

1 **Microbial community-based production of single cell protein from**
2 **soybean-processing wastewater of variable chemical composition**

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18 **Abstract**

19 The use of food-processing wastewaters to produce microbial biomass-derived single cell
20 protein (SCP) is a sustainable way to meet the global food demand. Yet, despite the potential
21 benefits of lower costs and greater resource recovery compared to pure cultures,
22 bioconversion processes relying on microbial community-based approaches to SCP
23 production have received scarce attention. Here, we evaluated SCP production from soybean-
24 processing wastewaters under controlled reactor conditions using the existent microbial
25 communities in these wastewaters. Six sequencing batch reactors of 4.5-L working volume
26 were operated at 30 °C for 34 d in cycles consisting of 3-h anaerobic and 9-h aerobic phases.
27 Four reactors received no microbial inoculum and the remaining two were amended with a
28 1.5 L of mixed culture from a prior microbial community-based SCP production. Microbial
29 characterization was done via 16S rRNA gene metabarcoding. Influent wastewater batches
30 had variable chemical characteristics but a similar microbial composition. Reactors produced
31 more SCP when fed with wastewaters of higher soluble total Kjeldahl nitrogen (sTKN)
32 content and a lower carbon-to-nitrogen ratio (sCOD:sTKN). The biomass protein yield
33 ranged from 0.24 to 3.13 g protein/g sTKN, with a maximum protein content of 50%. An
34 average of 92% of sCOD and 73% of sTN removal was achieved. Distinct microbial
35 communities were enriched in all six bioreactors after 34 d, where the prevailing genera
36 included *Azospirillum*, *Rhodobacter*, *Lactococcus*, *Novosphingobium*, and
37 *Acidipropionibacterium*. In contrast, the microbial community of influent wastewaters was
38 dominated by *Lactococcus* and *Weissella*. We showed that constituents in soybean
39 wastewater can be converted to SCP through microbial community-based growth processes
40 and demonstrated the effect of variable influent wastewater composition on SCP production.

41 **Keywords:** carbon-to-nitrogen ratio; essential amino acid; probiotic; single cell protein;
42 animal feed; circular economy

43 **1. Introduction**

44 Microbial protein or single cell protein (SCP) consists of dried microorganisms with a
45 high protein content along with fats, carbohydrates, vitamins, and minerals (Suman et al.,
46 2015). It represents a promising alternative to fishmeal as a protein source in aquaculture,
47 especially when raising sea bass, Atlantic salmon, rainbow trout, and whiteleg shrimp (Jones
48 et al., 2020). Producing SCP from wastewaters would help alleviate the environmental impact
49 caused by both traditional agricultural food production (Owsianiak et al., 2022) and
50 wastewater treatment and disposal (Durkin et al., 2022; Spiller et al., 2020). SCP also has the
51 potential to outperform staple crops in terms of protein yield per land area (Leger et al.,
52 2021). According to estimates, by 2050, the adoption of microbial protein could reduce the
53 required cropland area, global nitrogen losses from croplands, and agricultural greenhouse
54 gas emissions worldwide by 6%, 8%, and 7%, respectively (Pikaar et al., 2018).

55 Microbial biomass may be produced by growing pure cultures (axenic SCP) or a
56 mixture of strains or taxa (microbial community-based SCP), provided they can use
57 wastewater as a source of carbon, energy and reducing power. A microbial community-based
58 process has potential advantages over axenic culturing, such as a higher protein content due
59 to synergistic interactions between different SCP-producing groups and utilization of various
60 carbon and nitrogen sources in the substrate (Alloul et al., 2021a), process stability in terms
61 of resistance and resilience to disturbances (Santillan et al., 2020b; Santillan et al., 2019a;
62 Santillan & Wuertz, 2022), and the accumulation of intracellular components (Janarthanan et
63 al., 2016). Further, this approach takes advantage of the microbial taxa already present in the
64 wastewater by providing suitable growth conditions (Vethathirri et al., 2021). Indeed, the
65 most suitable microbial organisms could be enriched within a mixed community to perform
66 the targeted biotechnological process (Verstraete et al., 2022). Mixed microbial communities
67 grown on wastewaters can meet the minimum dietary requirement of aquaculture animals

68 (Vethathirri et al., 2021). However, information on the existent microbial communities in
69 influent raw wastewaters and the enriched communities in such SCP production systems is
70 scarce. Three types of bacterial consortia are used in microbial community-based systems,
71 namely, aerobic heterotrophic bacteria, microalgae and aerobic heterotrophic bacteria, and
72 purple phototrophic bacteria (Spiller et al., 2020; Vethathirri et al., 2021). Only the latter,
73 which use light as energy source for the assimilation of organics and nutrients, have been
74 directly enriched from wastewaters for SCP production (Hülßen et al., 2022). To our
75 knowledge, the present study is the first to grow SCP based on aerobic heterotrophic bacteria
76 present in the wastewater.

77 Compared to other wastewaters, food-processing wastewaters are of interest for
78 microbial protein production due to their much lower content in pathogens, heavy metals, and
79 other toxic contaminants. Chemically characterizing such wastewaters helps to assess their
80 suitability for microbial biomass formation, with bioavailability of carbon- and nitrogen-
81 containing organic compounds a key parameter (Vethathirri et al., 2021). In general, the
82 chemical characteristics of food-processing wastewaters, including their carbon-to-nitrogen
83 ratio (C:N), vary widely with production processes (Nayyar et al., 2021), making microbial
84 community-based SCP production a challenging task. For it to be cost-effective and
85 sustainable, the addition of external nutrients to maintain a suitable C:N should be avoided.
86 Consequently, it is necessary to investigate how varying C:N affects both microbial growth
87 and protein yield.

88 The overall aim of this study was to assess the production of microbial community-
89 based SCP over time using different batches of the same source of soybean-processing
90 wastewater. The objectives were to (1) microbially characterize the wastewater and
91 community-based biomass; (2) determine suitable chemical characteristics in the feed to
92 achieve a higher biomass yield and protein content; (3) characterize the amino acid content in

93 the microbial protein produced; and (4) evaluate the effect of inoculation with a seed
94 consortium on SCP production rate and yield. We showed that through microbial community-
95 based growth, soybean-processing wastewaters can be converted directly into microbially
96 derived protein that meets the amino acid requirements of aquaculture feed.

97 **2. Materials and methods**

98 *2.1 Experimental design*

99 Six 4.5-L bioreactors were operated as sequencing batch reactors on continuous 12-h
100 cycles with intermittent aeration for 34 d, receiving wastewater from a soybean processing
101 company in Singapore. Over the course of three months, nine 20-L carboys of wastewater
102 from soybean soaking were collected at seven different occasions. Initially, two reactors were
103 operated to test whether biomass could be enriched directly from soybean processing
104 wastewater. Afterwards, a set of four reactors was operated to see if biomass could be again
105 enriched directly from different batches of soybean processing wastewaters, and if having a
106 starting inoculum would yield better SCP production than starting without it, receiving the
107 same wastewater feed. Hence, four SBRs were operated without a starting inoculum: F₁₋₂, F₃,
108 F₄₋₅, and F₆₋₇, whereas reactors IF₄₋₅ and IF₆₋₇ were started using 1.5-L inoculum from F₃ after
109 43 days. Subscript numbers indicate the wastewater batch used as feed. Reactors IF₄₋₅ and
110 IF₆₋₇ were comparable to reactors F₄₋₅ and F₆₋₇, respectively, which were fed with identical
111 batches of wastewater but did not have a starting sludge inoculum.

