

1 **Efficient breeding of industrial brewing yeast strains using CRISPR/Cas9-aided mating-type**
2 **switching**

3 Kristoffer Krogerus^{1*}, Eugene Fletcher², Nils Rettberg³, Brian Gibson⁴, Richard Preiss²

4 ¹ VTT Technical Research Centre of Finland, Tietotie 2, P.O. Box 1000, FI-02044 VTT, Espoo,
5 Finland

6 ² Escarpment Laboratories, Guelph, ON, Canada

7 ³ Research Institute for Beer and Beverage Analysis, Versuchs- und Lehranstalt für Brauerei in Berlin
8 (VLB) e.V., Seestr. 13, 13353 Berlin, Germany

9 ⁴ Chair of Brewing and Beverage Technology, Technische Universität Berlin, Berlin, Germany

10 * Address correspondence to Kristoffer Krogerus, kristoffer.krogerus@vtt.fi

11 **Abstract**

12 Yeast breeding is a powerful tool for developing and improving brewing yeast in a number of industry-
13 relevant respects. However, breeding of industrial brewing yeast can be challenging, as strains are
14 typically sterile and have large complex genomes. To facilitate breeding, we used the CRISPR/Cas9
15 system to generate double-stranded breaks in the *MAT* locus, generating transformants with a single
16 specified mating type. The single mating type remained stable even after loss of the Cas9 plasmid,
17 despite the strains being homothallic, and these strains could be readily mated with other brewing
18 yeast transformants of opposite mating type. As a proof of concept, we applied this technology to
19 generate yeast hybrids with an aim to increase β -lyase activity for fermentation of beer with
20 enhanced hop flavour. First, a genetic and phenotypic pre-screening of 38 strains was carried out in
21 order to identify potential parent strains with high β -lyase activity. Mating-competent transformants
22 of eight parent strains were generated, and these were used to generate over 60 hybrids that were
23 screened for β -lyase activity. Selected phenolic off-flavour positive (POF+) hybrids were further
24 sporulated to generate meiotic segregants with high β -lyase activity, efficient wort fermentation and
25 lack of POF; all traits that are desirable in strains for the fermentation of modern hop-forward beers.
26 Our study demonstrates the power of combining the CRISPR/Cas9 system with classic yeast
27 breeding to facilitate development and diversification of brewing yeast.

28 **Key Points**

- 29 • CRISPR/Cas9-based mating type switching was applied to industrial yeast strains
- 30 • Transformed strains could be readily mated to form intraspecific hybrids
- 31 • Hybrids exhibited heterosis for a number of brewing-relevant traits

32 **Introduction**

33 The number of breweries and beer brands globally has expanded dramatically in recent decades
34 (Garavaglia and Swinnen 2018). Consumers are also demanding higher product quality and beer
35 with novel and diverse flavours (Aquilani et al. 2015; Carbone and Quici 2020; Gonzalez Viejo and
36 Fuentes 2020). As much of beer flavour is yeast-derived (Holt et al. 2019), brewers may meet this
37 demand and keep ahead of competition by diversifying their products through the use of different
38 yeast strains. While a large and diverse range of yeast strains are naturally available, recent studies
39 have shown that the vast majority of industrially used brewing strains group into one of two
40 domesticated clades (Gallone et al. 2016; Gonçalves et al. 2016; Peter et al. 2018). These strains
41 have evolved to efficiently ferment the complex sugars available in brewer's wort. Non-brewing
42 strains may therefore have difficulties completing fermentation in wort. Yeast breeding and
43 hybridization has been shown to be a promising tool for developing and improving brewing yeast in
44 a number of industry-relevant respects (Steensels et al. 2014; Krogerus et al. 2015; Mertens et al.
45 2015; Krogerus et al. 2016). It allows for the combination and enhancement of phenotypic traits from
46 diverse sets of strains. Hybrids between *Saccharomyces cerevisiae* brewing strains and wild
47 *Saccharomyces* strains, for example, have shown both efficient wort fermentation and a more
48 diverse aroma profile (Mertens et al. 2015; Nikulin et al. 2018). However, brewing strains of *S.*
49 *cerevisiae*, especially those in the 'Beer 1'/'Ale beer' group, are typically sterile, which impedes their
50 use in yeast breeding (Gallone et al. 2016; De Chiara et al. 2020; Shimoi et al. 2020).

51 Yeast breeding relies on the formation and interaction of mating-competent cells (Herskowitz 1988;
52 Neiman 2011; Merlini et al. 2013). Mating-competent cells may form when a diploid *MATa/MAT α* cell
53 undergoes meiosis and produces haploid spores of either *MATa* or *MAT α* mating type. When two
54 cells of opposite mating type come in contact with each other, they can undergo mating and cell
55 fusion. Haploid cells may also switch mating type following the repair of a double-stranded break
56 (DSB) created by the HO endonuclease at the mating type locus (Haber 2012). As the *HO* gene is
57 repressed in diploid (or polyploid) cells heterozygous for the mating type locus (*MATa/MAT α*), their
58 mating type remains stable. Such cells can, however, on rare occasions undergo loss of
59 heterozygosity at the mating type locus, which results in the formation of non-haploid mating-
60 competent cells with a single mating type (Gunge and Nakatomi 1972; Hiraoka et al. 2000). This is
61 often exploited for breeding of sterile strains, such as brewing strains, in a process called 'rare

62 mating' (Krogerus et al. 2017). However, spontaneous loss of heterozygosity events occur at low
63 frequencies ($< 10^{-4}$) and parent strains require selection markers to allow selection of successful
64 crosses. Obtaining hybrids with industrial brewing strains can therefore be challenging and time-
65 consuming.

66 To overcome these limitations, a number of engineering techniques have been developed to facilitate
67 breeding of sterile yeast strains. Alexander et al. (Alexander et al. 2016) describe a technique that
68 can be used to force mating-type change in *MATa/MAT α* cells by transformation with a plasmid
69 carrying the *HO* gene under the control of an inducible promoter and a drug-resistance marker.
70 Fukuda et al. (Fukuda et al. 2016) describe another approach, where *MATa/MAT α* cells are
71 transformed with a plasmid carrying either the *a1* or *a2* gene from the mating-type locus together
72 with drug-resistance markers with promoters specific to either the *MATa1* or *MATa2* gene products.
73 Recently, the CRISPR/Cas9 system was also used to force mating-type changes in diploid cells by
74 creating DSBs in the mating-type locus using a Cas9 enzyme (Xie et al. 2018). As the approach
75 was, to our knowledge, only tested on heterothallic (*ho*) laboratory strains with a maximum ploidy of
76 two, we wished to explore whether it could be applied to industrial brewing strains, which are
77 homothallic and aneuploid (often with DNA contents close to tetraploid).

78 In this study, we therefore applied the CRISPR-based mating-type switching process developed by
79 Xie et al. (Xie et al. 2018) to industrial brewing strains in the hope of isolating variants with a stable
80 single mating-type. Furthermore, we ultimately wanted to use these stable single mating-type
81 variants to readily generate hybrids between industrial brewing strains. As a proof of concept, we
82 aimed to generate yeast hybrids with increased β -lyase activity for fermentation of beer with
83 enhanced hop flavour from released thiols. Recent studies have highlighted the important
84 contribution of volatile thiols to fruity hop aroma in beer (Gros et al. 2012; Cibaka et al. 2017;
85 Dennenlöhner et al. 2020). These compounds are present in minute amounts, but are still perceivable
86 thanks to low odour thresholds (Holt et al. 2019). In addition to these free thiols, a large fraction of
87 the total thiols in hops are found in glutathionylated or cysteinylated form (Gros et al. 2012; Roland
88 et al. 2016). These conjugated thiols do not impact aroma by themselves, but may transfer to wort
89 during the brewing process. Therein, a volatile thiol may be enzymatically released from the
90 conjugated thiol through β -lyase activity (Roncoroni et al. 2011). Hence, a beer fermented with a
91 yeast strain high in β -lyase activity is expected to contain higher levels of volatile thiols than one
92 from a strain with low activity.

93 Here, a set of 38 *S. cerevisiae* strains were first phenotypically and genetically screened in order to
94 identify potential parent strains with high β -lyase activity. We then generated mating-competent
95 transformants of eight parent strains with either *MATa* or *MAT α* mating-types. These were then used

96 to generate over 60 hybrids that were screened for β -lyase activity. As multiple parent strains were
97 POF+ (phenolic off-flavour positive), a selection of hybrids were further sporulated to generate
98 meiotic segregants lacking the POF trait. A range of hybrid segregants were obtained with high β -
99 lyase activity, efficient wort fermentation and lack of POF; all traits that are desirable in strains for
100 the fermentation of modern hop-forward beers. Our study demonstrates the power of combining the
101 CRISPR/Cas9 system with classic yeast breeding to facilitate development and diversification of
102 brewing yeast.

103 **Materials and methods**

104 ***Yeast strains***

105 A list of strains used in this study is available in Supplementary Table S1.

106 ***High-throughput phenotypic assays***

107 β -lyase activity was estimated by measuring growth on various nitrogen sources containing carbon-
108 sulfur bonds: cysteine, s-methylcysteine and cys-4MMP (synthesized according to Howell et al.
109 (2004)). Media contained 0.17% Yeast Nitrogen Base without $(\text{NH}_4)_2\text{SO}_4$ and amino acids, 1%
110 glucose, 0.01% pyridoxal 5-phosphate, and 15 mM of the above listed nitrogen sources. Growth
111 assays were carried out in 96-well plates, with 145 μL media per well. Wells were inoculated (to a
112 starting OD600 value of 0.1) with 5 μL of washed pre-culture suspended in water to an OD600 value
113 of 3. Plates were sealed with a Breathe-Easy membrane (Sigma-Aldrich, Espoo, Finland), and
114 incubated at 25 °C for one week. OD600 values were measured on a VarioSkan plate reader
115 (Thermo Scientific, USA), while cysteine content of the growth media was estimated using DTNB
116 (Ellman 1958).

117 The ability to produce phenolic off-flavour was estimated using the absorbance-based method
118 described by Mertens et al. (2017).

119 Micro-scale wort fermentations were carried out in Greiner deep-well plates containing 700 μL of 15
120 °P wort. Yeast was inoculated to a starting OD600 of 0.1 from washed pre-culture suspended in
121 water to an OD600 value of 3. Fermentations were carried out for 4 days at 25 °C, after which the
122 plates were centrifuged and the supernatant was analysed by HPLC for fermentable sugars and
123 ethanol.

124 ***Cas9 plasmid construction and yeast transformations***

125 Plasmid construction was carried out using the plasmid pCC-036 as backbone (Rantasalo et al.
126 2018). pCC-036 contains yeast codon-optimized Cas9 expressed under *TDH3p*, guiding RNA

127 (gRNA) expressed under *SNR52p*, and *hygR* for selection on hygromycin. The two gRNA
128 protospacer sequences, GTTCTAAAAATGCCCGTGCT and CAAATCATACAGAAACACAG, were
129 obtained from Xie et al. (2018), and target *MATa* and *MAT α* , respectively. A synthetic DNA fragment
130 with the gRNA sequence was ordered from Integrated DNA Technologies (Leuven, Belgium) as a
131 gBlock and introduced into the plasmid with restriction enzyme-based techniques (Thermo Scientific,
132 Vantaa, Finland). The ligated plasmid was transformed into *E. coli* TOP10 by electroporation, and
133 plasmid correctness was confirmed by Sanger sequencing.

