sorting first output reads. Background noise was filtered by selecting for part of the universal
370 templating oligonucleotide sequence, UTO-1p (Supp. Table 1)

371

372 **Denaturing PAGE.** Samples were resolved by electrophoresis in 6% or 15% polyacrylamide TBE-Urea gels
373 (Thermo Fisher) in TBE. Gels were stained in SYBR Gold (Thermo Fisher) for five to ten minutes at room
374 temperature and imaged on a ChemiDoc MP system (Bio-Rad, Hercules, CA). Fluorescent products were visualized
375 before and after staining.

376

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380

381 **Competing interest statement:**

382 All authors are employees of and shareholders at Centrillion Biosciences. This research has been patented and may
383 be commercialized in the future.

384

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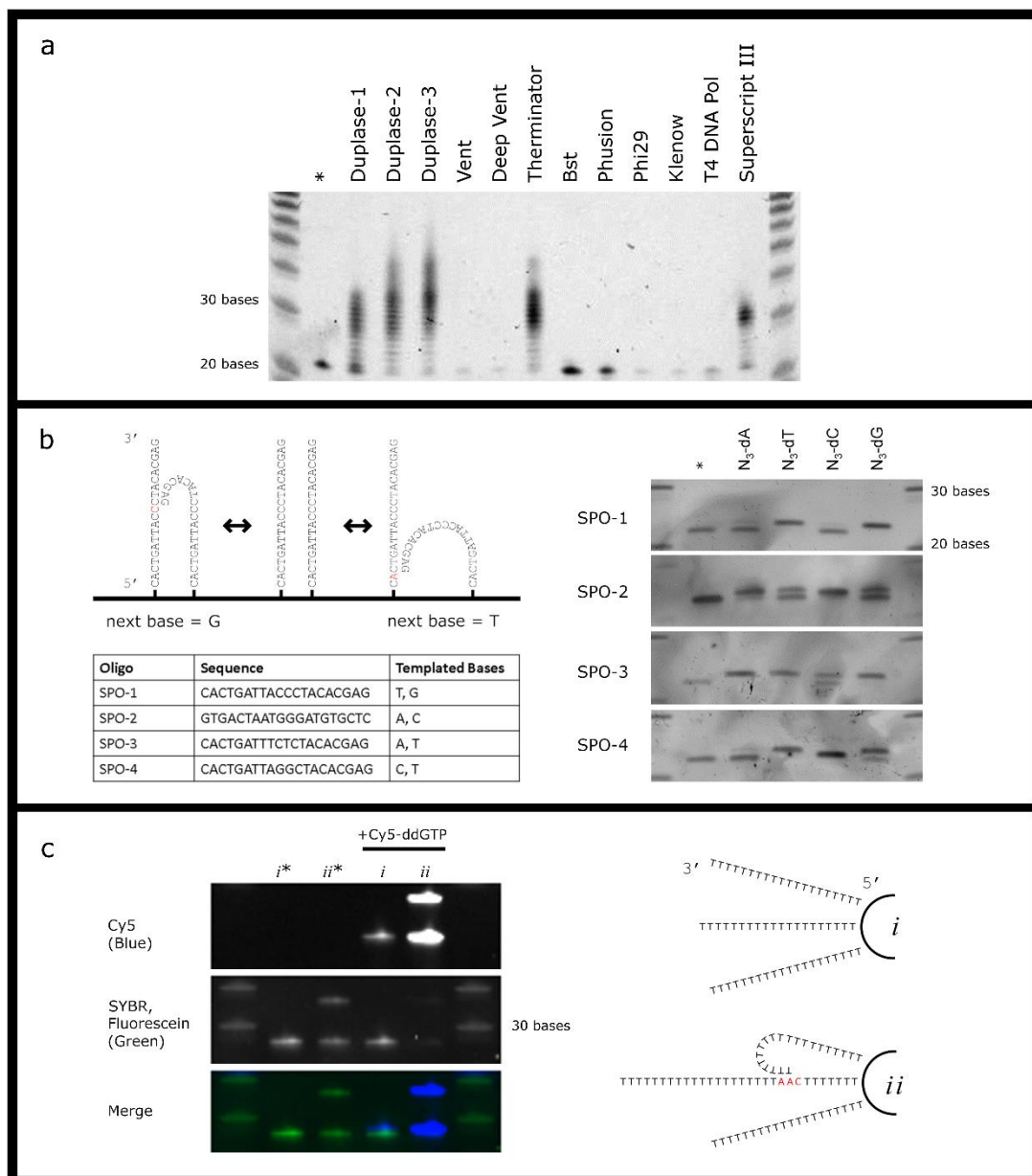


Fig. 1.