112 *2.2 Operational parameters and bioreactor arrangement*

113 The reactor temperature was maintained at 30°C and sludge was continuously mixed
114 at 375 rpm. Feeding phase occurred during the initial 5-10 min of a cycle, followed by
115 alternating 180 min anoxic/anaerobic and 540 min aerobic phases. Cycles finished once
116 soluble chemical oxygen demand (sCOD) of the mixed liquor was measured to be less than
117 400 mg/L, after which time the biomass was left to settle for 60 min and 1.85 L of

118 supernatant was discarded. Thereafter, the reactor was filled with the same volume of
119 soybean wastewater, starting a new cycle. This feeding scheme resulted in the following
120 average hydraulic residence time (HRT) values for the six bioreactors operated: 9.7 d (F₁₋₂),
121 14.6 d (F₃), 8.4 d (F₄₋₅), 8.4 d (IF₄₋₅), 8.4 d (F₆₋₇) and 8.4 d (IF₆₋₇) (details in supplementary
122 information). The pH ranged from 6.0 to 8.5 and the dissolved oxygen (DO) concentration
123 was controlled between 0.2 and 0.5 mg/L during the aerobic phase. Each of the SBRs
124 employed in this study was equipped with a magnetic stir plate to ensure mixed liquor
125 homogeneity, a pair of EasySense pH and DO probes with their corresponding transmitters
126 (Mettler Toledo), a dedicated air pump, a dedicated feed pump, a solenoid valve for
127 supernatant discharge, and a surrounding water jacket connected to a re-circulating water
128 heater. The different portions of the cycle were controlled by a computer software
129 specifically designed for these reactors (VentureMerger, Singapore). Water chemical
130 analyses were done as described in Santillan et al. (2021) (details in SI).

131 *2.3 Biomass protein analysis*

132 The protein content of the biomass was determined by quantifying amino acids using
133 high-performance liquid chromatography (HPLC). First, 0.05 g of freeze-dried biomass was
134 mixed with 5 mL of 6 M HCl and flushed with nitrogen gas for about 50 s. Then the samples
135 was digested using heating block at 110°C for 22 h followed by filtration with a 0.22 µm
136 membrane filter after cooling down. The solution was vacuum evaporated to dryness at 38 °C
137 and 25 Pa in a rotary evaporator and re-dissolved in a volumetric flask with 5 mL of 0.1 M
138 HCl. It was centrifuged for 40 min at 10,000 g and 4°C. The supernatant was filtered using a
139 0.22 µm membrane filter and the filtrate maintained at 4°C until derivatization (Chen et al.,
140 2019). Pre-column derivatization was used with o-phthalaldehyde and 9-
141 fluorenylmethoxycarbonyl (FMOC-Cl) via an autosampler (SIL -30 AC Autosampler). Seven
142 and a half microliter of sample or standard was mixed with 45 µL of mercaptopropionic acid

143 and 22 μ L of OPA for 1 min in online derivatization. After mixing 8 μ L of FMOC for 2 min,
144 5 μ L of 0.1 M HCl was added. The reaction mixture was injected into an HPLC (Prominence
145 UFLC, Shimadzu, Japan) equipped with a UV diode array detector (DAD, SPD-M20A), and
146 detected at a wavelength of 338 nm for primary and 266 nm for secondary amino acids after
147 passage through a Shimadzu Shim-pack Scepter C18 column (3 μ m, 3.0 X 150 mm). The flow
148 rate was adjusted to 0.8 mL/min and the column temperature was set to 40°C. Gradient
149 programs were applied for HPLC analysis.

150 *2.4 Microbial analysis*

151 Each soybean wastewater feed batch was subsampled once for microbial analysis and
152 sludge samples were collected thrice a week from each reactor. A 50-mL feed sample was
153 centrifuged at 10000 rpm for 3 min and 45 mL of supernatant discarded resulting in a tenfold
154 increase in biomass concentration. Aliquots of 2 mL of concentrated wastewater and 2 mL of
155 sludge samples were stored in cryogenic vials at -80°C for DNA extraction as previously
156 described (Santillan et al., 2019b). Bacterial 16S rRNA amplicon sequencing was done in two
157 steps as described in Santillan et al. (2020b). Primer set 341f/785r targeted the V3-V4
158 variable regions of the 16S rRNA gene (Thijs et al., 2017). The libraries were sequenced on
159 an Illumina MiSeq platform (v.3) with 20% PhiX spike-in and at a read-length of 300 bp
160 paired-end. Sequenced sample libraries were processed following the DADA2 bioinformatics
161 pipeline (Callahan et al., 2016). DADA2 allows inference of exact amplicon sequence
162 variants (ASVs) providing several benefits over traditional OTU clustering methods
163 (Callahan et al., 2017). Illumina sequencing adaptors and PCR primers were trimmed prior to
164 quality filtering. Sequences were truncated after 280 and 255 nucleotides for forward and
165 reverse reads, respectively, length at which average quality dropped below a Phred score of
166 20. After truncation, reads with expected error rates higher than 3 and 5 for forward and
167 reverse reads were removed. After filtering, error rate learning, ASV inference and denoising,

168 reads were merged with a minimum overlap of 20 bp. Chimeric sequences (0.77% on
169 average) were identified and removed. For a total of 81 samples, 47034 reads were kept on
170 average per sample after processing, representing 52% of the average input reads. Taxonomy
171 was assigned using the SILVA database (v.138) (Glockner et al., 2017). The adequacy of
172 sequencing depth after reads processing was corroborated with rarefaction curves at the ASV
173 level (Figure S1).

174 *2.5 Fluorescence in situ hybridization*

175 Microbial characterization was further supported by fluorescence in situ hybridization
176 (FISH) using probes for the domain bacteria and selected core SCP taxa. Sludge samples
177 were amended with 4% paraformaldehyde and placed on ice for 2-3 h. The fixed samples
178 were washed with 1× phosphate-buffered saline (PBS) solution and stored in a mixture of
179 1×PBS and ethanol (1:1) at -20 °C until use. The cells were allowed to dry on microscopic
180 slides and dehydrated in an ethanol series of 50, 80 and 96% for 3 min each. Hybridization
181 buffer (0.9 M NaCl, 20 Mm Tris-HCl, 35% formamide, 0.01% sodium dodecyl sulfate) and
182 probes were added to detect microorganisms of interest. Eubmix (Eub338, Eub 338II, Eub
183 338III) targets most bacteria (Daims et al., 1999) and AZOI 655 probe targets species
184 belonging to *Azospirillum* (Stoffels et al., 2001). After hybridization, the slides were washed
185 with warm buffer for 10 min (0.9 M NaCl, 20 Mm Tris-HCl, 5 mM EDTA, 0.01% sodium
186 dodecyl sulfate) and rinsed thoroughly with cold water. FISH images were acquired using a
187 LSM780 confocal laser scanning microscope. The Zen software was used for image
188 processing and graphical analysis (Carl Zeiss, German).