134 Yeast transformations were performed using an optimized stationary phase transformation protocol
135 (Tripp et al. 2013). Overnight yeast cultures were pelleted and incubated with 100 mM DTT for 20
136 min at 42 °C. A lithium acetate-based transformation mix was added, together with 1 µg of purified
137 plasmid, and cells were transformed at 42 °C for 40 minutes. The transformed cells were selected
138 on plates containing 400 mg/L Hygromycin B (Sigma-Aldrich, Espoo, Finland). Successful mating
139 type change was determined by PCR as described below. Colonies from selection plates were
140 replated three times onto YPD agar plates to encourage plasmid loss, after which they were stored
141 at – 80 °C.

142 ***PCR to confirm mating type change and hybridizations***

143 The mating type locus was amplified with PCR using the previously published primers: MAT-R
144 (AGTCACATCAAGATCGTTTATGG), MAT α -F (ACTCCACTTCAAGTAAGAGTTTG) and MAT α -F
145 (GCACGGAATATGGGACTACTTCG) (Huxley et al. 1990). These primers amplify a 404-bp
146 fragment for *MAT α* , and a 544-bp fragment for *MATa*. In addition, the presence of HML α (new
147 primers designed) and HMRa (Ota et al. 2018), was tested using the following primers: HML α -F
148 (GAATGGCACGCGGACAAAAT), HML α -R (TGGAACACAGAAAAGAGCAGTG), HMRa-F
149 (GTTGCAAAGAAATGTGGCATTACTCCA), HMRa-R (AGCTTTCTCTAACTTCGTTGACAAA).
150 Interdelta fingerprints were produced using delta12 and delta21 primers from Legras and Karst
151 (2003). PCR reactions were carried out with Phusion High-Fidelity PCR Master Mix with HF Buffer
152 (Thermo Scientific, Vantaa, Finland) and primer concentrations of 0.5 µM. PCR products were
153 separated and visualized on 1.0% agarose gels or on an Agilent ZAG DNA Analyzer capillary
154 electrophoresis device.

155 ***Hybridizations and selection of meiotic segregants***

156 Hybridizations between mating-competent variants were attempted by placing cells of both parent
157 strains, with opposite mating types, adjacent to each other on a YPD agar plate with the aid of a
158 MSM400 dissection microscope (Singer Instruments, UK). Plates were incubated at 25 °C for up to
159 5 days, after which any emerging colonies were replated twice on fresh YPD plates to ensure single

160 colony isolates. PCR of the mating type locus and interdelta fingerprints were used to confirm
161 successful hybridization.

162 Selected hybrids were transferred to 1% potassium acetate agar for sporulation. After 7 days of
163 incubation at 25 °C, ascospores were digested (using Zymolyase 100T) and dissected on YPD agar
164 using the MSM400 dissection microscope.

165 ***IRC7* copy number estimation by qPCR**

166 The relative copy numbers of the *IRC7* gene in selected strains was estimated with quantitative PCR
167 of genomic DNA. Primers PF6 and PR7 from Roncoroni et al. (2011) were used for *IRC7*. Copy
168 numbers were normalized to that of *ALG9* and *UBC6* (primers listed in Krogerus et al. (2019)). The
169 efficiencies (E) of the qPCR assays (ranging from 1.9 to 1.94) for each primer pair were calculated
170 using the formula $10(-1/m)$, where m is the slope of the line of the threshold cycle (CT)-versus-log
171 dilution plot of the DNA template (8 pg to 8 ng input DNA) (Pfaffl 2001). The qPCR reactions were
172 prepared with PerfeCTa SYBR® Green SuperMix (QuantaBio, Beverly, MA, USA) and 0.3 µM of the
173 primers. The qPCR reactions were performed on a LightCycler® 480 II instrument (Roche
174 Diagnostics, Basel, Switzerland) in four technical replicates on 1 ng template DNA. The following
175 programme was used: pre-incubation (95 °C for 3 min), amplification cycle repeated 45 times (95 °C
176 for 15 s, 60 °C for 30 s, 72 °C for 20 s with a single fluorescence measurement), melting curve
177 programme (65–97 °C with continuous fluorescence measurement), and finally a cooling step to 40
178 °C. The copy numbers of *IRC7* relative to *ALG9* and *UBC6* were calculated using the Pfaffl method
179 (Pfaffl 2001).

180 ***DNA content by flow cytometry***

181 Ploidy of selected strains was measured using SYTOX Green staining and flow cytometry as
182 described previously (Krogerus et al. 2017).

183 ***Whole-genome sequencing and analysis***

184 For analysis of the parent strains, sequencing reads were first obtained from NCBI-SRA (accession
185 numbers in Supplementary Table S1). Reads were trimmed and filtered with fastp using default
186 settings (version 0.20.1; Chen et al., 2018). Trimmed reads were aligned to a *S. cerevisiae* S288C
187 reference genome (Engel et al. 2014) using BWA-MEM (Li and Durbin 2009), and alignments were
188 sorted and duplicates were marked with sambamba (version 0.7.1; Tarasov et al., 2015). Variants
189 were jointly called in all strains using FreeBayes (version 1.32; Garrison and Marth, 2012). Variant
190 calling used the following settings: --min-base-quality 30 --min-mapping-quality 30 --min-alternate-
191 fraction 0.25 --min-repeat-entropy 0.5 --use-best-n-alleles 70 -p 2. The resulting VCF file was filtered

192 to remove variants with a quality score less than 1000 and with a sequencing depth below 10 per
193 sample using BCFtools (Li 2011). Variants were annotated with SnpEff (Cingolani et al. 2012).

194 For phylogenetic analysis, the variants were filtered to retain only single nucleotide polymorphisms
195 and remove sites with a minor allele frequency less than 5%. The filtered SNP matrix was converted
196 to PHYLIP format (<https://github.com/edgardomortiz/vcf2phylip>). A random allele was selected for
197 heterozygous sites. A maximum likelihood phylogenetic tree was generated using IQ-TREE (version
198 2.0.3; Nguyen et al. 2015) run with the 'GTR+G4' model and 1000 bootstrap replicates (Minh et al.
199 2013).

200 Four hybrid strains were whole-genome sequenced at NovoGene (UK). DNA was extracted using
201 the method described by Denis et al. (2018). Sequencing was carried out on an Illumina NovaSeq
202 6000 instrument. The 150bp paired-end reads have been submitted to NCBI-SRA under BioProject
203 number PRJNA740182. Analysis of the hybrid strains was carried out essentially as described
204 above. Sequencing coverage was estimated with mosdepth (version 0.2.6; Pedersen and Quinlan
205 2018). Chromosome copy numbers were estimated based on distribution of alternate allele
206 frequencies, ploidy as measured by flow cytometry, and sequencing coverage.

207 ***Wort fermentations***

208 Lab-scale wort fermentations were first carried out in triplicate to screen the yeast hybrids in order
209 to identify top-performing strains that were able to rapidly attenuate wort sugars. To do this, overnight
210 cultures of the yeast hybrids were set up by inoculating single colonies in 10 mL wort. These were
211 then incubated at 25 °C with shaking (120 rpm) for 24 hours. The optical density (OD₆₀₀) of the
212 overnight cultures was measured and the cultures were diluted into 400 mL 10 °P wort (made from
213 pale barley malt and 2.4 g L⁻¹ of Cascade hops) in 500 mL glass bottles to a starting OD₆₀₀ value
214 of 0.3 as previously described by Mertens et al. (2015). The bottles were fitted with airlocks and were
215 incubated at 25 °C. Specific gravity readings of the fermenting wort were taken daily for 7 days using
216 the DMA 35 handheld density meter (Anton Paar GmbH, Austria).

217 2L-scale wort fermentations were carried out in 3-L cylindroconical stainless steel fermenting
218 vessels, containing 2 L of 15 °P wort. Yeast was propagated in autoclaved wort. The 15 °P wort
219 (70.5 g maltose, 21 g maltotriose, 19 g glucose, and 4.6 g fructose per liter) was produced at the
220 VTT Pilot Brewery from barley malt and contained 2.5 g L⁻¹ each of Cascade and Perle hops added
221 to the whirlpool. The wort was oxygenated to 10 mg L⁻¹ prior to pitching (Oxygen Indicator Model
222 26073 and Sensor 21158; Orbisphere Laboratories, Switzerland). Yeast was inoculated at a rate of
223 15 × 10⁶ viable cells mL⁻¹, together with 2.5 g L⁻¹ each of Cascade and Perle hops (dry hopping).

224 The fermentations were carried out in triplicate at 20 °C until no change in alcohol level was observed
225 for 24 h or for a maximum of 9 days.

226 Wort samples were drawn regularly from the fermentation vessels aseptically and placed directly on
227 ice, after which the yeast was separated from the fermenting wort by centrifugation (9000×g, 10 min,
228 1 °C).

229 ***Beer chemical analysis***

230 The specific gravity, alcohol level (% v/v), and pH of samples were determined from the centrifuged
231 and degassed fermentation samples using an Anton Paar Density Metre DMA 5000 M with Alcolyzer
232 Beer ME and pH ME modules (Anton Paar GmbH, Austria).

233 Concentrations of fermentable sugars (glucose, fructose, maltose, and maltotriose) and ethanol
234 were measured by HPLC using a Waters 2695 Separation Module and Waters System Interphase
235 Module liquid chromatograph coupled with a Waters 2414 differential refractometer (Waters Co.,
236 Milford, MA, USA). An Aminex HPX-87H Organic Acid Analysis Column (300 × 7.8 mm; Bio-Rad,
237 USA) was equilibrated with 5 mM H₂SO₄ (Titrisol, Merck, Germany) in water at 55 °C, and samples
238 were eluted with 5 mM H₂SO₄ in water at a 0.3 mL min⁻¹ flow rate.

239 Higher alcohols and esters were determined by headspace gas chromatography with flame
240 ionization detector (HS-GC-FID) analysis. Four-milliliter samples were filtered (0.45 µm) and
241 incubated at 60 °C for 30 min, and then 1 mL of gas phase was injected (split mode; 225 °C; split
242 flow of 30 mL min⁻¹) into a gas chromatograph equipped with an FID detector and headspace
243 autosampler (Agilent 7890 Series; Palo Alto, CA, USA). Analytes were separated on a HP-5 capillary
244 column (50 m × 320 µm × 1.05 µm column; Agilent, USA). The carrier gas was helium (constant flow
245 of 1.4 mL min⁻¹). The temperature program was 50 °C for 3 min, 10 °C min⁻¹ to 100 °C, 5 °C min⁻¹
246 to 140 °C, 15 °C min⁻¹ to 260 °C and then isothermal for 1 min. Compounds were identified by
247 comparison with authentic standards and were quantified using standard curves. 1-Butanol was used
248 as internal standard.

249 4-Vinyl guaiacol was analyzed using HPLC based on methods described by Coghe et al. (2004) and
250 McMurrugh et al. (1996). The chromatography was carried out using a Waters Alliance HPLC
251 system consisting of a Waters e2695 Separations Module equipped with a XTerra® MS C18 column
252 (5 µm, 4.6 × 150 mm) and a Waters 2996 Photodiode Array Detector. The mobile phase consisted
253 of H₂O/CH₃OH/H₃PO₄ (64:35:1, v/v) and flow rate was 0.5 mL min⁻¹. The diode array detector was
254 used at 190–400 nm. 4-Vinyl guaiacol was quantified at 260 nm using standard curves of the pure
255 compound (0.3–10 mg L⁻¹).

256 The volatile thiols 4-mercapto-4-methyl-2-pentanone (4MMP), 3-mercapto-1-hexanol (3MH), and 3-
257 mercaptohexylacetate (3MHA) were determined using the method described by Dennenlöhner et al.
258 (2020). In this method thiols are extracted and derivatized by headspace solid-phase microextraction
259 (HS-SPME) with on-fiber derivatization (OFD) using 2,3,4,5,6-pentafluorobenzyl bromide (PFBBBr).
260 Resulting PFBBBr-thioesters are then separated and analysed using gas chromatography tandem
261 mass spectrometry (GC-MS/MS). The instrumental setup, parameters of sample preparation, GC-
262 MS/MS analysis, calibration, and quantification were in full accordance to Dennenlöhner et al. (2020).
263 Each sample was analysed in duplicate.