Dynamic hybridization of DNA enables EOS. (a) **Extension of single-stranded DNA by DNA polymerases and reverse transcriptases.** Denaturing PAGE analysis of a 20 base single-stranded sequence, self-priming oligo-1 aka SPO-1, using different enzymes and dGTP. Despite a maximum of two bases of hybridization, some enzymes are able to extend this solid-phase oligonucleotide. None of these enzymes have previously been reported to have nucleotidyl transferase activity on single-stranded DNA. (b) **Sequence-specific extension of single-stranded DNA.** Duplase extension of four different 20 base oligos proceeds in a sequence-specific manner, and only two bases of hybridization are required for extension. * indicates unextended control. Extension with non-templated bases can be explained by misincorporation that occurs at long reaction times. (c) **Extension of solid-phase oligos through intermolecular reactions.** Magnetic beads were conjugated with either a 20 base poly-T oligo as illustrated in *i*, or with that oligo plus a 30 base poly-T oligo with an internal 5'-CAA-3' sequence as illustrated in *ii*. Beads were extended using Duplase-3 and Cy5-ddGTP (* indicates unextended control during this step), after which, all samples were labeled with TdT and fluorescein-12-ddUTP. Oligos appear blue if extended with Duplase-3 and green if extended with TdT.

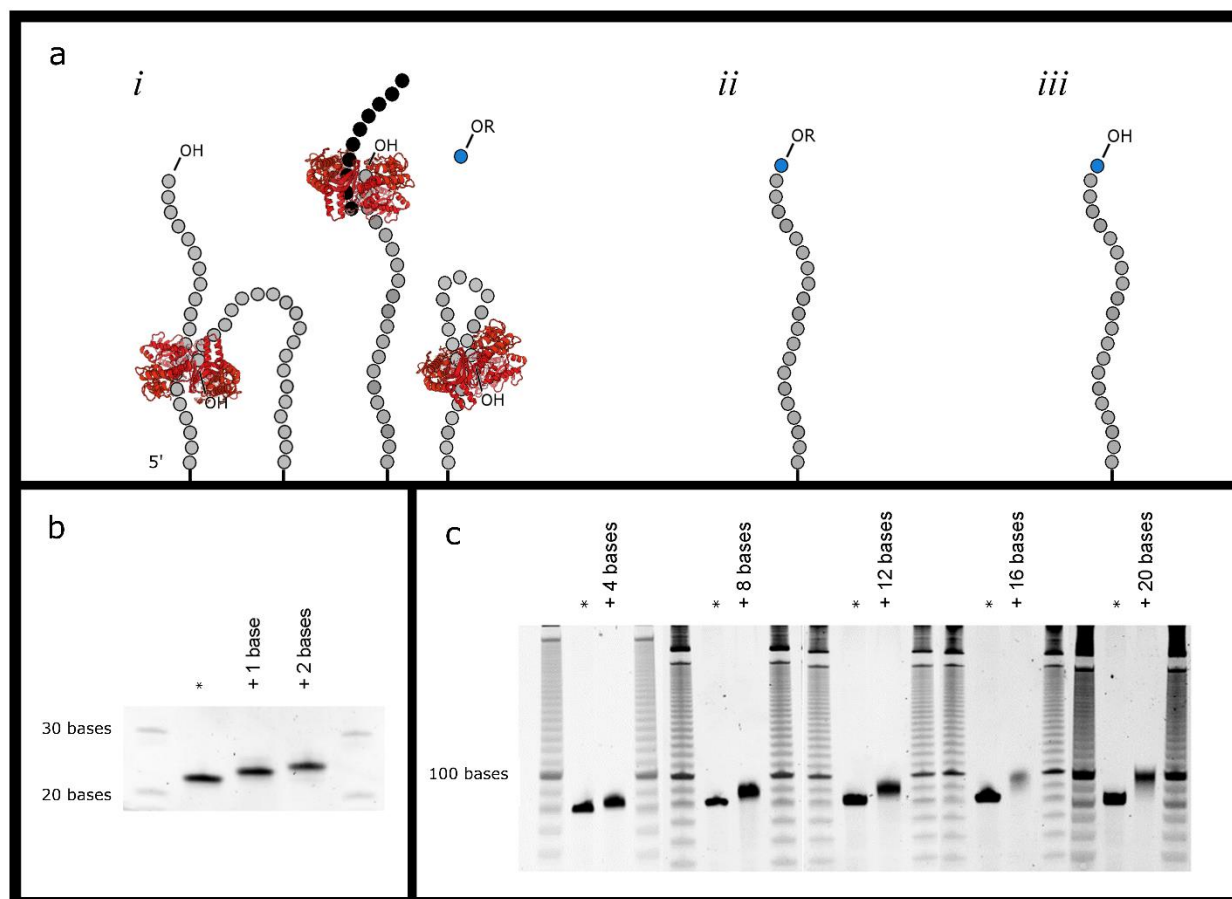


Fig. 2. (a) Polymerase-mediated solid-phase oligonucleotide synthesis using chemically blocked substrates. DNA/RNA polymerases and RTs require a template for extension. (i) The templating strand for a surface-bound oligonucleotide may be a neighboring strand, an oligo in solution, or the nascent strand itself. A 3'-reversibly blocked nucleotide is added by the enzyme in solution to produce the oligo depicted in (ii), one base longer, but not capable of being extended. The 3'-OR group is then converted into a 3'-OH group through a cleavage step producing the oligo in (iii), which can be extended again. **(b) Sequential incorporation of two bases.** Denaturing PAGE analysis of a 20 base template, SPO-1, (after incorporation of 3'-O-azidomethyl-dTTP (+1 base), followed by cleavage of the 3'-O-azidomethyl capping group and incorporation of 3'-O-azidomethyl-dCTP (+2 bases). * indicates unextended control. **(c) Synthesis of a 20 base single-stranded DNA fragment on a universal templating oligo.** A 20 base sequence, ESO-1, was synthesized using this method on a universal templating oligo (UTO-1) using Duplase-3. Denaturing PAGE was performed after the addition of 4, 8, 12, 16, and 20 bases.