189 **3. Results and Discussion**

190 *3.1 Microbial composition of influent wastewaters*

191 Microbial characterization of the influent food-processing wastewaters helps to
192 identify microorganisms that could potentially drive the microbial community-based SCP

193 production (Vethathirri et al., 2021). The different batches of soybean-processing
194 wastewaters used in this study had a similar microbial community, which was dominated by
195 the phylum *Firmicutes* at a relative abundance of $96 \pm 6.7\%$ (Figure 1a). At a finer taxonomic
196 level, *Lactococcus* and *Weissella* were the most abundant genera at relative abundances of 45
197 $\pm 16.6\%$ and $36 \pm 16.6\%$, respectively (Figure 1b). Strains of *Lactococcus* are used in cheese
198 making and can produce vitamins such as B2 and K2 (Song et al., 2017), and *Weissella* has
199 shown potential as a probiotic in food and pharmaceutical industries (Teixeira et al., 2021). In
200 addition, *Leuconostoc* was identified in all soybean wastewaters at a relative abundance of
201 4.1–15.1% except for the sixth wastewater batch, which at 14 mg/L also had the lowest
202 average sTKN content. The most abundant ASV at the species level was *Leuconostoc palmae*
203 (up to 6.5% relative abundance). Several strains of *Leuconostoc* are of economic value due to
204 their widespread application in dairy technology (Hemme & Foucaud-Scheunemann, 2004).
205 Besides these three genera, *Streptococcus* was also found in all wastewater batches at a
206 relative abundance of up to 16%. *Streptococcus thermophilus* is important in dairy industries
207 that produce milk, cheese, and yogurt (Mora et al., 2002). *Lactobacillus*, *Enterobacter*,
208 *Aeromonas*, and *Acinetobacter* occurred less frequently in influent wastewaters at a relative
209 abundance greater than 1% included (Figure 1b). *Lactobacillus* can be used as a probiotic to
210 cure several ailments, especially chronic liver diseases (Jeong et al., 2022), and strains of
211 *Lactobacillus rhamnosus*, *Lactobacillus casei* and *Lactobacillus plantarum* may be explored
212 as a source of natural antioxidants (Shori et al., 2022). Certain species of free-living
213 *Enterobacter*, specifically *Enterobacter cloacae*, were found to be involved in symbiotic
214 nitrogen fixation in plants such as wheat (Ji et al., 2020). Studying the microbial communities
215 of influent wastewaters can also help spot potentially pathogenic *Aeromonas* strains
216 associated with disease in humans and aquatic animals (Fernandez-Bravo & Figueras, 2020).
217 In conclusion, the microbial characterization of influent wastewaters revealed low variability

218 across batches and identified several taxa suitable for the potential production of both SCP
219 and other valuable compounds.

220 *3.2 Wastewaters with a lower sCOD:sTKN (C:N) and higher sTKN produced more SCP*

221 While the microbial communities of different batches of soybean-processing
222 wastewaters were similar at the phylum level, the chemical composition was variable,
223 particularly the nitrogen content. The sTKN and sCOD:sTKN values were in the range of 13
224 -110 mg/L and 74 - 187, respectively, for the seven batches of wastewaters collected at
225 different time points from the same soybean processing source (Table 1). According to the
226 wastewater provider, this variability could be due to changes in the quantity of soybeans
227 soaked in water for washing and the source of the soybeans being processed. In general, the
228 darker the color of soybean-processing wastewater, the higher the sTKN level and the lower
229 the sCOD:sTKN value, increasing its potential for SCP production (Vethathirri et al., 2021).
230 To account for the variable N content in different batches of wastewater used in this study,
231 we characterized them as either low (L) for sTKN = 13 - 61 mg/L or high (H) for sTKN = 62
232 - 110 mg/L) (see Tables 1 and 2).

233 The biomass in the six community-based SCP reactors was tracked as total suspended
234 solids (TSS) concentration for 34 days (Figure 2a). The initial average biomass concentration
235 of the four reactors that started without inoculum was the same as the average TSS of the
236 soybean wastewater batches (233 mg/L), whereas the other two reactors that received
237 inoculum had an initial average TSS of 575 mg/L. Despite having started without inoculum,
238 reactor F₃ showed a higher TSS concentration of 1967 mg/L on d34 than its offspring
239 reactors IF₄₋₅ and IF₆₋₇, which started with an inoculum produced from F₃. We attribute this
240 difference to the favorable chemical characteristics of the wastewater batch used for F₃, which
241 had high sTKN levels and a low sCOD:sTKN compared to other feeds (Table 2). On the
242 other hand, the lowest TSS value on d34 was 227 mg/L, observed in reactor F₁₋₂, which was

243 initiated without inoculum. Further, this was also the only reactor that showed a declining
244 trend in cell growth in the second half of the experiment (Figure 2a). This was due to the low
245 sTKN level in the wastewater batch (31 mg/L) that was used after d24, which then affected
246 the overall biomass production rate and yield (Table 2) of reactor F₁₋₂. Although this batch
247 had the lowest sCOD:sTKN of all the batches (Table 2), it did not support cell growth with
248 the feeding regime used in this study. Hence, both a lower sCOD:sTKN and a sufficiently
249 high sTKN concentration are needed to sustain community-based microbial biomass
250 production.

251 Amino acid analysis by HPLC was used to accurately determine protein levels in the
252 dry microbial biomass (FAO, 2003; Vethathirri et al., 2021). The amount of protein in the
253 biomass followed the pattern of TSS production (Figure 2a), with increasing or decreasing
254 trends depending on the wastewater batch used in each bioreactor at a particular time of the
255 study. An increase in biomass protein content was observed in reactor F₁₋₂ from d1 to d23, in
256 F₃ from d1 to d34, in F₆₋₇ from d22 to d34, and in IF₆₋₇ from d22 to d34 due to the usage of
257 feed wastewaters with a lower sCOD:sTKN and higher sTKN content (62 - 110 mg/L)
258 (Figure 2a). A similar pattern was observed with other types of mixed-culture SCP biomass
259 produced from photosynthetic bacteria using artificial sugar wastewaters of lower COD:TN
260 (5 to 50) (Cao et al., 2021). On the other hand, biomass protein content was decreasing or
261 stayed constant in reactors F₁₋₂ (d24 to d34), F₄₋₅ (d1 to d34), IF₄₋₅ (d1 to d34), F₆₋₇ (d1 to
262 d21), and IF₆₋₇ (d1 to d21) due to the usage of wastewaters with a higher sCOD:sTKN and
263 lower sTKN content (13 - 61 mg/L) (Figure 2a) in our study. Hence, when reactors received
264 wastewater with a lower sCOD:sTKN and a higher sTKN content, they produced
265 significantly more biomass and protein (two-tailed Welch's t-tests, $p < 0.0001$) than when
266 they were fed with wastewater that had a high sCOD:sTKN and low sTKN content (Figure
267 2b).