264 **Data visualization and analysis**

265 Data and statistical analyses were performed with R (<http://www.r-project.org/>). The phylogenetic
266 tree was produced using the 'ggtree' package (Yu et al. 2017). Flow cytometry data was analysed
267 with 'flowCore' (Hahne et al. 2009) and 'mixtools' (Benaglia et al. 2009) packages. Scatter and box
268 plots were produced with the 'ggpubr' package (Kassambara 2020). Variants along the genome were
269 visualized in R using the 'karyoploter' package (Gel and Serra 2017).

270 **Results**

271 **Identifying suitable parent strains for improving β -lyase activity**

272 As the aim of the applied part of this study was to obtain brewing yeast strains with improved β -lyase
273 activity, we first performed a phenotypic and genetic pre-screening step to identify suitable parent
274 strains to use for the CRISPR-mediated hybridizations. A set of thirty-eight *Saccharomyces*
275 *cerevisiae* strains were included in the screening (Supplementary Table S1). Thirty-seven of these
276 were brewing strains from Escarpment Laboratories, while the final strain, YJM1400 (or
277 SACE_YCM), was selected from the 1,011 yeast genomes study (Peter et al. 2018). This strain was
278 included here, as we predicted it to have a high β -lyase activity based on its *IRC7* sequence and
279 copy number. The main β -lyase enzyme in *S. cerevisiae* is encoded by the *IRC7* gene (Roncoroni
280 et al. 2011; Ruiz et al. 2021). YJM1400 not only carries the more active full-length allele of *IRC7*
281 (Roncoroni et al. 2011), but also lacks any of the widespread inactivating mutations that have
282 recently been identified (Cordente et al. 2019), and appears to be one of the few strains in the 1,011
283 yeast genomes study with enhanced *IRC7* copy number.

284 Using whole-genome sequence data, we first queried the presence of inactivating mutations
285 (Cordente et al. 2019) in *IRC7* among the 38 strains. The long allele of *IRC7* was present in most
286 strains, while the Thr185Ala missense mutation was common among the brewing strains (Figure 1).
287 The Thr185Ala mutation could be found, for example, among all strains in the 'United Kingdom' sub-

288 clade, where it was often homozygous. Other inactivating mutations were also frequent among the
289 tested strains, including Lys43Arg, Tyr56*, His197Gln and Val348Leu (Cordente et al. 2019; Curtin
290 et al. 2020). Only a handful of strains lacked any of the known inactivating mutations, and these were
291 thus predicted to have a higher β -lyase activity. In addition to *IRC7*, we queried for the presence of
292 loss-of-function mutations in *URE2*, which encodes a regulatory protein involved in nitrogen
293 catabolite repression, which reduces *IRC7* expression (Thibon et al. 2008; Dufour et al. 2013). A
294 group of five brewing strains were found to contain a heterozygous nonsense mutation in *URE2*
295 (Figure 1). Presence of inactivating mutations in *URE2* have been shown to increase volatile thiol
296 release during wine fermentations (Dufour et al. 2013).

297 In addition to the genetic pre-screening, the β -lyase activity of the strains was estimated by testing
298 their growth on various cysteine-conjugates as sole nitrogen source, and by scoring aroma intensity
299 after fermentation in wort supplemented with Cys-4MMP. In general, there was good agreement
300 between the phenotype and genotype, as the best performing strains (e.g. YJM1400, St. Lucifer,
301 Spooky Saison, Ardennes, and Ebbegarden) were those without or with rare heterozygous
302 inactivating mutations. For strains containing a homozygous long allele of *IRC7*, significantly higher
303 growth on cysteine and aroma intensity from wort supplemented with Cys-4MMP was observed in
304 strains without any inactivating mutations compared to those with homozygous inactivating
305 mutations (Supplementary Figure S1). Between phenotypes, moderate positive correlation was also
306 observed between many of the measured phenotypes (Supplementary Table S2).

307 Based on these pre-screenings, we selected eight candidate parent strains for the hybridization trials
308 (Table 1). Four of these were selected based on high predicted β -lyase activity in the pre-screenings,
309 and they included YJM1400, St. Lucifer, Ardennes and Classic Wit. As the end goal was to develop
310 yeast strains suitable for the production of IPA-style beers, where phenolic off-flavours are unwanted,
311 the remaining four strains were selected among the pool of POF- strains. These strains were
312 Cerberus, Ebbegarden, Foggy London and Sterling. Next, we attempted to generate mating-
313 competent variants of these eight strains using the CRISPR/Cas9 system.

314 ***Generating mating-competent variants for hybridization***

315 The eight parent strains that were selected based on pre-screenings were transformed with
316 CRISPR/Cas9 plasmids containing protospacer sequences targeting either *MATa* and *MATa* using
317 optimized stationary phase transformation (Tripp et al. 2013). Transformation efficiencies varied
318 broadly, with between 1 and 133 colonies emerging on the selection plates (400 mg hygromycin /
319 mL) from the transformation of 1.5 mL saturated overnight culture (Table 1). Colonies were obtained
320 for all 16 combinations (eight strains with two plasmids). Up to six colonies from each strain and
321 plasmid were transferred to fresh selection plates, after which DNA was extracted and PCR was

322 used to confirm successful mating-type change (Supplementary Figure S2). Out of the 80 colonies
323 that were tested, mating-type change from *MATa*/*MATα* to either *MATa* or *MATα* had successfully
324 occurred in 73.

325 Next, these 73 transformants were replated twice on non-selective media (YPD without hygromycin)
326 to encourage loss of the CRISPR/Cas9 plasmid. Plasmid loss was confirmed in 66 transformants by
327 lack of growth when replated back to selection plates. As all eight parent strains are homothallic, we
328 were unsure if the mating-type would remain stable after loss of the CRISPR/Cas9 plasmid. In wild-
329 type homothallic strains, mating-type change would occur at cell division following the repair of a
330 double-stranded break (DSB) created by the HO endonuclease at the mating type locus. We retested
331 the mating-type of all 66 transformants lacking the CRISPR/Cas9 plasmid by PCR, and all strains
332 still exhibited a single mating-type. Stable *MATa* and *MATα* variants were successfully obtained for
333 all eight parent strains. The CRISPR-based mating-type switching process developed by Xie et al.
334 (Xie et al. 2018) therefore appears to generate stable mating-competent variants even from
335 homothallic industrial strains.

336 As the protospacer sequences used to target *MATa* and *MATα* are also present in the silent mating-
337 type cassettes *HMRa* and *HMLα* on either end of chromosome III, we hypothesized that the stable
338 mating-type in the transformed homothallic strains are a result of simultaneous deletion of the
339 respective silent mating-type cassettes. To test this, we performed PCR on wild-type and
340 transformed strains using primers designed to amplify *HMRa* and *HMLα*. Wild-type strains yielded
341 products with both primer pairs, while transformants only yielded single products, indicating that
342 *HMRa* and *HMLα* are indeed deleted during the mating-type switching process (Supplementary
343 Figure S3).

344 **Construction of hybrids**

345 Following the successful isolation of stable mating-competent variants of the eight selected parent
346 strains, we proceeded with hybridization attempts (Figure 2A). From these strains, we attempted 21
347 crosses in total. As the end goal was to obtain a yeast strain lacking the POF phenotype, each cross
348 involved at least one POF- parent. Hybridizations were attempted by placing cells of both parent
349 strains adjacent to one another on a YPD agar plate using a Singer MSM400 dissection microscope.
350 16 pairs per cross were placed together. Of the 21 attempted crosses, 18 successfully yielded
351 hybrids (for a total of 63 hybrids; Supplementary Table S3). Hybridization frequency varied
352 considerably between the successful crosses, ranging from 6.3 to 63% (median 18.8%, average
353 25%). Hybridization was confirmed by checking both for heterozygosity at the *MAT* locus using PCR
354 (as both parent strains showed stable single mating types) and by producing interdelta fingerprints
355 using PCR and capillary electrophoresis (examples in Figure 2B and C). In the interdelta fingerprints,

356 successful hybrids produced bands of both parent strains. Flow cytometry and DNA staining with
357 SYTOX Green of selected hybrids also revealed that ploidy of the hybrid strains had increased to
358 levels above both parent strains (Table 2). Crossing of the tetraploid strain 21 (Sterling) and diploid
359 strain 10 (St. Lucifer), for example, resulted in a hexaploid hybrid (Figure 2D). Indeed, of the seven
360 hybrids of which the ploidy was measured, six appeared to be approximately hexaploid.

361 After hybrids were successfully constructed and confirmed, we still attempted to remove the POF
362 phenotype from hybrid combinations involving a POF+ parent strain through meiotic segregation.
363 Hybrids from five crosses were spread on potassium acetate agar for sporulation. Prior to
364 sporulation, all successful hybrids from these crosses were screened for β -lyase activity by testing
365 growth on cysteine as the sole nitrogen source. The best performing hybrid from each cross was
366 chosen for sporulation. All five hybrids sporulated efficiently and formed viable spores, with spore
367 viability ranging from 39% to 69%. A total of 47 spore clones were obtained. The ploidy of selected
368 spore clones was measured with flow cytometry, and it had halved compared to the F1 hybrid in
369 most cases (Table 2).

370 **Screening of constructed hybrids reveals heterosis**

371 The spore clones, along with selected F1 hybrids and parent strains were first screened for various
372 relevant traits in microplate format. These included efficient fermentation of wort, lack of phenolic off-
373 flavour production, and ability to grow on cysteine as a sole nitrogen source (as an indicator of β -
374 lyase activity). Considerable variation was observed among the screened traits in the 60 strains
375 (Supplementary Figure S4). We decided to focus on the Sterling \times YJM1400 hybrid (21 \times 41 A2) and
376 derived spore clones in more detail. In regards to the ability to grow on and consume 15 mM cysteine
377 as a sole nitrogen source, we observed mid-parent heterosis in the F1 hybrid and derived spore
378 clones (Figure 3A and B). Numerous spore clones outperformed the F1 hybrid. We also measured
379 *IRC7* copy number (normalized to the copy numbers of *ALG9* and *UBC6* that were chosen as
380 reference genes) by quantitative PCR, and observed a moderately strong positive correlation
381 between *IRC7* copy numbers and the measured phenotypes (Figure 3C and D).

382 The F1 hybrid and spore clones, along with the ale parent Sterling, fermented wort efficiently, with
383 measured ethanol levels ranging from around 50-60 g/L (Figure 3E). The wild parent YJM1400 only
384 reached 20 g ethanol/L, indicating it was unable to ferment maltose and maltotriose from the wort.
385 Strains were grown in the presence of ferulic acid to test phenolic off-flavour (POF) formation.
386 Greatest conversion of ferulic acid to 4-vinylguaiacol was as expected observed for the wild parent
387 YJM1400 (Figure 3F). Interestingly, barely any drop in absorbance was observed with the F1 hybrid,
388 despite it containing functional alleles of *PAD1* and *FDC1* from YJM1400. Similarly to the other traits,
389 considerable variation was observed among the spore clones. *PAD1* and *FDC1* were Sanger-

390 sequenced in the fourteen strains (two parents, one F1 hybrid, and eleven spore clones) to clarify
391 the results of the POF assay (Supplementary Figure S5). Homozygous loss-of-function (LOF)
392 mutations in *PAD1* and *FDC1* were observed in the ale parent Sterling, as well as two out of eleven
393 spore clones (A2 B2 and A2 C4). This ratio (0.18) corresponds well to the predicted ratio of spore
394 clones being homozygous for the LOF mutations, assuming the spore clones are triploid and the
395 hexaploid hybrid has four LOF alleles and two functional alleles ($C(4,3) / C(6,3) = 0.2$).