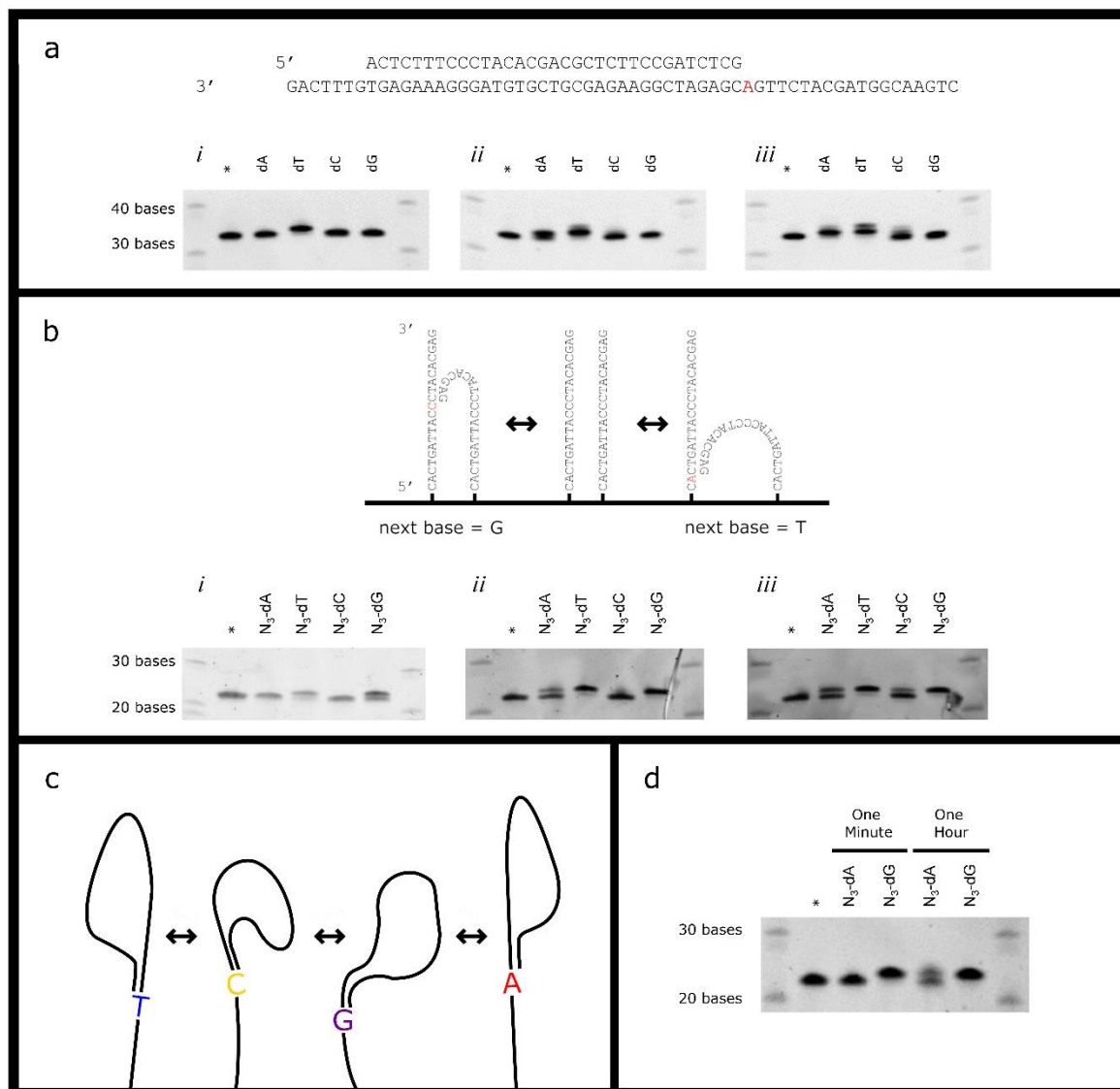


Fig.3. Effects of misincorporation on step-wise yield. (a) Duplase fidelity on a double-stranded substrate.

Primer extension reactions were conducted using the two oligos sequences shown with the longer templating strand bound to streptavidin-coated magnetic beads through a 5' biotin modification. The primer was stripped from the surface-bound template and analyzed by denaturing PAGE. Extension opposite adenine is shown with dATP, dTTP, dCTP, or dGTP used as the substrate in the reaction for (i) Duplase-1, (ii) Duplase-2, and (iii) Duplase-3. Increasing misincorporation can be seen. * indicates unextended primer control. **(b) Extension of a single-stranded substrate.** Reactions were conducted using a surface-bound single-stranded oligo, SPO-1, as shown with one of four 3'-O-azidomethyl-dNTP in solution and (i) Duplase-1, (ii) Duplase-2, and (iii) Duplase-3. * indicates unextended primer control. As polymerase fidelity decreases, the capability to incorporate bases not templated by a neighboring strand or hairpin structure increases. **(c) Illustration of transient hybridization.** An example oligonucleotide is shown templating four different bases for four different hybridization positions. Such an oligonucleotide at any point in time may exist in one of these conformations but not all of these conformations. **(d) Misincorporation reactions may be slower than templated reactions.** Extension of the single-stranded substrate in (b), SPO-1, is demonstrated in one minute or one hour with Duplase-3 and 3'-O-azidomethyl-dATP (not templated by this oligonucleotide) or 3'-O-azidomethyl-dGTP (templated). In one minute, extension appears to be complete using the templated base, G, but no extension is observed using the non-templated base, A. If the reaction is allowed to proceed for one hour, however, extension can be observed using A.