268 The protein content in the microbial biomass is important for fish feed applications
269 (Azim et al., 2008; Webster & Lim, 2002). Higher protein contents of 49.9, 49.5 and 48.7%
270 as dry biomass were observed in reactors IF₄₋₅, F₁₋₂, and F₄₋₅, respectively (Figure S2),
271 regardless of the presence or absence of an initial inoculum. Similar protein percentages were
272 observed in aerobic heterotrophic biomass produced from different food processing
273 wastewaters (Muys et al., 2020). However, they were lower than reported values for other
274 types of SCP biomass. For instance, purple non-sulfur bacteria (PNSB) growing on volatile
275 fatty acids had a maximum protein content of 61% as dry cell weight (Peng et al., 2022),
276 although this was measured with the modified Lowry method. Colorimetric protein assays,
277 like the modified Lowry and Biuret methods, are not recommended for assessing the protein
278 content in SCP production studies (Vethathirri et al., 2021) because they are susceptible to
279 interferences that often lead to erroneous readings (Le et al., 2016). Lower protein contents of
280 29.3% and 29.1% as dry biomass were observed in reactors F₆₋₇ and IF₆₋₇, respectively,
281 (Figure S2) towards the end of the study due to the usage of wastewater with a higher
282 sCOD:sTKN and lower sTKN content until d29, despite the shift to a wastewater feed with a
283 higher sTKN content afterwards (Table 2). Additionally, none of the reactors had a constant
284 protein fraction during the bioconversion period, including reactor F₃ which was fed with the
285 same wastewater batch throughout the study. Our data showed that the highest protein
286 fraction (~ 50%) was achieved during 15 to 25 days.

287 *3.3 Microbial community-based protein meets amino acid requirement for aquaculture feed*

288 The SCP produced using several batches of soybean wastewaters either completely or
289 partially met the demand of essential amino acids (EAA) in the aquaculture diet of trout
290 (Ogino, 1980) and shrimp (Tacon et al., 2002) (Figure 3). Ten amino acids are regarded
291 essential, because they are not produced by these aquaculture animals and thus need to be
292 supplemented as part of their diet (Millamena, 2002). Microbial biomass produced in the six

293 bioreactors had an EAA content of $38.8 \pm 2.0\%$ in protein and featured all EAAs, except for
294 tryptophan which was not measured. Among them, leucine was found to be the most enriched
295 in all bioreactors ($9.2 \pm 0.6\%$ of protein). Leucine is a valuable branched chain amino acid
296 supporting the growth, maintenance, metabolic, and physiological needs of fish (Ahmad et
297 al., 2021). The dry biomass produced using seven distinct batches of soybean wastewaters
298 was also rich in aspartic acid, glutamic acid, and alanine (Figure S3 and Figure S4). The same
299 amino acids were also dominant in the existent microbial community (measured as dry cell
300 mass) in soybean-processing wastewater (Figure S5). SCP produced from industrial
301 wastewaters was reported to be suitable for replacing, at least partially, conventional fish
302 meal (Hülßen et al., 2018b; Muys et al., 2020). When SCP produced from purple bacteria was
303 used as shrimp feed, the animals exhibited higher tolerance of *Vibrio* pathogens and
304 resistance to ammonia stress compared to a control group fed on conventional fish meal
305 (Alloul et al., 2021b). Further, palatability of the microbial community-based SCP can be
306 promoted by adding attractants or feed stimulants like betaine and free amino acids (Ajiboye
307 et al., 2012) or by using feed additives like onion powder (Anwer et al., 2018). Hence, SCP
308 produced by the growth of microbial communities can potentially be used as a protein source
309 in the feed of aquaculture animals.

310 *3.4 Impact of inoculum on microbial community-based SCP production*

311 Microbial community-based synthesis of single cell protein from wastewaters has
312 generally involved inoculation with a seed culture derived from previous experiments
313 (Hülßen et al., 2018a; Hülßen et al., 2018b; Hülßen et al., 2020). In the present study, two out
314 of six bioreactors received 1.5 L of a mixed microbial community that grew in a prior SCP
315 experiment using the same source of soybean-processing wastewater. sCOD removal
316 efficiencies (R_{sCOD}) in these reactors, IF₄₋₅ ($R_{sCOD} = 93\%$) and IF₆₋₇ ($R_{sCOD} = 93\%$), were like
317 those in their corresponding reactors, F₄₋₅ ($R_{sCOD} = 94\%$) and F₆₋₇ ($R_{sCOD} = 93\%$),

318 respectively, which were operated without inoculum but received the same batches of
319 soybean processing wastewater (Table 2). In contrast, the sTN removal efficiency (R_{sTN}) of
320 only one reactor, IF₄₋₅ ($R_{sTN} = 74\%$), was comparable to that of its counterpart reactor, F₄₋₅
321 ($R_{sTN} = 75\%$), whereas the sTN removal efficiency (R_{sTN}) of the other reactor, IF₆₋₇ ($R_{sTN} =$
322 88%) was higher than that in its counterpart reactor, F₆₋₇ ($R_{sTN} = 59\%$). We attribute this
323 difference to the high-quality wastewater (sTKN = 80 mg/L) used to feed reactors F₆₋₇ and
324 IF₆₋₇ from d29 to d34. Hence, inoculated reactors exhibited a higher nitrogen removal
325 efficiency when the feed was high in sTKN and had a low sCOD:sTKN. Further, the impact
326 of a seed inoculum on cell growth and protein synthesis can be explained by performance
327 metrics such as yield and production rate (Table 2). Thus, a starting inoculum enriched from
328 an existent community in the food-processing wastewater can provide microbial populations
329 able to grow using the carbon sources and nutrients present, thus enhancing the rate of mixed-
330 community SCP production.

331 *3.5 Distinct microbial communities enriched from wastewater batches of variable quality*

332 The most enriched SCP genera in reactors included *Azospirillum*, *Rhodobacter*,
333 *Lactococcus*, and *Novosphingobium* (Figure 4). Except for *Lactococcus*, the other three main
334 genera belonged to the phylum *Proteobacteria*, which is the predominant phylum reported in
335 microbial community-based SCP production systems (Vethathirri et al., 2021). Although
336 *Firmicutes* was the most prevalent phylum in the soybean processing wastewaters,
337 *Proteobacteria* became dominant in the enriched microbial biomass in the reactors.
338 Therefore, the massive immigration of bacteria present in the influent did not determine the
339 structure of the microbial community in the reactors, contrary to what has been reported for
340 full-scale activated sludge plants (Dottorini et al., 2021). A similar observation was made in a
341 full-scale membrane bioreactor plant where the influent bacterial populations contributed
342 little to relative abundances of the core activated sludge community (Zhang & Meng, 2021).