396 After high-throughput screening, a total of seven hybrids and eight spore clones, along with the six
397 parent strains, were selected for 400mL-scale wort fermentations (Figure 4A). Best-parent heterosis
398 was observed in regards to fermentation rate, as F1 hybrids reached the mid-point of fermentation
399 significantly faster than the parent strains (Figure 4B). F1 hybrids also reached, on average, a higher
400 attenuation level, but the difference to the parent strains was not significant (Figure 4C). The spore
401 clones appeared to perform on average slightly worse than the F1 hybrids in regards to fermentation
402 rate and final attenuation, however, the difference was not significant ($p > 0.05$).

403 ***Confirmation of enhanced phenotype in 2L-scale wort fermentations***

404 Two F1 hybrids and two derived spore clones were selected for 2L-scale wort fermentations and
405 more detailed phenotyping. Both hybrids involved the wild parent YJM1400, with the other parent
406 being one of two brewing strains, Sterling or Ebbegarden. As was already observed during the
407 smaller scale wort fermentations, the F1 hybrids exhibited best-parent heterosis in regards to
408 fermentation rate (Figure 5A). The Sterling × YJM1400 hybrid 21 × 41 A2, for example, had reached
409 3.9% ABV after 23 hours compared to 2.4% in Sterling ($p = 0.001$). The wild parent YJM1400 was
410 unable to utilize the maltose and maltotriose in the wort, and only reached 1.4% ABV. The
411 fermentation profile of the Sterling × YJM1400 spore clone 21 × 41 A2 E1 was identical to the Sterling
412 parent, while the Ebbegarden × YJM1400 spore clone 26 × 41 A3 B3 fermented slower than the F1
413 hybrid or ale parent.

414 The concentrations of 4MMP and 3MHA in the finished beers were also measured (Figure 5B and
415 C). A significant increase in 4MMP was observed for the Sterling × YJM1400 hybrid 21 × 41 A2
416 compared to the parent strains ($p < 0.05$), while significant increases in 3MHA were observed for
417 both the F1 hybrids. Concentrations of both 4MMP and 3MHA were above or around the flavour
418 threshold (1 and 4 ng/L, respectively (Capone et al. 2018)) in the beers fermented with the hybrid
419 strains, indicating a positive influence on flavour. Interestingly, despite the high apparent β -lyase
420 activity in the YJM1400 strain, the beers made with this strain had low amounts of volatile thiols. It
421 is possible that this is a result of the limited fermentation.

422 In addition to attempting to increase thiol formation, our goal was also to decrease 4-vinylguaiacol
423 (4VG) formation in our hybrids. The F1 hybrids and spore clones produced lower levels of 4VG than
424 the wild *S. cerevisiae* YJM1400 parent, which was the only strain that clearly produced levels above
425 the flavour threshold of around 0.3 mg/L (Vanbeneden et al. 2008) (Figure 5D). 4VG concentrations
426 of the hybrid beers were marginally higher than those measured in the beers fermented with the
427 POF- parent strains (Sterling and Ebbegarden). Concentrations of yeast-derived esters were also
428 enhanced in several of the beers produced with the hybrid strains (Figure 6A to C). The Ebbegarden
429 × YJM1400 spore clone 26 × 41 A3 B3, in particular, produced higher levels of 3-methylbutyl acetate,
430 ethyl hexanoate and ethyl octanoate compared to either parent. We also measured the flocculation
431 potential of the strains (a desirable trait in brewing strains), and it remained as high as in the ale
432 parent for three out of the four hybrid strains (Figure 6D).

433 **Whole-genome sequencing of the selected hybrid strains**

434 The four hybrid strains that were studied in more detail above were whole-genome sequenced. The
435 F1 hybrids were nearly euploid, having six copies of almost all chromosomes (Figure 7A). The spore
436 clones had more variation in chromosome copy numbers, ranging from two to four. The F1 hybrids
437 had high levels of heterozygosity, as over 100k heterozygous variants were identified in both hybrids
438 (Figure 7B). Loss of heterozygosity (LOH) had occurred in the F1 spore clones, as the number of
439 heterozygous variants decreased with approx. 20%. When the parent strains were compared to each
440 other, a total of 50385 and 36642 variants unique to each parent were identified when Sterling and
441 YJM1400 were compared, respectively. When Ebbegarden and YJM1400 were compared, 48157
442 and 32509 variants unique to each parent were identified, respectively. LOH had occurred for 1222
443 and 326 of the variants unique to Sterling and YJM1400, respectively, in the Sterling × YJM1400
444 spore clone 21 × 41 A2 E1, as they were now homozygous (Figure 7B and C). Similarly, 1038 and
445 1194 of the variants unique to Ebbegarden and YJM1400, respectively, were now homozygous in
446 the Ebbegarden × YJM1400 spore clone 26 × 41 A3 B3. When plotted along the genome, these
447 parent-specific homozygous sites were spread across the whole genome (Figure 7C).

448 In regards to the β -lyase encoding *IRC7* gene, we saw both differential distribution of inactivating
449 mutations and gene copy numbers among the parent and hybrid strains (Figure 7D and E). The
450 Sterling parent strain contained three inactivating mutations with 50% allele frequency. These
451 mutations were detected in the derived hybrids, but at a lower allele frequency (Figure 7D). None of
452 the known inactivating mutations in *IRC7* (Figure 1) were observed in the Ebbegarden and YJM1400
453 parent strains, nor in their derived hybrids. *IRC7* copy numbers in the strains were estimated based
454 on median coverage across the gene, normalized to the coverage across chromosome VI on which
455 it is located. The copy numbers were as expected highest in the F1 hybrids, but decreased in the

456 spore clones (Figure 7E). Nevertheless, *IRC7* copy numbers in the spore clones appeared higher
457 than in the respective ale parent from which they were derived. A moderate positive correlation ($r =$
458 0.65) was observed between *IRC7* copy numbers and amount of 4MMP in the beers fermented with
459 the strains.

460 **Discussion**

461 Breeding with brewing yeast can be challenging, as most strains sporulate poorly or are unable to
462 form viable spores (Gallone et al. 2016; De Chiara et al. 2020). Such strains can be bred with 'rare
463 mating' (Gunge and Nakatomi 1972), but the approach is time-consuming and often not successful.
464 Here, we set out to evaluate whether breeding of sterile industrial strains can be facilitated using
465 CRISPR/Cas9-aided mating-type switching (Xie et al. 2018). Our results reveal that single mating
466 type variants of industrial polyploid strains can indeed be readily generated and isolated.
467 Interestingly, the mating type remained stable even after loss of the Cas9 plasmid, despite the strains
468 being homothallic. Wild-type homothallic strains would, by action of the *HO*-coded endonuclease,
469 switch mating type at cell division, and subsequently self-mate to reform a cell heterozygous at the
470 mating type locus (Merlini et al. 2013). Here, no such mating type switching was observed, likely
471 from the simultaneous loss of the silent mating type cassettes during the Cas9 transformations. This
472 allows for the easy construction and maintenance of a library of mating-competent variants for large-
473 scale breeding projects.

474 The single mating type variants readily mated with cells of opposite mating type, which allowed rapid
475 construction of a large set of intraspecific hybrids. Numerous studies have demonstrated how
476 breeding can be used combine and enhance traits from diverse strains (Steensels et al. 2014;
477 Krogerus et al. 2015; Mertens et al. 2015; Krogerus et al. 2016). Hence, the approach used here
478 can accelerate and simplify brewing yeast development through breeding, where hybrid construction
479 would otherwise typically be the bottleneck. Here, we also observed heterosis for a number of traits
480 in multiple hybrids, including fermentation rate and aroma formation. While not tested here, it is likely
481 that the same approach, following modification of the protospacer sequences, could be applied to
482 other *Saccharomyces* species as well to allow construction of interspecific hybrids. Furthermore,
483 hybrids could also likely be retransformed to form mating-competent cells that could be bred with
484 another parent strain. This would allow construction of multi-parent complex hybrids, such as those
485 described by Peris et al. (2020).

486 Here, we aimed specifically at enhancing the β -lyase of selected brewing yeast strains. Volatile thiols
487 have a central role in contributing fruity hop aroma in beer, and they typically are abundant in modern
488 heavily-hopped IPA-style beers (Gros et al. 2012; Cibaka et al. 2017; Dennenlöhner et al. 2020;

489 Bonnaffoux et al. 2021). As the vast majority of all thiols in hops are cysteine- or glutathione-
490 conjugated, and therefore odorless, there exists a large potential pool of aroma that can be freed
491 from β -lyase activity, such as by *Irc7p* (Roncoroni et al. 2011; Roland et al. 2016). Here, we observed
492 a variable distribution of inactivating mutations in *IRC7* among the screened brewing strains and
493 hybrids, as well as *IRC7* copy number variations between parents, hybrids and spore clones. These
494 mutations have been demonstrated to directly influence wine thiol levels (Cordente et al. 2019).
495 However, we only observed a minor, but positive, effect on beer thiol levels. A similar observation
496 regarding lack of correlation between *IRC7* mutations and beer thiols levels was found in a recent
497 study (Michel et al. 2019). It is possible that beer environment is not optimal for β -lyase activity, but
498 that requires further clarification. Indeed, a recent study showed variation in amount of thiols released
499 from supplemented glutathionylated and cysteinylated forms based on wort extract levels and
500 fermentation temperature, but maximum release ratio for the bound forms remained below 0.5% and
501 0.1%, respectively (Chenot et al. 2021). Nevertheless, we succeeded in our goal of enhancing thiol
502 release through breeding. Beer yeasts with enhanced β -lyase activity could help brewers heighten
503 the flavour of popular beer styles such as “hazy” IPA, and/or reduce the cost impact of modern IPA
504 hopping rates.

505 The use of genetically modified yeast for beverage production is still prohibited in most parts of the
506 world, and the hybrid strains generated are considered genetically modified (Alperstein et al. 2020).
507 However, the strains can be considered cisgenic or self-cloned, as no exogenous DNA is present in
508 the cells and the Cas9 enzyme has only been used to create a DSB in the mating type locus (similarly
509 to HO endonuclease). Hence, the strains are currently suitable for certain markets, including North
510 America and Japan (Fischer et al. 2013). Regarding industrial suitability of the hybrids, previous
511 yeast breeding studies have revealed that hybrid genomes may be unstable, and they can undergo
512 substantial structural changes when repeatedly grown in a wort environment (Pérez-Través et al.
513 2014; Mertens et al. 2015; Krogerus et al. 2018). It is therefore vital that the long-term stability of the
514 hybrids generated here is studied, through testing performance in beer fermentation and reuse over
515 multiple yeast pitch generations. This is particularly important as polyploid strains have been shown
516 to undergo chromosome losses during stress adaptation (Selmecki et al. 2015; Scott et al. 2017;
517 Krogerus et al. 2018). Furthermore, suitability of these strains in combination with different hop
518 varieties for production of aroma-forward beers has not yet been explored and may yield further
519 insight into the aroma-enhancing potential of these yeasts.

520 In conclusion, our study confirms that CRISPR/Cas9-aided mating-type switching can be applied to
521 homothallic aneuploid industrial yeast strains, and the switched strains can be readily mated to form
522 hybrids. This allows for the rapid breeding of brewing strains, and overcomes the bottleneck caused
523 by their sterility and polyploidy. The brewing hybrids constructed here exhibited heterosis across a

524 variety of traits, including fermentation performance and aroma formation. Our results corroborate
525 previous research highlighting the power of yeast breeding for strain development.