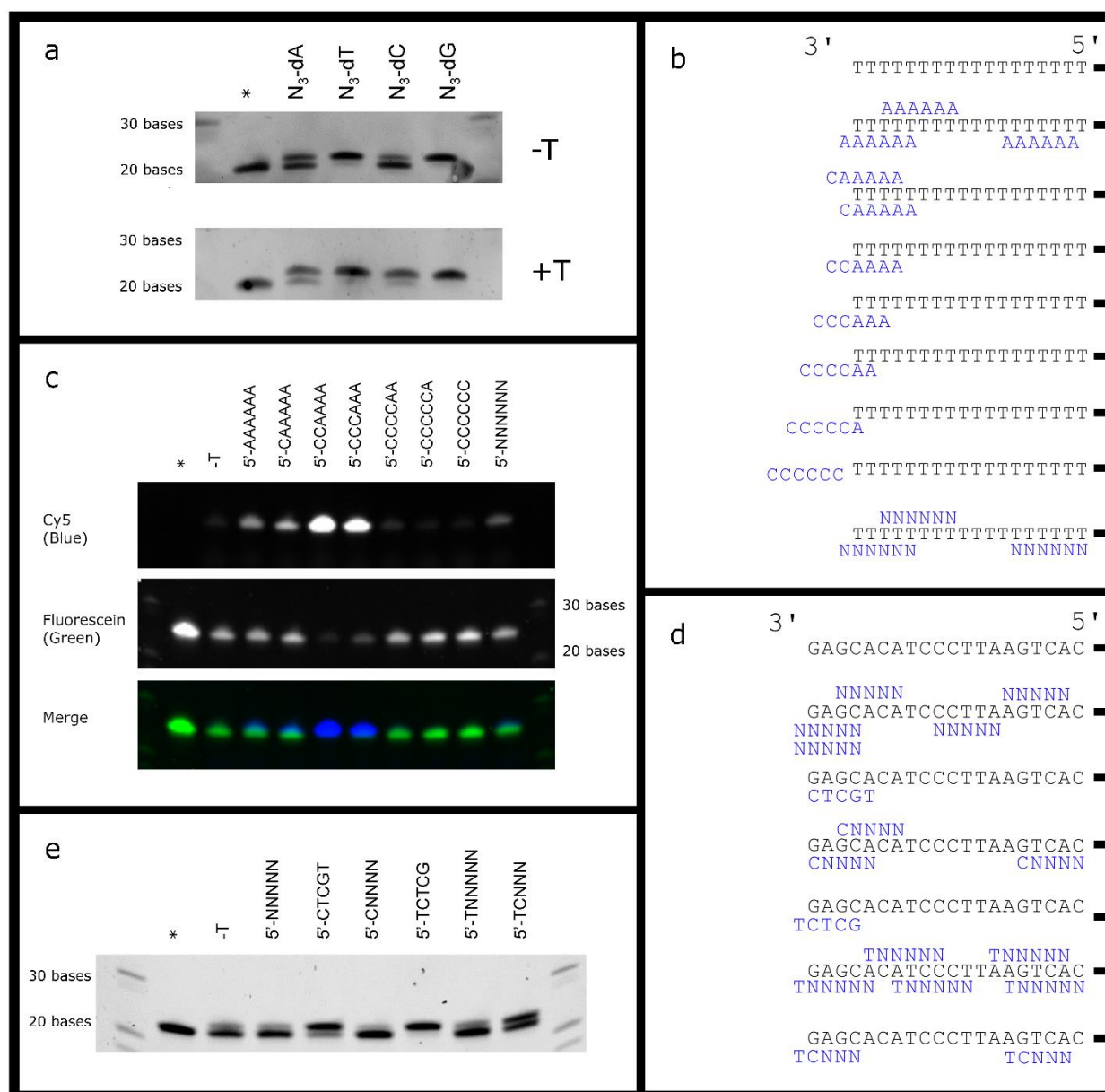


Fig. 4. (a) Extension of a short solid-phase oligo is enhanced by the addition of randomers to the reaction solution. Denaturing PAGE analysis of a 20 base oligo extended with Duplase-3 and 3'-O-azidomethyl-dNTPs without added template to solution (-T) or with the addition of 3'-phosphate blocked random hexamers to the reaction solution (+T). * indicates unreacted control. **(b) Possible hybridization of different templates to a solid-phase poly-T sequence.** Templates used in (c) are drawn in blue. **(c) Three bases of hybridization are required with a template in solution.** Denaturing PAGE analysis of a poly-T sequence extended with Duplase-3 and Cy5-ddGTP. 3'-phosphate blocked hexamers are used in reaction solutions with the sequences listed. * indicates unreacted control. -T indicates reactions without added template. After extension with Duplase-3, all samples were incubated with TdT and fluorescein-12-ddUTP to label any primer that was not extended with Duplase-3. **(d) Possible hybridization of different templates to a solid-phase oligo.** Templates used in (e) are drawn in blue. Some potential sequence alignments during transient hybridization reactions are illustrated. **(e) Extension of a solid-phase oligo with specific, random, and semi-random templates in solution.** Denaturing PAGE analysis of SPO-1 after extension with Duplase-3 and 3'-O-azidomethyl-dATP. 3'-phosphate blocked pentamers are used in reaction solutions with the sequences listed. * indicates unreacted control. -T indicates reactions without added template.