343 The observed shift in the microbial community composition in our study was likely due to
344 selection conditions imposed by the available nutrients in the soybean-processing
345 wastewaters and the operational conditions in the reactors (Santillan et al., 2020a; Santillan et
346 al., 2019b; Seshan et al., 2021). Further, the reactors that operated without a starting
347 inoculum (F₁₋₂, F₃, F₄₋₅, F₆₋₇), and received different batches of soybean processing
348 wastewaters as feed, differed in the three most abundant bacterial genera after 34 days
349 (Figure 4), despite having a similar initial community dominated by *Lactococcus* and
350 *Weissella*. This highlights the effect of variable chemical characteristics of the influent
351 wastewaters on the selection of core SCP communities in the bioreactors. Similarly, the two
352 reactors that received the same sludge inoculum (IF₄₋₅, IF₆₋₇) with high relative abundances of
353 the genera *Azospirillum* and *Lactococcus*, had enriched different bacterial genera after 34
354 days. These two reactors were fed different batches of soybean-processing wastewaters,
355 which had a different chemical composition (Table 1). The two main genera in the reactors
356 on d34 were *Rhodobacter* and *Ignavibacterium* and *Novosphingobium* and *Zoogloea*,
357 respectively, also differing from the main genera in the influent wastewaters. Likewise,
358 *Lactococcus*, which was the predominant genus in influent wastewaters, was not among the
359 core SCP microbial communities except for two reactors (F₁₋₂ and F₆₋₇) that were fed with
360 different wastewater batches. Similarly, *Weissella*, which was the second most abundant
361 bacterial genus in the soybean wastewaters, was not enriched in any of the reactors. Taken
362 together, these data suggest that organisms present in the influent wastewaters at low relative
363 abundances (which may be below the limit of detection) can be enriched if provided
364 appropriate selective conditions.

365 *3.6 Enriched taxa with potential applications other than SCP production*

366 Microbial community-based SCP production using food processing wastewaters may
367 also lead to the enrichment of taxa that can produce valuable compounds or have further

368 applications in addition to microbial protein production (Vethathirri et al., 2021). Following
369 the shift from high (110 mg/L) to low (31 mg/L) sTKN in reactor F₁₋₂, the relative abundance
370 of *Azospirillum* increased from 2.0% to 53.6%. Their dominance could be due to low oxygen
371 and nitrogen levels, which favor the growth of diazotrophs (Lee et al., 2015). FISH imaging
372 further confirmed the presence of rod-shaped *Azospirillum* cells in the SCP community
373 (Figure 5). Some taxa within the *Azospirillum* genus can both fix nitrogen (Fukami et al.,
374 2018) and promote plant growth by synthesizing phytohormones and other valuable
375 compounds that improve root growth and uptake of nutrients. A similar enrichment of
376 *Azospirillum* to that of reactor F₁₋₂ was observed in reactor F₄₋₅, which was also started
377 without inoculum and was fed with two wastewater batches of low sTKN content.
378 *Azospirillum* was further identified as the most abundant bacterial genus in reactor F₃, despite
379 it having received wastewater with a high sTKN level of 110 mg/L throughout the 34-d
380 experiment. This could have been due to the higher TSS level of 1160 mg/L from day 18
381 onwards in F₃ compared to the other reactors, which translated into higher biomass
382 production and use of available nitrogen. Reactor IF₄₋₅ received a seed inoculum in the
383 beginning and favored *Azospirillum* until d28, but its relative abundance decreased drastically
384 from 66% to 0.2% after the change to a different wastewater batch of higher quality. The
385 latter helped in the enrichment of the other two genera, *Rhodobacter* and
386 *Acidipropionibacterium*, in reactor IF₄₋₅ from d28 to d34. The different enrichment patterns
387 of *Azospirillum* in the six reactors emphasize the impact of chemical variability of
388 wastewaters from the same food processing industry on microbial composition of microbial
389 community-derived SCP. Further, nitrogen-fixing bacteria like *Azospirillum* could help in the
390 SCP production from nitrogen-limited wastewaters, with the added value of a low dissolved
391 oxygen requirement.

392 *Acidipropionibacterium* was among the three most enriched genera in reactors F₃ and
393 IF₄₋₅. Previously named *Propionibacterium*, taxa within this genus have a wide range of
394 applications in the food and pharmaceutical industries due to their ability to produce vitamin
395 B12, trehalose, and bacteriocins via cell growth and synthesis of organic acids (Piwowarek et
396 al., 2018). Some species within this genus, including *Acidipropionibacterium acidipropionici*
397 (present in the reactors), play a major role in the food industry as either bio-preservatives or
398 potential probiotics because of their generally recognized as safe (GRAS) status (Deptula et
399 al., 2019). The genus *Novosphingobium* that was prevalent in reactor IF₆₋₇ includes emerging
400 diazotrophic strains capable of promoting rice cultivation in the absence of a nitrogen source
401 (Rangjaroen et al., 2017). *Novosphingobium nitrogenifigens* and *Novosphingobium*
402 *sedimicola*, which were both identified at the species level in the reactor, have been shown
403 to accumulate polyhydroxyalkanoates when growing on nitrogen deficient pulp and paper-
404 mill effluent (Addison et al., 2007), and to achieve high N levels facilitating the growth of the
405 sugarcane plant in N-free sands (Muangthong et al., 2015), respectively. Another abundant
406 organism from the same reactor, *Zooglea resiniphila*, has been found to enhance the removal
407 of major resin acid toxicants in pulp and paper-mill effluents after bioaugmentation (Yu &
408 Mohn, 2002). The most enriched species in reactor IF₄₋₅, *Rhodobacter gluconicum*, was
409 reported to be a dominant soil microbe involved in electricity generation in plant microbial
410 fuel cells (Maddalwar et al., 2021). *Ignavibacterium*, another abundant genus specific to this
411 reactor, was reported to be involved in the degradation of aromatic compounds in
412 petrochemical wastewater effluents (Wang et al., 2021).

413 3.7 Limitations of the study

414 The overall protein production rates attained in this study were lower than those
415 reported in prior studies on SCP production. The highest protein production rate occurred in
416 reactor F₆₋₇ (0.011 g SCP/L_R/d) and was about 19 times lower than the rate reported for

417 photosynthetic bacteria using artificial sugar wastewater with a COD:TN of 5 (Cao et al.,
418 2021). Similarly, the highest biomass yield, also from reactor IF₆₋₇ (0.089 g TSS/g sCOD_{feed}),
419 was ten times lower than that of photosynthetic nonsulfur bacteria produced using a volatile
420 fatty acid-based medium with a COD:TN of 17 (Peng et al., 2022). These differences could
421 be due to the use of synthetic wastewater with a controlled low C:N in those studies
422 compared to the real food-processing wastewaters of varying C:N used here. Further, the
423 sCOD:sTKN values of the soybean wastewaters batches used in this study (Table 2) were
424 much higher than the recommended elemental C:N values (10 to 20) for microbial
425 community-based SCP production (Vethathirri et al., 2021). The frequency of feeding was
426 low, since time was required for the existent microbial communities in the wastewaters to
427 grow before a new batch of feed was added. Additionally, a well-defined mixed-culture
428 inoculum selected on specific substrates could have enhanced the production rate and yield.
429 Hence it is plausible that a longer enrichment period on soybean-processing wastewaters
430 would have resulted in a more effective inoculum.