526

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531

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536 ***Conflicts of interest***

537 Kristoffer Krogerus was employed by VTT Technical Research Centre of Finland Ltd. Eugene
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540 decision to publish, or preparation of the manuscript.

541 ***Availability of data and material***

542 The Illumina reads generated in this study have been submitted to NCBI-SRA under BioProject
543 number PRJNA740182 in the NCBI BioProject database (<https://www.ncbi.nlm.nih.gov/bioproject/>).

544 ***Authors' contributions***

545 KK: Conceived the study, designed experiments, performed experiments, analysed all data, wrote
546 the manuscript.

547 EF: Designed experiments, performed 400mL wort fermentations, edited the manuscript.

548 NR: Performed thiol analysis, edited the manuscript.

549 BG: Conceived the study, designed experiments, edited the manuscript.

550 RP: Conceived the study, designed experiments, edited the manuscript.

551 All authors read and approved the final manuscript.

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- 775

776 **Tables**

777 **Table 1** - Colonies appearing on selection plates after transformation by Cas9 plasmid targeting
778 *MATa* or *MATα*.

Strain	<i>MATa</i> plasmid	<i>MATα</i> plasmid
Ardennes	11	18
Classic Wit	5	5
St Lucifer	4	7
Foggy	4	1
Sterling	28	10
Ebbegarden	8	13
Cerberus	4	3
YJM1400	63	133

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780

781 **Table 2** - Estimated ploidy of selected parent strains, hybrids and spore clones as measured by
 782 SYTOX Green-staining and flow cytometry.

Strain	Type	Ploidy
10. St. Lucifer	Parent strain	1.9 ± 0.09
17. Foggy	Parent strain	4.1 ± 2.64
21. Sterling	Parent strain	3.8 ± 0.18
26. Ebbegarden	Parent strain	3.9 ± 0.13
36. Cerberus	Parent strain	2.0 ± 0.14
41. YJM1400	Parent strain	2.1 ± 0.11
21 x 10 D4	F1 hybrid	6.0 ± 0.86
21 x 41 A2	F1 hybrid	6.0 ± 1.29
26 x 10 D1	F1 hybrid	5.5 ± 0.49
26 x 17 D3	F1 hybrid	5.7 ± 1.12
26 x 41 A3	F1 hybrid	5.9 ± 0.74
36 x 26 D3	F1 hybrid	5.9 ± 0.93
36 x 41 A2	F1 hybrid	4.0 ± 0.16
21 x 10 D4 C3	F1 spore clone	2.8 ± 0.13
21 x 41 A2 A3	F1 spore clone	2.8 ± 0.11
21 x 41 A2 B3	F1 spore clone	3.4 ± 0.65
21 x 41 A2 D1	F1 spore clone	2.9 ± 0.16
21 x 41 A2 E1	F1 spore clone	2.6 ± 0.12
26 x 10 D1 A2	F1 spore clone	5.0 ± 0.84
26 x 41 A3 B3	F1 spore clone	3.0 ± 0.21
36 x 41 A2 A3	F1 spore clone	2.1 ± 0.17

783

784

785 **Figure Legends**

786 **Figure 1** – Genetic and phenotypic screening of β -lyase activity in the 38 *Saccharomyces cerevisiae*
787 included in the study. Strains are ordered based on phylogenetic relationship (maximum likelihood
788 phylogenetic tree based on SNPs at 114700 sites, rooted with *S. cerevisiae* YJM1400 as outgroup).
789 The phenotypic heatmap is colored blue to red based on Z-scores. The genotypic heatmap is colored
790 from white to black based on allele frequency of the different mutations. The mutations that are
791 colored red have been shown to decrease β -lyase activity, while the mutations colored green have
792 been shown to increase β -lyase activity.

793 **Figure 2** – Overview of hybrid construction and confirmation. **(A)** Scheme of how parent strains were
794 converted to mating-competent variants, which were then mated to form hybrids. **(B)** Mating type
795 PCR to confirm hybridization. Parents produced a single band for either *MATa* or *MAT α* , while
796 hybrids produced both bands. **(C)** Interdelta fingerprints to confirm hybridization. Hybrids produce
797 fingerprints containing all the bands of the parent strains. **(D)** Flow cytometry and SYTOX Green
798 staining reveal an increased ploidy of the F1 hybrid formed between Sterling and YJM1400
799 compared to the parent strains.

800 **Figure 3** – Phenotypic screening of Sterling \times YJM1400 hybrid and eleven spore clones. **(A)** The
801 OD600 reached when grown on 15mM cysteine as sole nitrogen source. **(B)** The amount of cysteine
802 consumed during the cultivations on 15mM cysteine as sole nitrogen source. **(C)** The relative *IRC7*
803 copy number normalized to *ALG9* and *UBC6*, as determined by quantitative PCR. **(D)** The correlation
804 between *IRC7* copy number and growth on 15mM cysteine as sole nitrogen source. **(E)** The amount
805 of ethanol (g/L) produced from 15 °P wort in microplate fermentations. **(F)** The decrease in
806 absorbance at 320 nm after cultivations in 100 mg/L ferulic acid. Assays were done in triplicate, and
807 error bars represent standard deviation. 21: Sterling. 41: YJM1400.

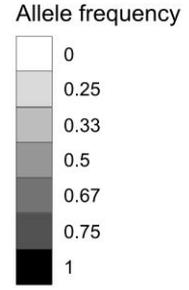
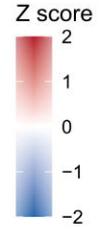
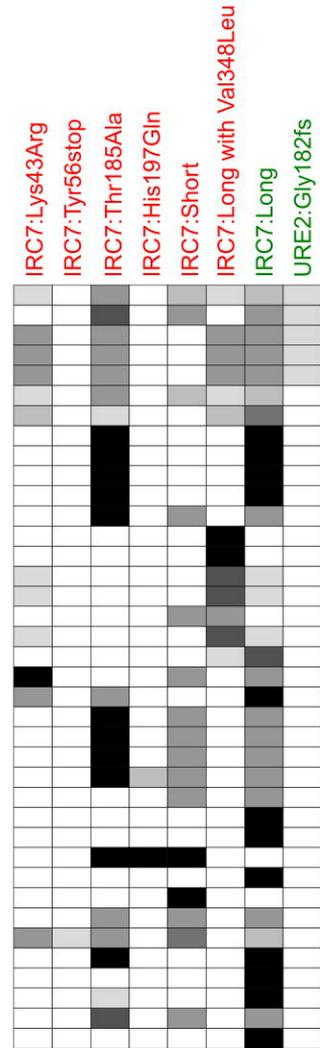
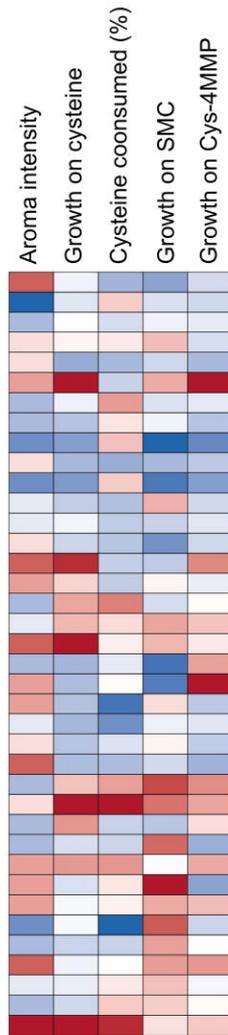
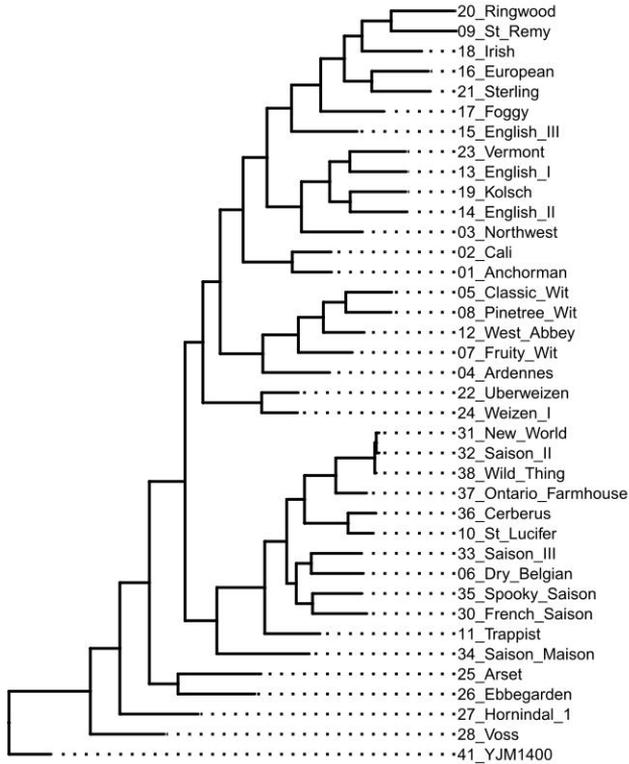
808 **Figure 4** – Screening of parent, hybrid and spore clone strains in 400mL wort fermentations. **(A)** The
809 apparent attenuation (%) during fermentations. Curves are colored according to strain type. Cali Ale
810 was included as a control. **(B)** The time taken to reach 50% of the final attenuation in the different
811 strain groups. **(C)** The final attenuation reached in the different strain groups. Groups were compared
812 with the Wilcoxon signed-rank test, and an asterisk (*) indicated $p < 0.05$. ns: not significant.
813 Fermentations were performed in triplicate.

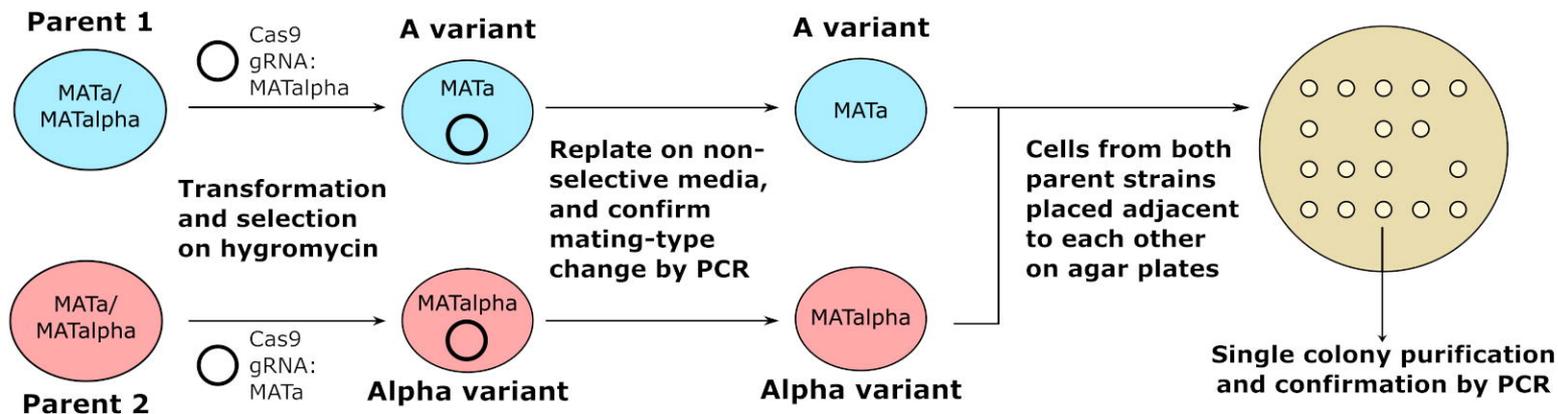
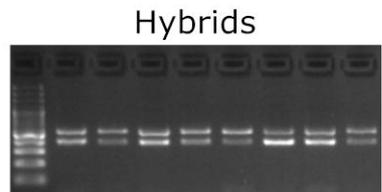
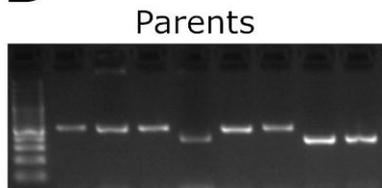
814 **Figure 5** – Fermentation performance and concentrations of thiols and 4-vinylguaicol in 2L-scale
815 fermentations. **(A)** Alcohol by volume (%) during fermentations. Concentrations (ng/L) of **(B)** 4-
816 mercapto-4-methyl-2-pentanone (4MMP), and **(C)** 3-mercaptohexylacetate (3MHA) in the beers. An

817 asterisk (*) indicates a concentration significantly higher ($p < 0.05$) than both parent strains as
818 determined by unpaired two-tailed t-test. **(D)** Concentrations of 4-vinylguaicol (mg/L) in the beers.
819 Different letters indicate significant differences ($p < 0.05$) as determined by one-way ANOVA and
820 Tukey's post-hoc test. Fermentations were performed in triplicate.