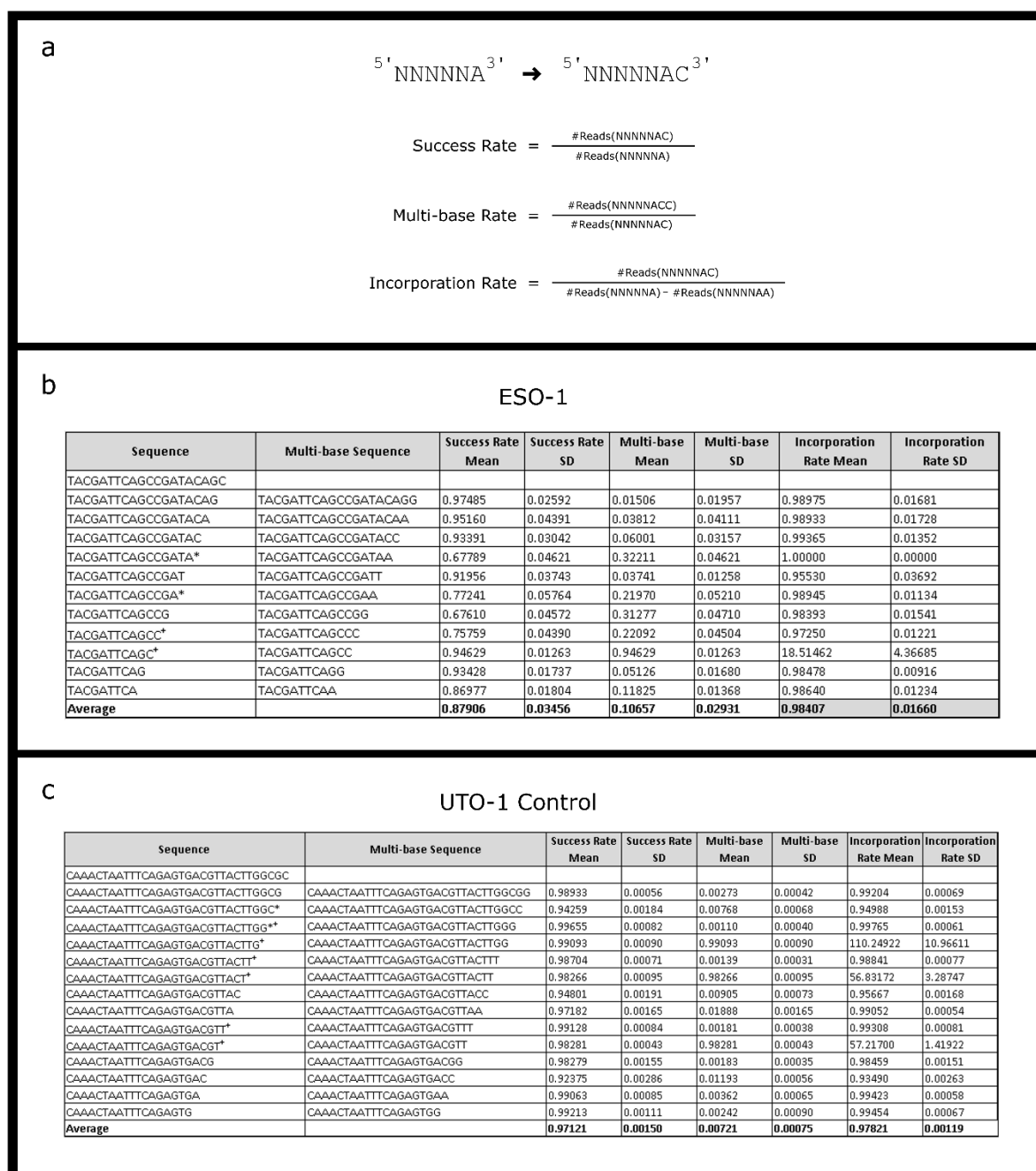


Fig. 5. Oligo Synthesis Efficiency. (a) Variables for evaluating efficiency. The success rate, multiple base incorporation rate, and adjusted incorporation rate are calculated for the extension of the oligo NNNNNA with D. These numbers are calculated for the bootstrapped sequences for ESO-1 (b), and for the partial UTO-1 sequence used as a control (c). * indicates oligos for which the n+2 base is the same so that the sequence NNNNNAA as in the example in part (a) may be due to multi-base extension or C not being incorporated. + indicates oligos for which the n+1 base is the same so that multi-base extension cannot be distinguished from accurate synthesis. These numbers were omitted from analysis.