431 *3.8 Future directions to enhance SCP production from food-processing wastewaters*

432 Further optimization of operational parameters to enhance SCP production and,
433 specifically, accumulation of essential amino acids, is desirable. We observed an average of
434 92% of sCOD and 73% of sTN removal (Table 2). The current feeding scheme was chosen to
435 provide adequate time for building microbial biomass from soybean processing wastewater in
436 SBRs. Future experiments starting with a previously enriched sludge inoculum may employ a
437 more frequent feeding regime to increase the supply of carbon and nitrogen for cell protein
438 synthesis. A similar strategy increased the production rate of intracellular
439 polyhydroxyalkanoates tenfold, using volatile fatty acids as feed under aerobic conditions
440 (Valentino et al., 2014). Additionally, microbial communities can produce other valuable
441 compounds like vitamins and co-enzyme Q10 (Peng et al., 2022) through bioconversion of

442 nutrient-rich synthetic wastewaters. Therefore, process parameters may be tweaked to allow
443 the production of value-added microbial products as well as single-cell protein.

444 **4. Conclusions**

- 445 • Soybean-processing wastewater can be converted into SCP meeting aquaculture feed
446 requirements through a mixed-community bioreactor bioconversion approach.
- 447 • SCP can be produced using the microbial communities already present in the food-
448 processing wastewaters, although SCP production is higher when reactors are inoculated
449 with a suitable mixed-community culture.
- 450 • Variable sTKN levels and sCOD:sTKN in the food-processing wastewaters result in
451 distinct SCP microbial communities, regardless of the similar microbial composition of
452 the influent.
- 453 • Taxa at low abundance in the wastewaters can grow into core SCP producing organisms
454 under suitable process conditions.
- 455 • Microbial community-based bioconversion of food-processing wastewaters into SCP can
456 enrich for taxa with the potential to promote plant growth, have probiotic effects, and
457 produce valuable compounds like vitamins.

458 **Data availability**

459 DNA sequencing data are available at NCBI BioProjects PRJNA832086. See supplementary
460 information for details about chemical analysis, microbial protein yield and production,
461 nutrient removal efficiency and HRT estimation, chemical characteristics of bioreactor
462 effluent and influent, rarefaction plots for 16S rRNA gene sequencing data, biomass protein
463 content (as % dry weight), temporal amino acid profiles in reactors, amino acid profile in dry
464 biomass of wastewater, and temporal dynamics of the 20 most abundant genera in each
465 reactor.

466 **Author Contributions**

467 RSV, ES and SW conceived the study. RSV and ES designed the experiment. SW obtained
468 the funding for the study. RSV performed the experiment. RSV and SST did the laboratory
469 chemical analyses. HYH and ES performed the molecular work. ES did the bioinformatics
470 analyses. RSV and ES interpreted the data, generated the results, and elaborated the main
471 arguments in the manuscript. RSV, ES and SW wrote the manuscript. All authors reviewed
472 the manuscript.

473 **Competing interests**

474 The authors declare no competing interests.

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690 **Table 1** – Chemical characteristics of soybean processing wastewaters used for microbial community-based SCP production.

Soybean wastewater batch ^a (quality) ^b	sCOD [mg/L]	sTKN ^c [mg/L]	sPO ₄ ³⁻ -P [mg/L]	NH ₄ ⁺ -N [mg/L]	NO ₂ ⁻ -N [mg/L]	NO ₃ ⁻ -N [mg/L]	TA ^d [mg/L]	TSS [mg/L]	VSS [mg/L]	pH	C: N (sCOD: sTKN) ^e	N:P (sTKN: sPO ₄ ³⁻ -P) ^e
1 (H)	9038	110	67	5.9	0.08	13.65	453	90	90	5.90	82.5	1.6
2 (L)	2334	31	17	3.1	0.04	1.88	57	140	140	4.80	74.3	1.9
3 (H)	8945	110	65	9.0	0.32	8.4	208	530	480	4.80	81.3	1.7
4.1 (L)	5670	50	21	6.42	0.01	0.00	206	210	210	5.39	112.0	2.4
4.2 (L)	4180	28	18	4.07	0.00	0.09	138	310	310	5.28	147.0	1.6
5 (L)	3474	34	14	3.40	0.00	0.02	118	160	160	5.04	101.8	2.5
6.1 (L)	2494	13	8	1.28	0.00	0.37	39	150	150	4.90	186.9	1.7
6.2 (L)	2501	15	8	1.11	0.01	0.31	34	180	180	4.85	166.2	1.9
7 (H)	7663	80	29	5.26	0.00	0.07	254	330	330	4.70	96.1	2.8

691 ^a A total of nine 20-L carboys were collected at seven different time points over three months.

692 ^b High quality (H) for sTKN = 62 - 110 mg/L and low quality (L) for sTKN = 13 - 61 mg/L.

693 ^c sTKN was calculated using the value of sTN, nitrate and nitrite: sTKN = sTN – nitrate - nitrite.

694 ^d Total alkalinity expressed as calcium carbonate

695 ^e Ratio of carbon and nitrogen in wastewater as calculated from chemical data.

696 **Table 2** –Microbial community-based SCP production through bioconversion of soybean processing wastewaters.

Reactor	Day	Waste water batch (quality) ^a	sTKN [mg/L]	C: N [sCOD: sTKN]	Biomass production rate [g TSS/L _R /d] ^b	Biomass yield_sCOD [g TSS/g sCOD]	Biomass yield_sTKN [g TSS/g sTKN]	Protein production rate [g SCP/L _R /d]	Protein yield_sCOD [g SCP/g sCOD]	Protein yield_sTKN [g SCP/g sTKN]	R _{sCOD} ^c [%]	R _{sTN} ^c [%]
F ₁₋₂	1 – 23	1 (H)	110	82.5	0.005	0.006	0.49	0.006	0.007	0.53	87	74
	24 – 34	2 (L)	31	74.3								
F ₃	1 – 34	3 (H)	110	81.3	0.042	0.053	4.28	0.010	0.012	1.00	90	68
F ₄₋₅	1 – 14	4.1 (L)	50	112.0	0.013	0.021	2.55	0.004	0.007	0.82	95	75
	15 – 29	4.2 (L)	28	147.0								
	30 – 34	5 (L)	34	101.8								
IF ₄₋₅ ^d	1 – 14	4.1 (L)	50	112.0	0.021	0.036	4.44	0.006	0.011	1.37	93	74
	15 – 29	4.2 (L)	28	147.0								
	30 – 34	5 (L)	34	101.8								
F ₆₋₇	1 – 14	6.1 (L)	13	186.9	0.039	0.083	11.06	0.011	0.024	3.13	93	59
	15 – 29	6.2 (L)	15	166.2								
	30 – 34	7 (H)	80	96.1								
IF ₆₋₇ ^d	1 – 14	6.1 (L)	13	186.9	0.040	0.089	11.64	0.009	0.021	2.76	94	88
	15 – 29	6.2 (L)	15	166.2								
	30 – 34	7 (H)	80	96.1								

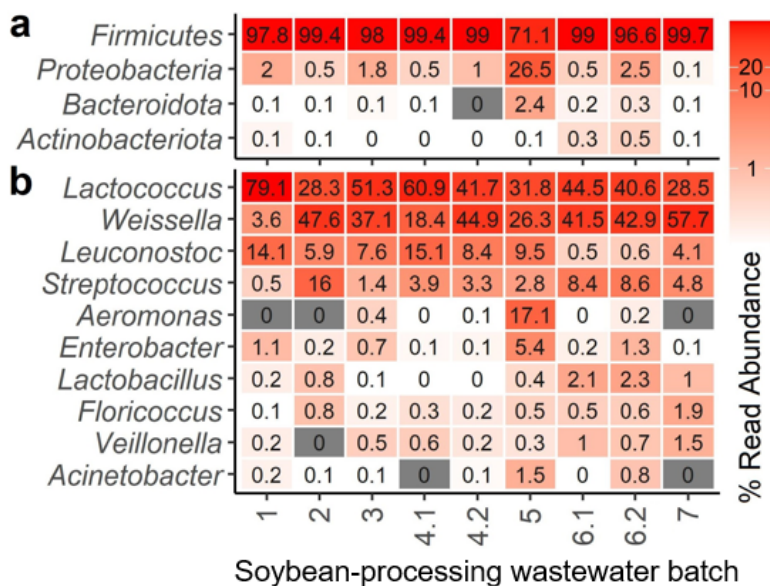
697 ^a High quality (H) for sTKN = 62 - 110 mg/L and low quality (L) for sTKN = 13 - 61 mg/L.