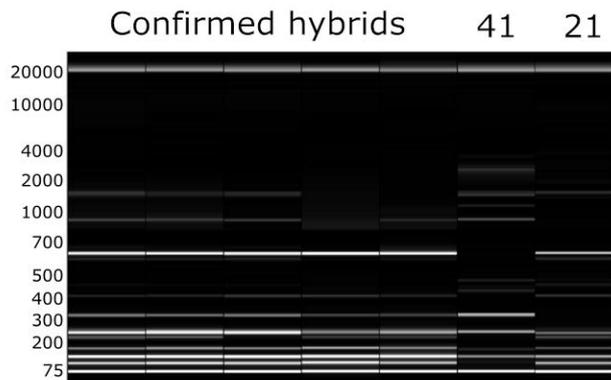
821 **Figure 6** – Ester concentrations and flocculation potential in 2L-scale fermentations Concentrations
822 of (mg/L) of **(A)** 3-methylbutyl acetate, **(B)** ethyl hexanoate, and **(C)** ethyl octanoate in the beers. **(D)**
823 Flocculation potential as determined by Helm's test. Different letters indicate significant differences
824 ($p < 0.05$) as determined by one-way ANOVA and Tukey's post-hoc test. Fermentations were
825 performed in triplicate.

826 **Figure 7** – Whole-genome sequencing of selected hybrids and spore clones. **(A)** The estimated
827 chromosome copy number and measured ploidy of the parent strains, hybrids and spore clones. **(B)**
828 The amount of heterozygous and homozygous variants (compared to the *S. cerevisiae* S288C
829 reference genome) detected in the strains. **(C)** Loss-of-heterozygosity regions where parent-specific
830 mutations were homozygous in the spore clones (mutations were all heterozygous in the F1 hybrids).
831 **(D)** Allele frequencies of the *IRC7* mutations in the Sterling × YJM1400 strains. **(E)** The estimated
832 copy number of *IRC7* in the strains and correlation with beer 4MMP concentrations. Copy number
833 was estimated based on median read coverage across *IRC7*, normalized to the read coverage
834 across chromosome VI where the gene is located.

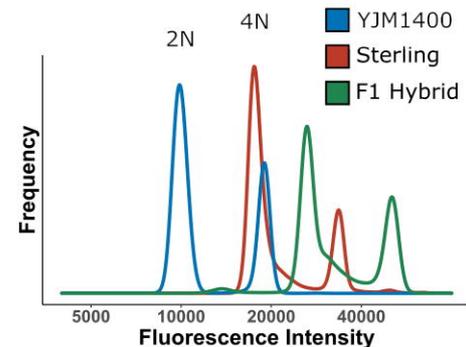


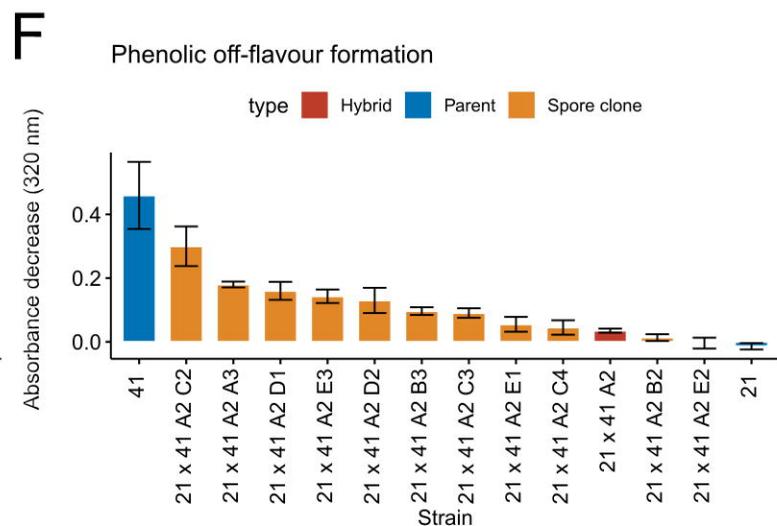
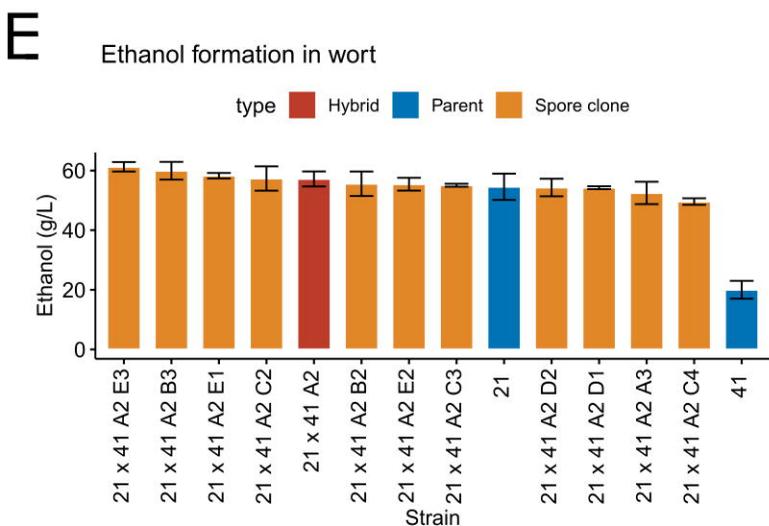
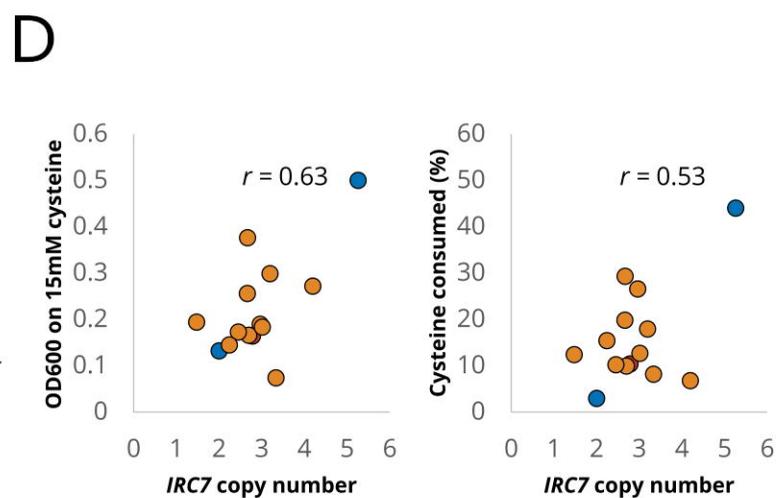
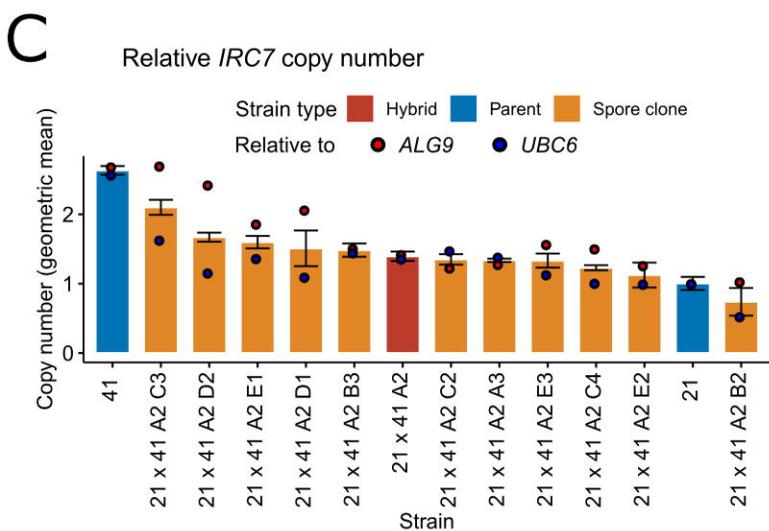
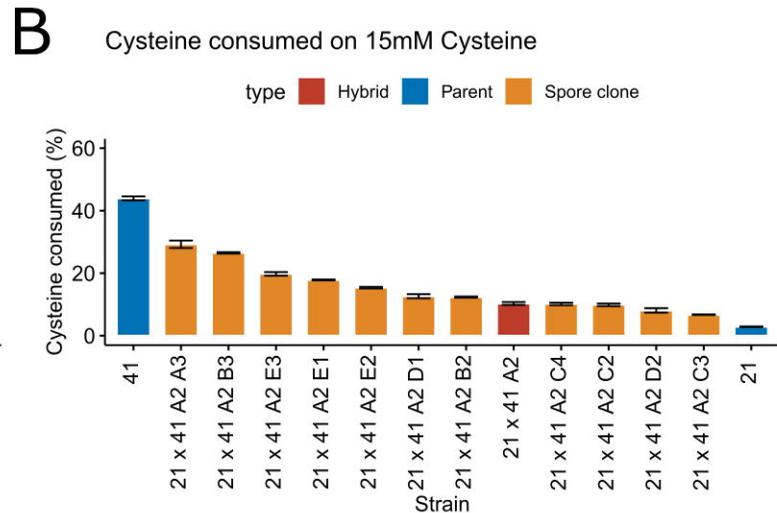
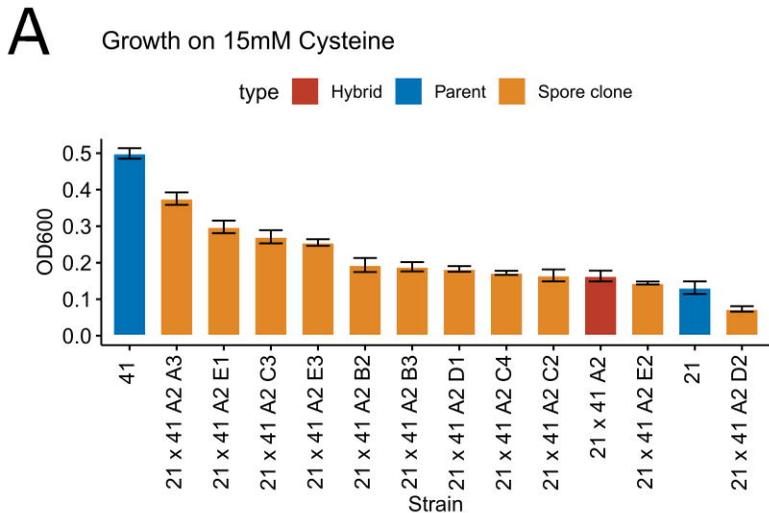
A**B**