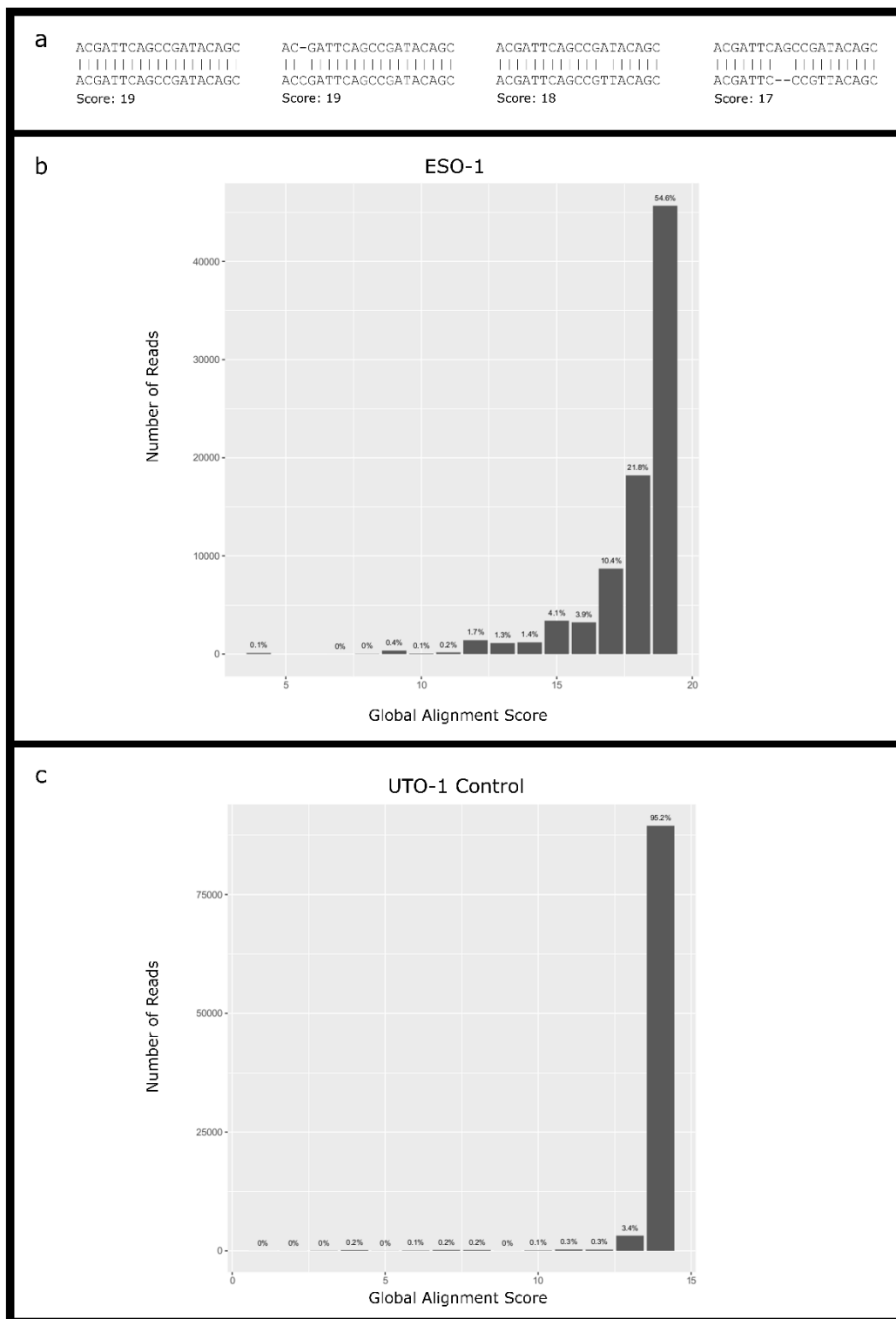


Fig. 6. Read 1 Alignment Scores. (a) Alignment Score Examples. A value of 1 is assigned to every perfectly matched base. A maximum value of 19 was possible for ESO-1 (one base was omitted from analysis because the preceding sequence ended in the same base). A maximum value of 14 was possible for the PCR-prepared UTO-1p2 control sequence. Distribution of scores reflects final length of the correctly synthesized oligos accounting for multiple base incorporation, as displayed in (b) for ESO-1 and (c) for the UTO-1 control. 55.4% of sequences had a maximum value of 19 for ESO-1, and 95.2% of sequences had the maximum value of 14 for the UTO-1 control.