698 ^b L_R = reactor volume in liters. All reactors had a working volume of 4.5 L.

699 ^c Average nutrient removal efficiency calculated for each reactor based on feed and effluent characteristics (Table S1).

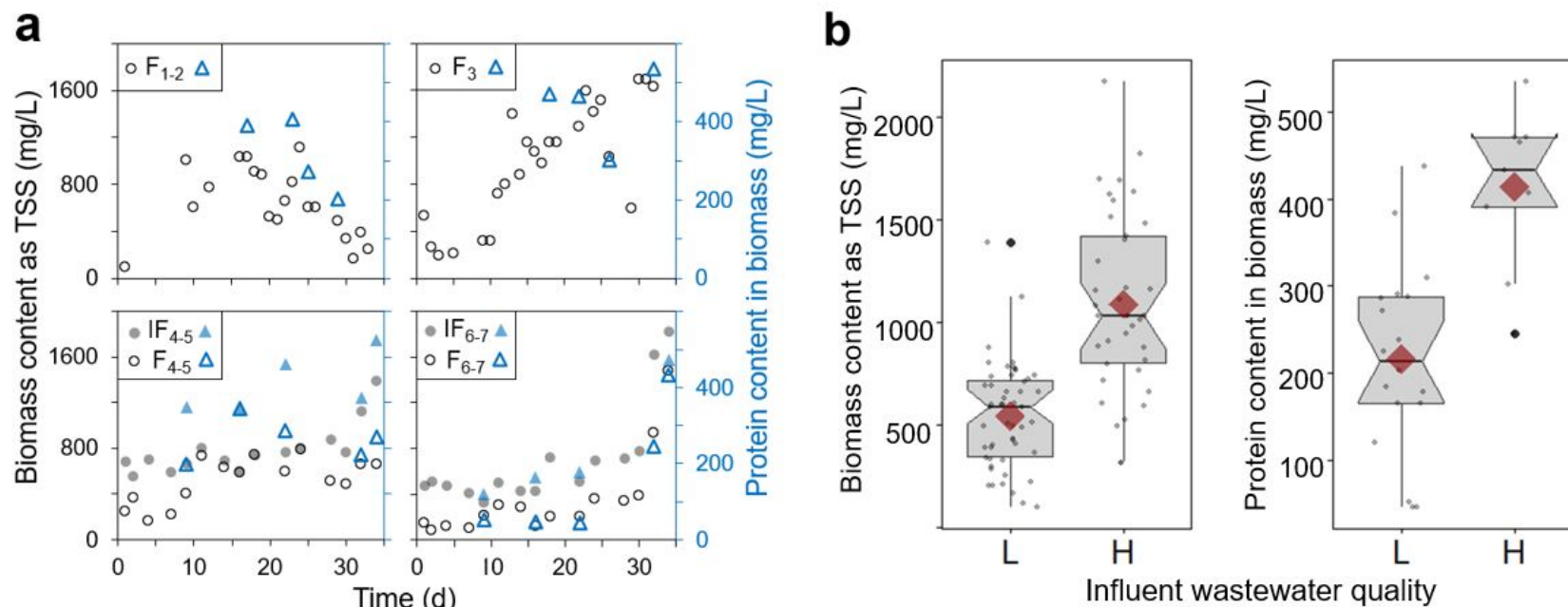
700 ^d Reactors IF₄₋₅ and IF₆₋₇ received a 1.5-L inoculum from reactor F₃, while reactors F₁₋₂, F₃, F₄₋₅ and F₆₋₇ were started without inoculum.

701 Subscript numbers indicate the wastewater batch used as feed.



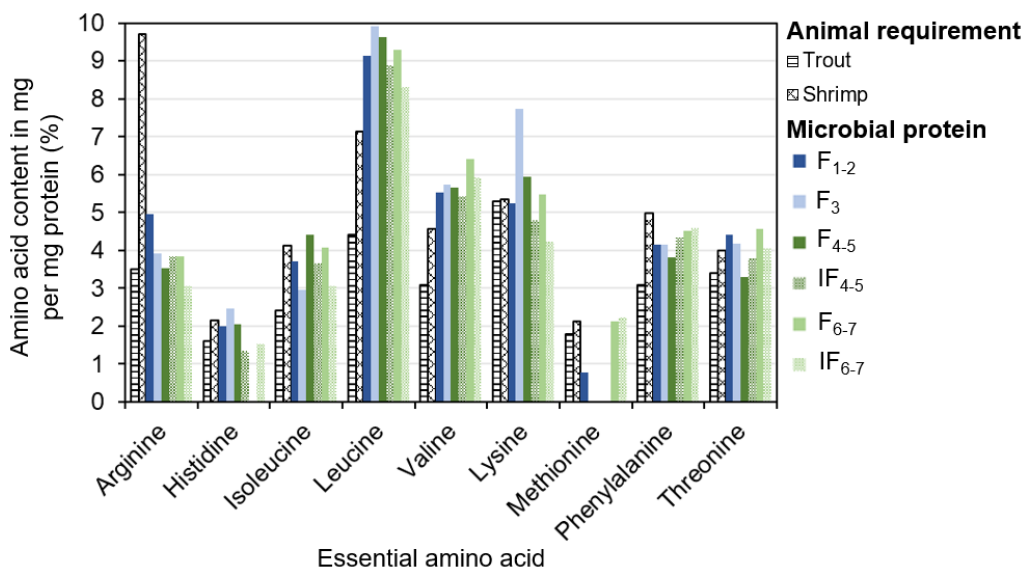
702

703 **Figure 1.** Microbial characterization of influent soybean processing wastewaters used for
 704 microbial community-based SCP production as assessed through 16S rRNA gene amplicon
 705 sequencing (n = 9). **(a)** Four most abundant phyla and **(b)** ten most abundant genera of nine
 706 wastewater batches were collected at seven different time points over three months.