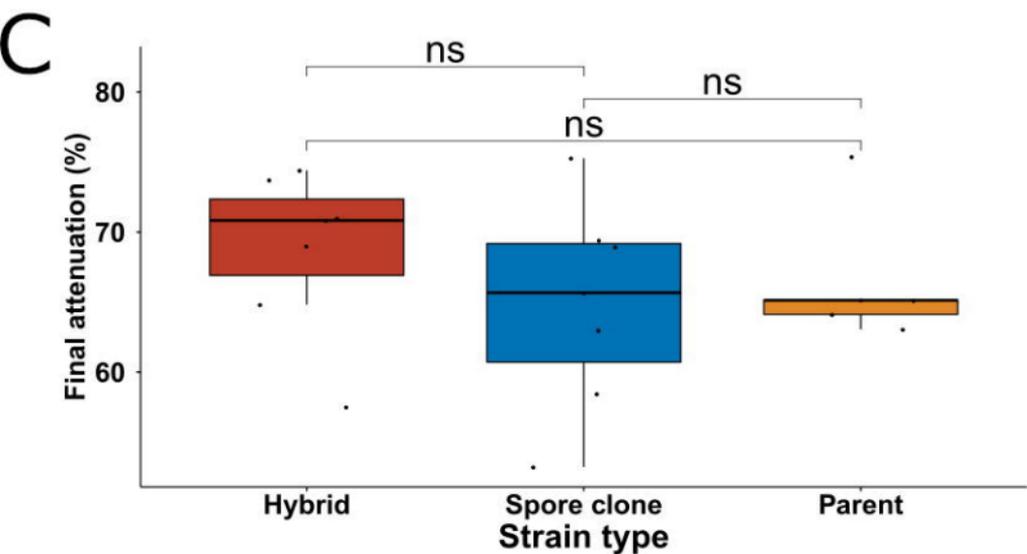
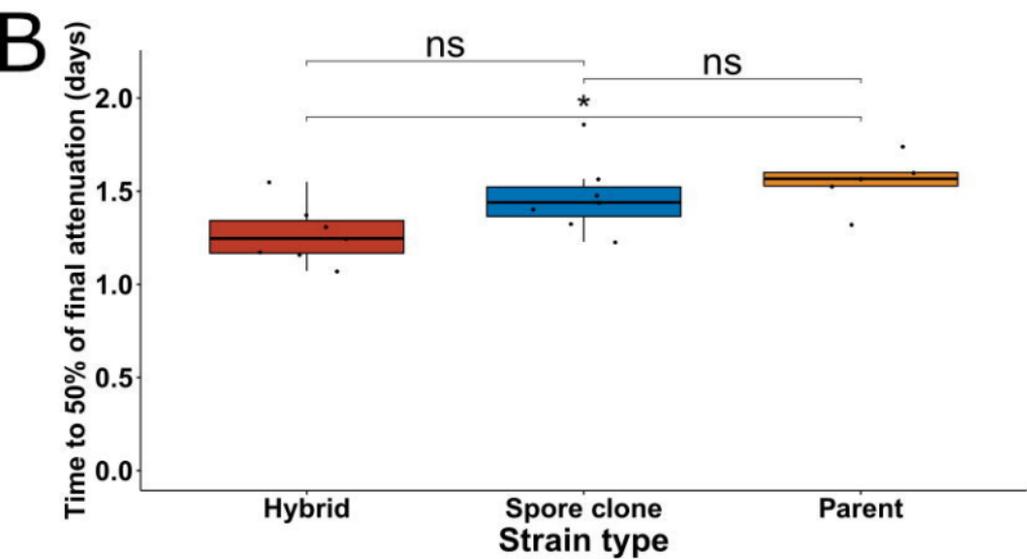
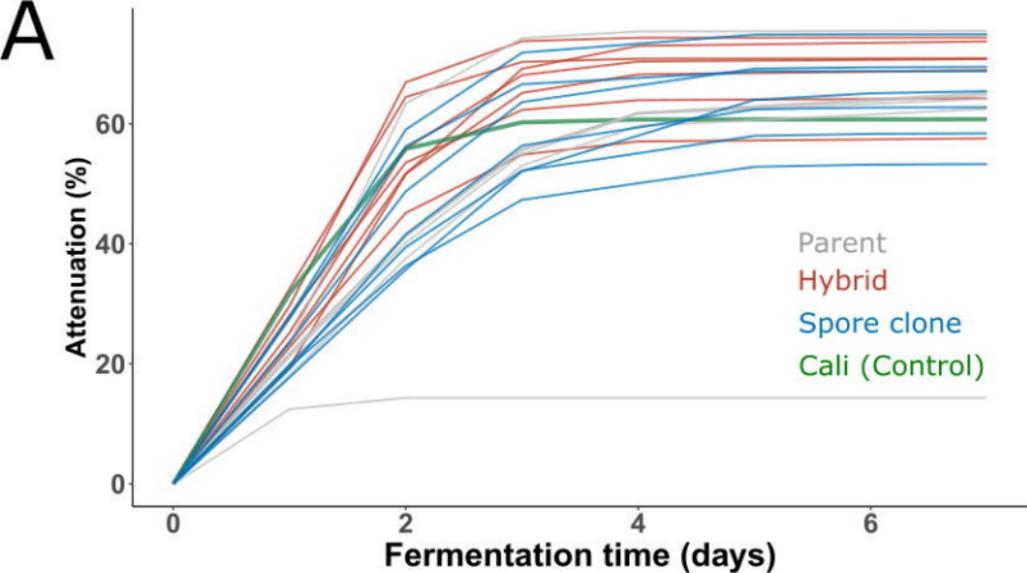
Primer pair: MAT-R - MATalpha - MATa