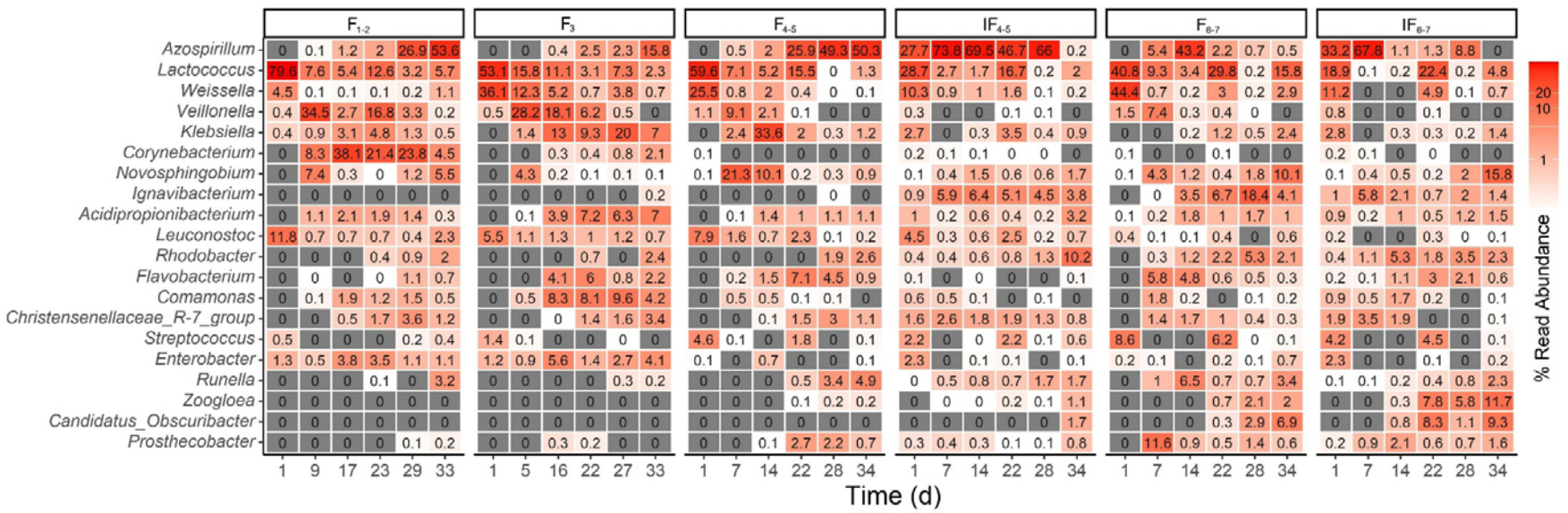
707

708 **Figure 2.** Biomass growth, biomass protein content and influent wastewater quality impact in six SCP-enriched bioreactors. (a) Biomass
 709 measured as total suspended solids (TSS, black circles), and protein content in the biomass via amino acid quantification using HPLC (blue
 710 triangles). Four reactors (F₁₋₂, F₃, F₄₋₅, and F₆₋₇) were initiated without inoculum and two (IF₄₋₅ and IF₆₋₇) received a 1.5-L inoculum from reactor
 711 F₃ (subscript numbers indicate the wastewater batch used as feed). (b) Box plots of biomass content and protein content in biomass for low (L,
 712 sTKN = 13 - 61 mg/L) and high (H, sTKN = 62 - 110 mg/L) quality feed. Only data from day 5 onwards were included to exclude low TSS
 713 values during the reactor start-up period. Red diamonds display mean values and notches show the 95% confidence interval for the median;
 714 when notches do not overlap the medians can be judged to differ significantly (two-tailed Welch's t-tests, $p < 0.0001$).



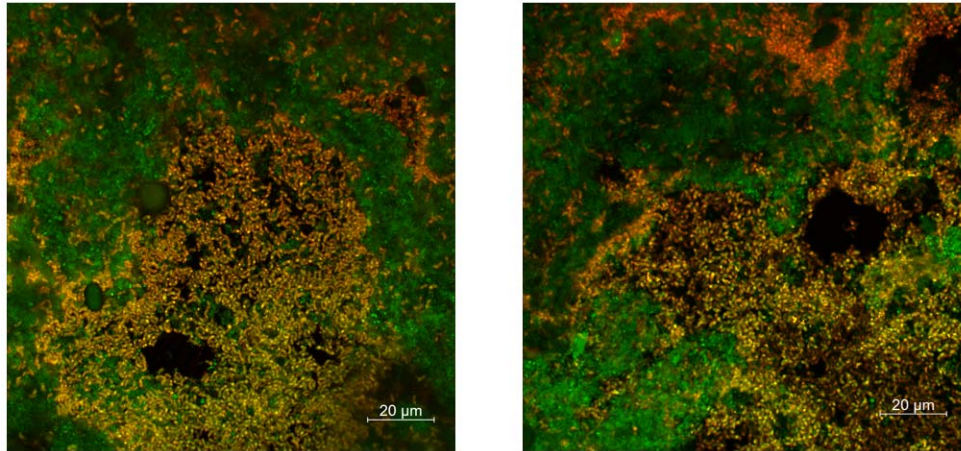
715

716 **Figure 3.** Essential amino acids in microbial community-based single cell protein produced
717 from soybean processing wastewaters (solid/pattern-filled blue/green bars) and compared to
718 the minimum requirements for trout and shrimp feed (pattern-filled black bars). Data
719 available in Ogino (1980) and Tacon et al. (2002) were used to plot the minimum essential
720 amino acid requirements of trout and shrimp, respectively. Four reactors were initiated
721 without inoculum: F₁₋₂ (solid-filled dark blue bar), F₃ (solid-filled light blue bar), F₄₋₅ (solid-
722 filled dark green bar), and F₆₋₇ (solid-filled light green bar). Two reactors received a 1.5-L
723 inoculum from reactor F₃: IF₄₋₅ (pattern-filled dark green bar) and IF₆₋₇ (pattern-filled light
724 green bar). Subscript numbers indicate the wastewater batch used as feed. Data used for F₁₋₂
725 and F₃ correspond to samples collected on d29 and d32, respectively, while data used for the
726 remaining reactors correspond to d34.



727

728 **Figure 4.** Microbial characterization based on 16S rRNA gene amplicon sequencing of community-based SCP biomass produced from soybean
 729 processing wastewaters. The temporal dynamics of the 20 most abundant bacterial genera across all reactors are shown. Four reactors (F₁₋₂, F₃,
 730 F₄₋₅, and F₆₋₇) were initiated without inoculum and two (IF₄₋₅ and IF₆₋₇) received a 1.5-L inoculum from reactor F₃ (subscript numbers indicate
 731 the wastewater batch used as feed). Heat maps were generated using 16S rRNA gene amplicon v3-v4 data; ASVs were grouped at the required
 732 taxonomic level and ranked with the most abundant ASV on top. Additional reactor samples were analyzed for high temporal resolution (Figure
 733 S6-S8).



734

735 **Figure 5.** FISH images from reactor IF_{4.5} on d18 showing *Azospirillum* (orange) and all
736 bacterial (green) cells. Cell abundances are consistent with 16S rRNA gene amplicon
737 sequencing data for *Azospirillum* in IF_{4.5} on d18 indicating a relative abundance of 75.3%.
738 Reactor IF_{4.5} had an inoculum from prior SCP production (reactor F₃) and received batches 4
739 and 5 of soybean processing wastewater as feed. FISH images showing *Azospirillum* were
740 also obtained from other reactors (Figure S9).