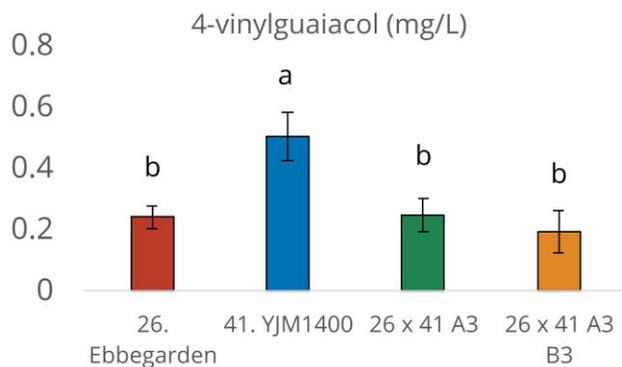
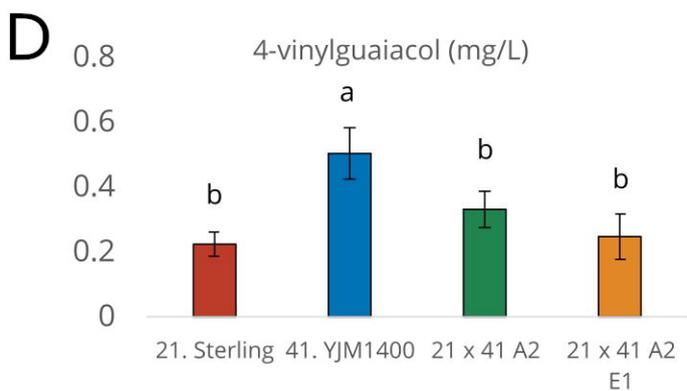
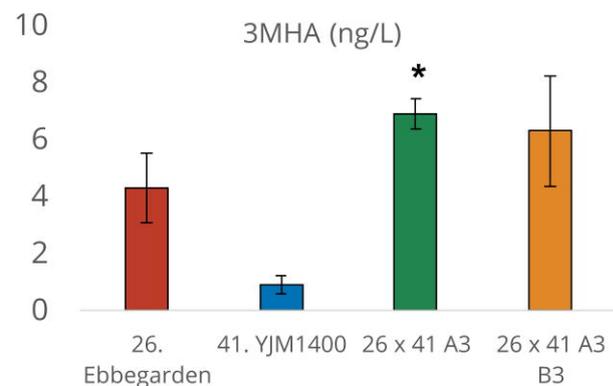
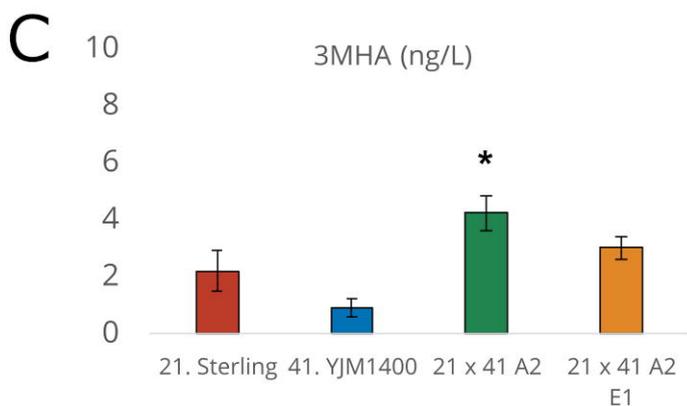
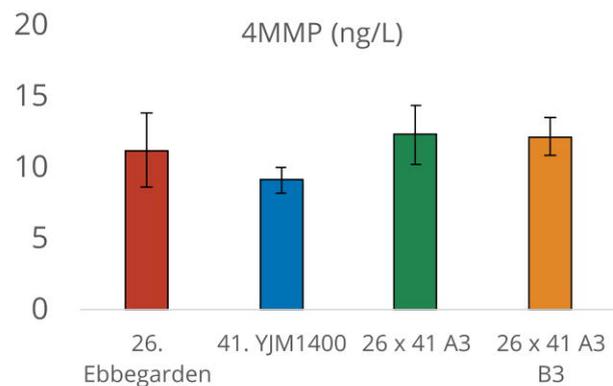
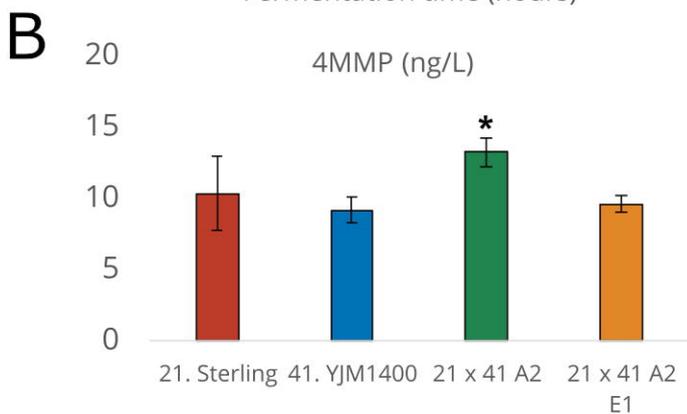
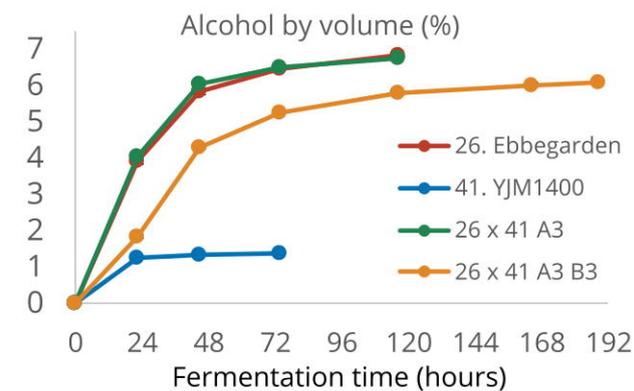
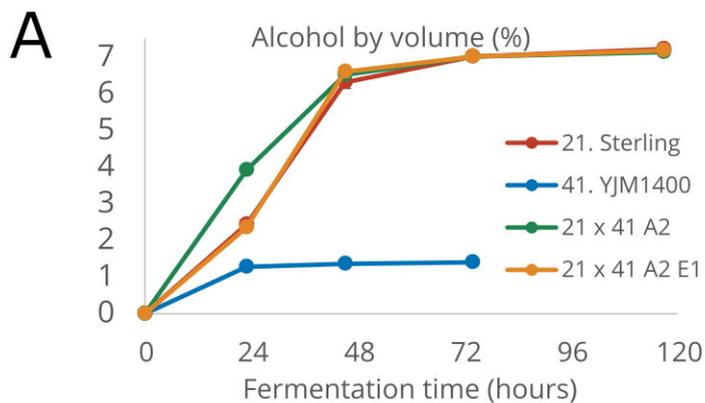
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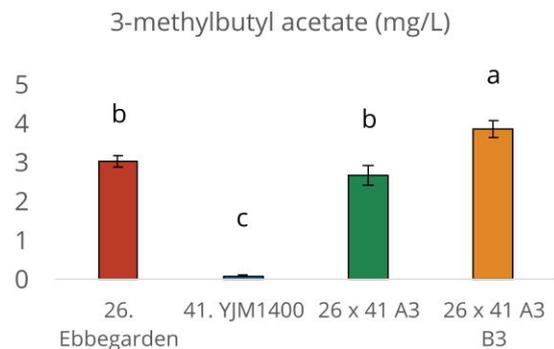
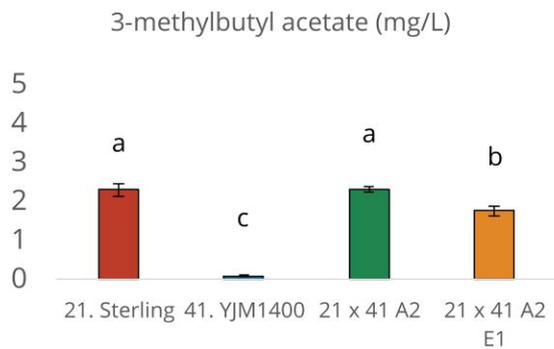
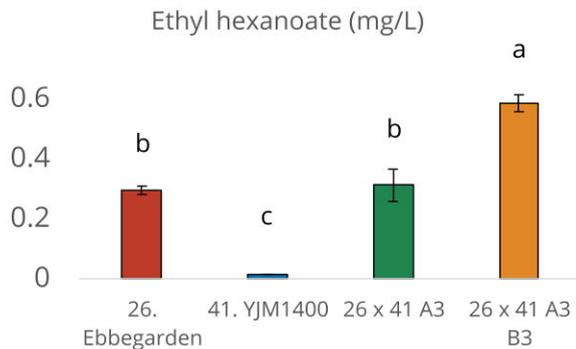
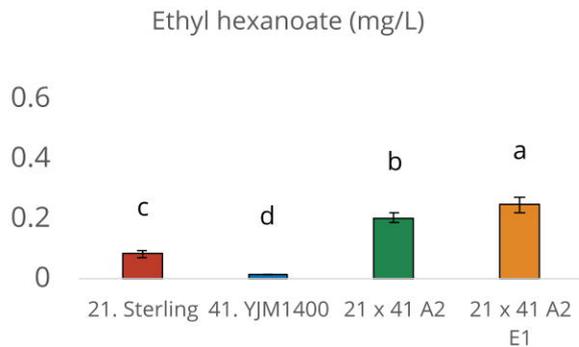
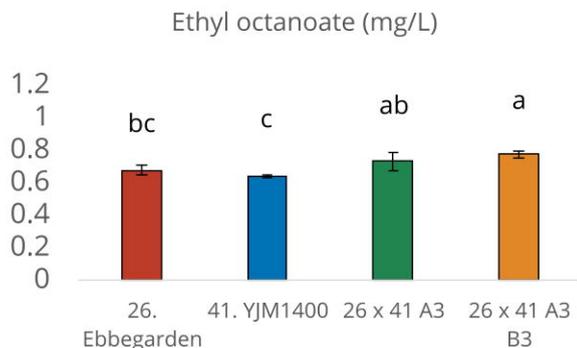
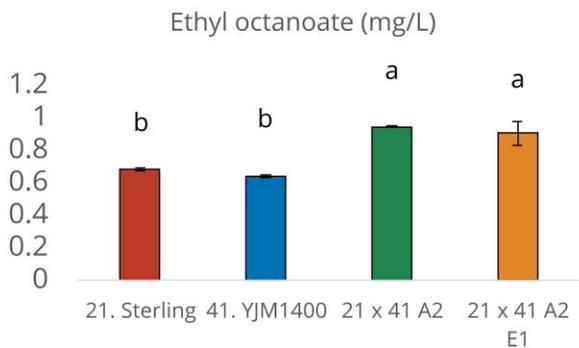
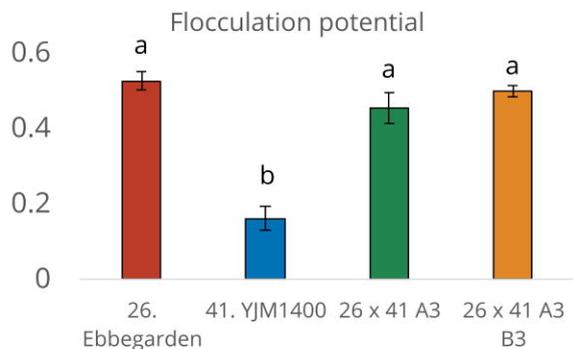
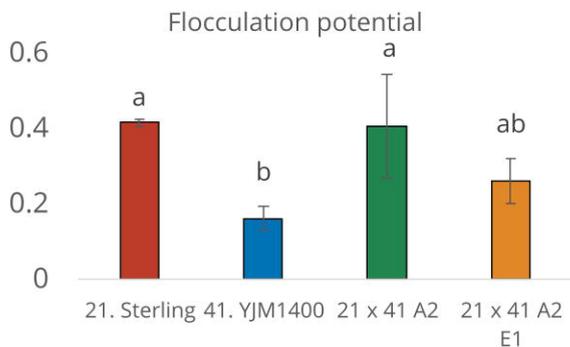
Primer pair: delta12 - delta21

D



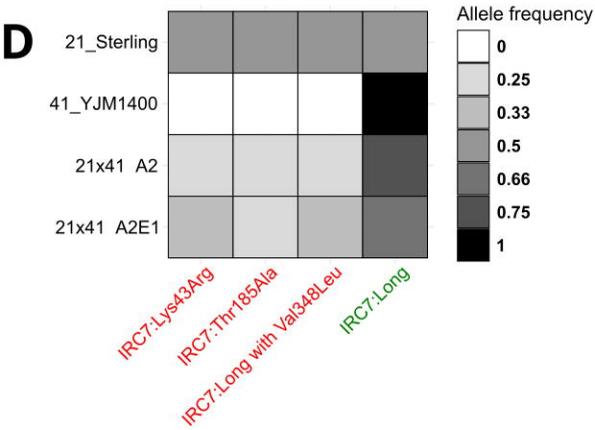




A**B****C****D**

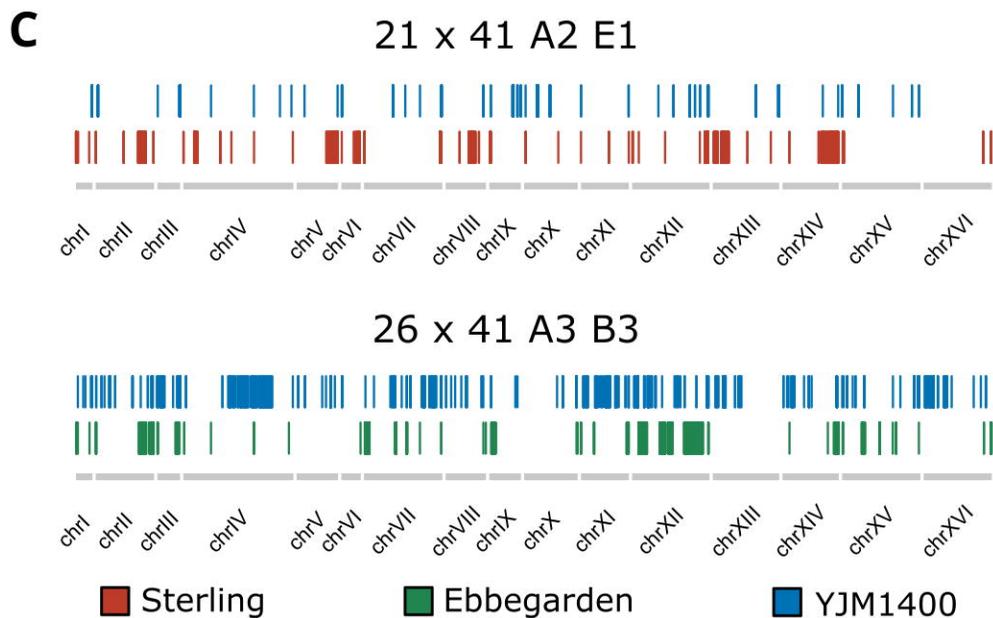
A

Ploidy	26. Ebbegarden		41. YJM1400		21 x 41 A2 E1		26 x 41 A3 B3	
	21. Sterling	26. Ebbegarden	41. YJM1400	21 x 41 A2	21 x 41 A2 E1	26 x 41 A3	26 x 41 A3 B3	
chrI	5	4	2	7	4	6	4	
chrII	5	4	2	6	3	6	3	
chrIII	4	3	2	6	3	6	3	
chrIV	4	4	2	6	3	6	3	
chrV	4	4	2	6	3	6	4	
chrVI	4	4	2	6	3	6	4	
chrVII	4	4	2	6	3	6	3	
chrVIII	3	4	2	6	2	6	3	
chrIX	4	4	2	6	3	6	4	
chrX	3	4	2	6	2	6	4	
chrXI	4	4	2	6	3	6	2	
chrXII	4	4	2	6	3	6	2	
chrXIII	4	4	2	6	3	6	3	
chrXIV	4	4	2	6	3	6	4	
chrXV	4	4	2	6	2	6	3	
chrXVI	4	4	2	6	3	6	3	



B

		Sterling	Ebbegarden	YJM1400	21x41 A2	21x41 A2 E1	26x41 A3	26x41 A3 B3
All variants	Heterozygous	58867	60946	5491	107938	85513	110701	86249
	Homozygous	33715	34189	72446	20455	26367	20513	27322
Parent-specific variants for Sterling x YJM1400 hybrids								
Sterling-specific	Heterozygous	36739	NA	NA	48987	34920	NA	NA
	Homozygous	13646	NA	NA	689	1876	NA	NA
YJM1400-specific	Heterozygous	NA	NA	2316	34257	30810	NA	NA
	Homozygous	NA	NA	34326	1642	1907	NA	NA
Parent-specific variants for Ebbegarden x YJM1400 hybrids								
Ebbegarden-specific	Heterozygous	NA	36418	NA	NA	NA	31592	24151
	Homozygous	NA	11739	NA	NA	NA	390	1402
YJM1400-specific	Heterozygous	NA	NA	2096	NA	NA	30333	26006
	Homozygous	NA	NA	30413	NA	NA	1730	2670



E

Genotype	IRC7 copy number
21. Sterling	4.2
26. Ebbegarden	4.1
41. YJM1400	7.2
21x41 A2	13.7
21x41 A2 E1	5.7
26x41 A3	13.2
26x41 A3 B3	6.2

